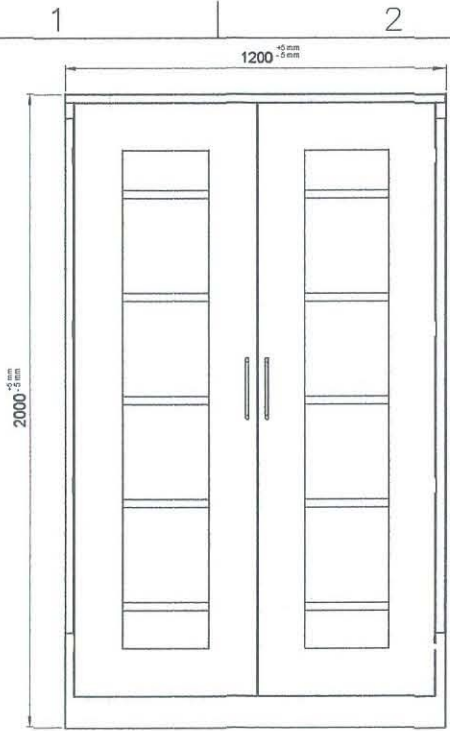
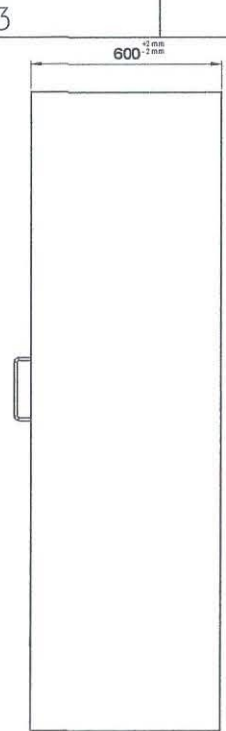


Drawings

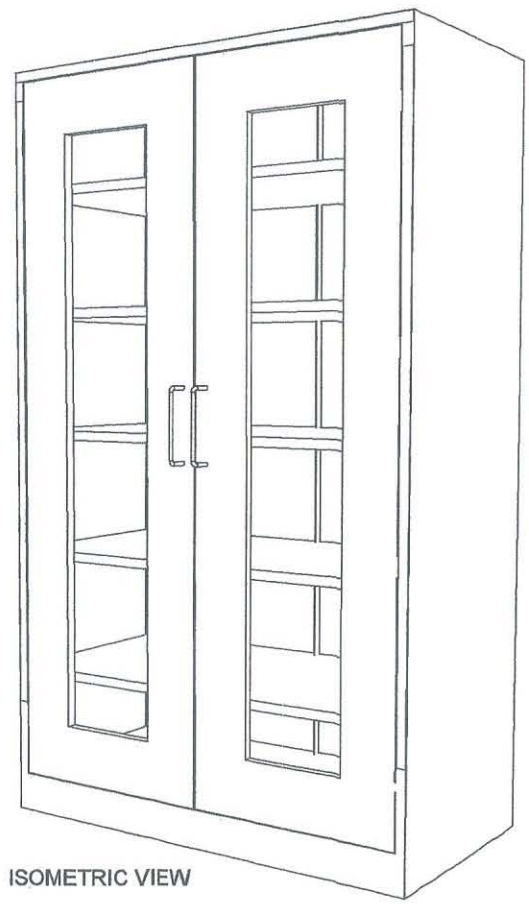
**COLLAPSIBLE
STEEL CABINET
CABINET DESIGN # 1**



FRONT VIEW



SIDE VIEW



ISOMETRIC VIEW

Description :

- Color : CYAN BLUE: C, M, Y, K (71,53,0,12)
- Material : 1.00mm Thick Cold-rolled Steel Sheet, 6mm thick Flexi-Glass Door
- Size : 2.0 meters x 1.20 meters x 0.6 meters
- Feature : Durable and Rigid

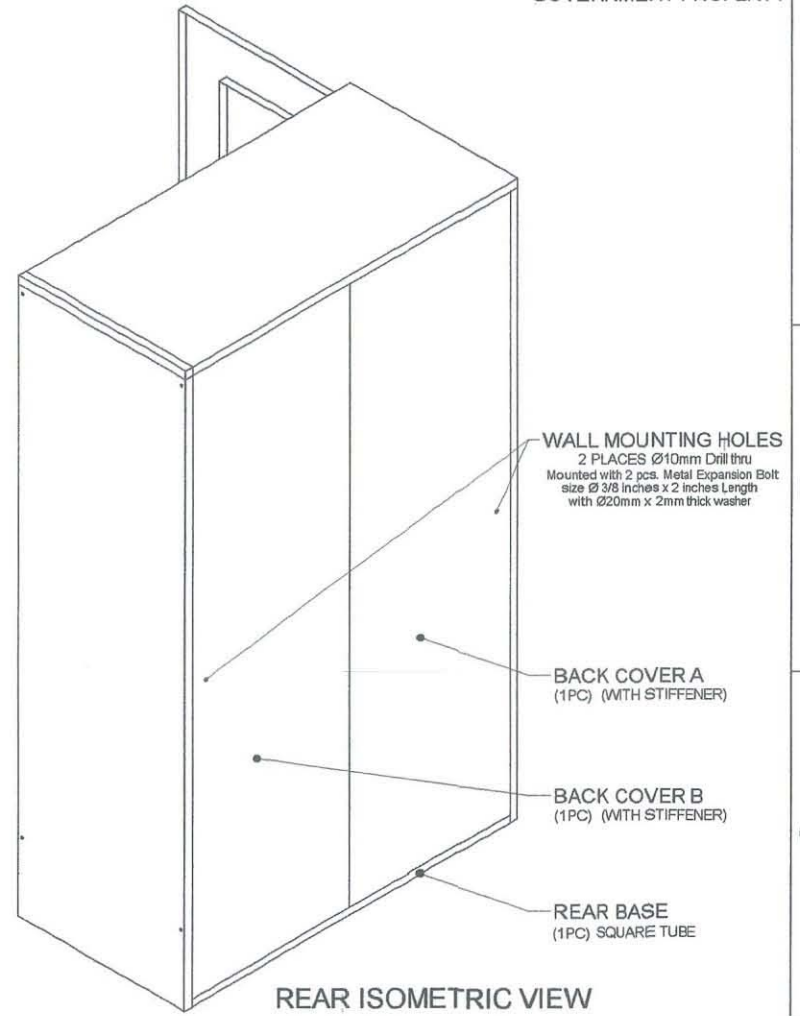
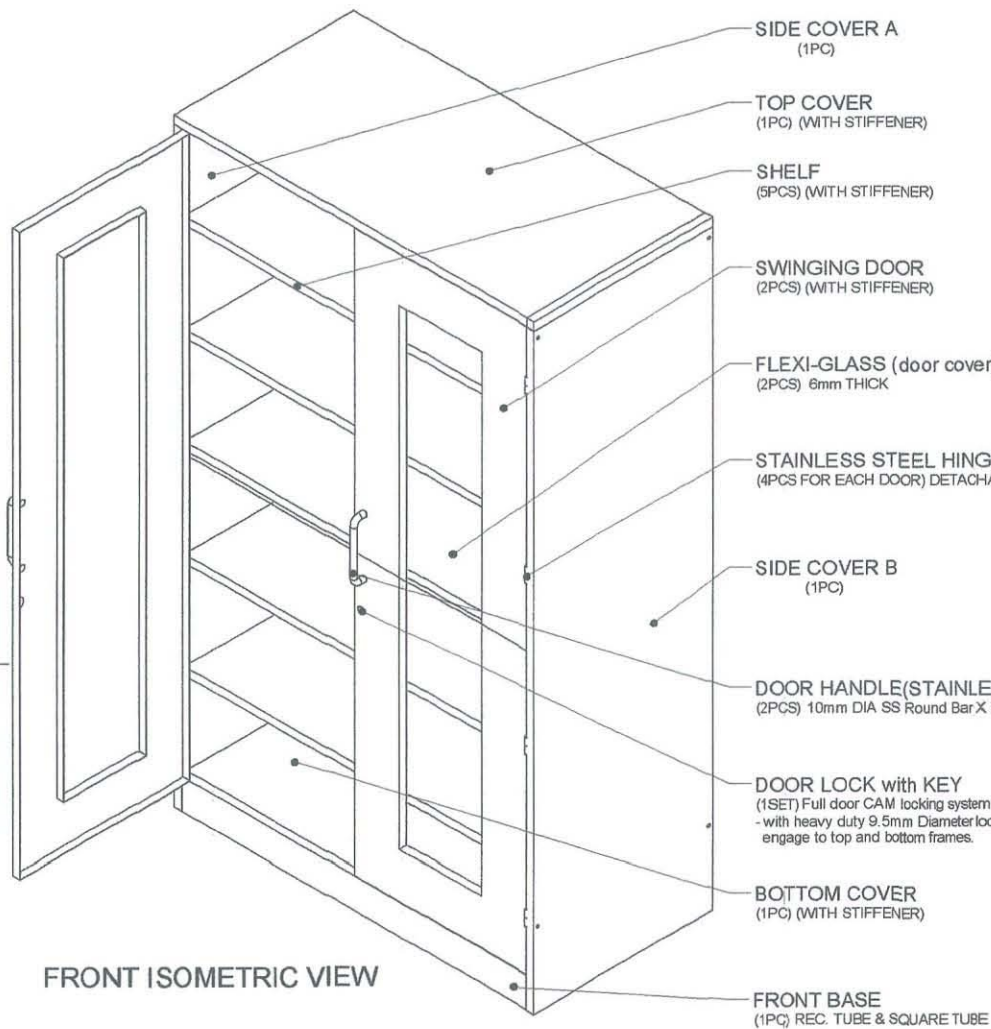
About Cabinet :

1. 1.00mm thickness steel sheet, then powder coat.(Welded surface must be hidden)
2. The cabinet body's material is cold-rolled steel
3. 2 Swinging flexi-glass doors with 2pcs stainless steel 304 handle bars(10mm diameter Stainless Steel 304 Round Bar x 7in. screw mounted in between center. * 1 set (Full door 3 way CAM locking system w/ key), and 4 heavy duty detachable hinges(3 inches long) on each door.
4. 3 Adjustable and detachable shelves.
5. Bolts and nuts must be installed as fasteners.
6. Tongue and groove must be provided to interlock the bottom cover(tongue), side panels and back panels (groove).
7. The 3 way CAM Locking system of the collapsible cabinet door is subject for approval during sample evaluation.
8. Cabinet must be mounted on the WALL using 2pcs. Ø3/8 inches x 2 inches METAL EXPANSION BOLT with Ø20mm x 2mm thick washer.

GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	
Conceptualized by				TVL TOOLS AND EQUIPMENT Item Name COLLAPSIBLE STEEL CABINET ((CABINET # 1))
Drawn by	B C Lisondra	Checked by		
Designed by	B.C Lisondra	Recommended by	R H Neri	File name
Approved by	R.C La Rosa	Material	1mm THICK COLD-ROLLED STEEL SHEET	CABINETDESIGN1
				 DepED-BLR



- SIDE COVER A (1PC)
- TOP COVER (1PC) (WITH STIFFENER)
- SHELF (5PCS) (WITH STIFFENER)
- SWINGING DOOR (2PCS) (WITH STIFFENER)
- FLEXI-GLASS (door cover) (2PCS) 6mm THICK
- STAINLESS STEEL HINGE (HEAVY DUTY) (4PCS FOR EACH DOOR) DETACHABLE DESIGN
- SIDE COVER B (1PC)
- DOOR HANDLE(STAINLESS STEEL) (2PCS) 10mm DIA SS Round Bar X 7IN. screw center distance
- DOOR LOCK with KEY (1SET) Full door CAM locking system with key - with heavy duty 9.5mm Diameter lock rods which engage to top and bottom frames.
- BOTTOM COVER (1PC) (WITH STIFFENER)
- FRONT BASE (1PC) REC. TUBE & SQUARE TUBE


WALL MOUNTING HOLES
 2 PLACES Ø10mm Drill thru
 Mounted with 2 pcs. Metal Expansion Bolt
 size Ø 3/8 inches x 2 inches Length
 with Ø20mm x 2mm thick washer

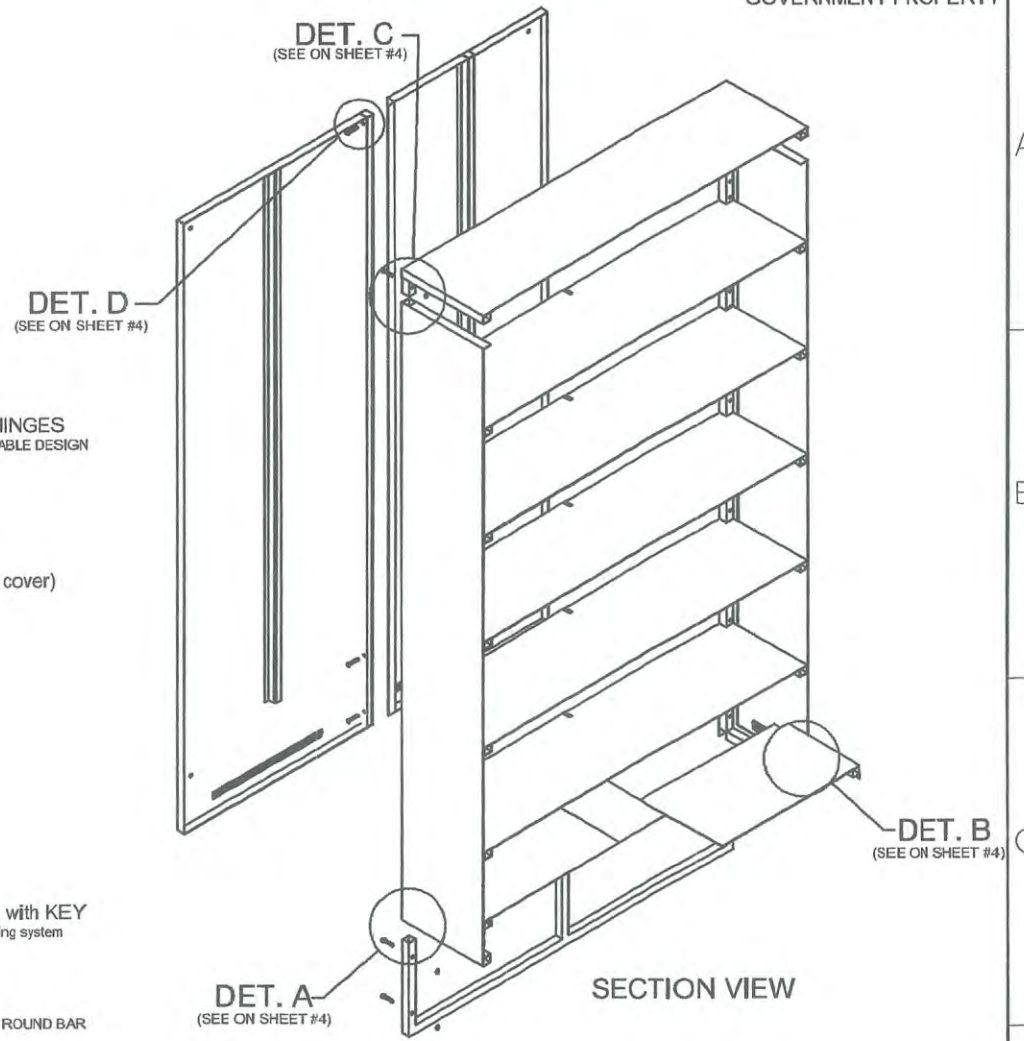
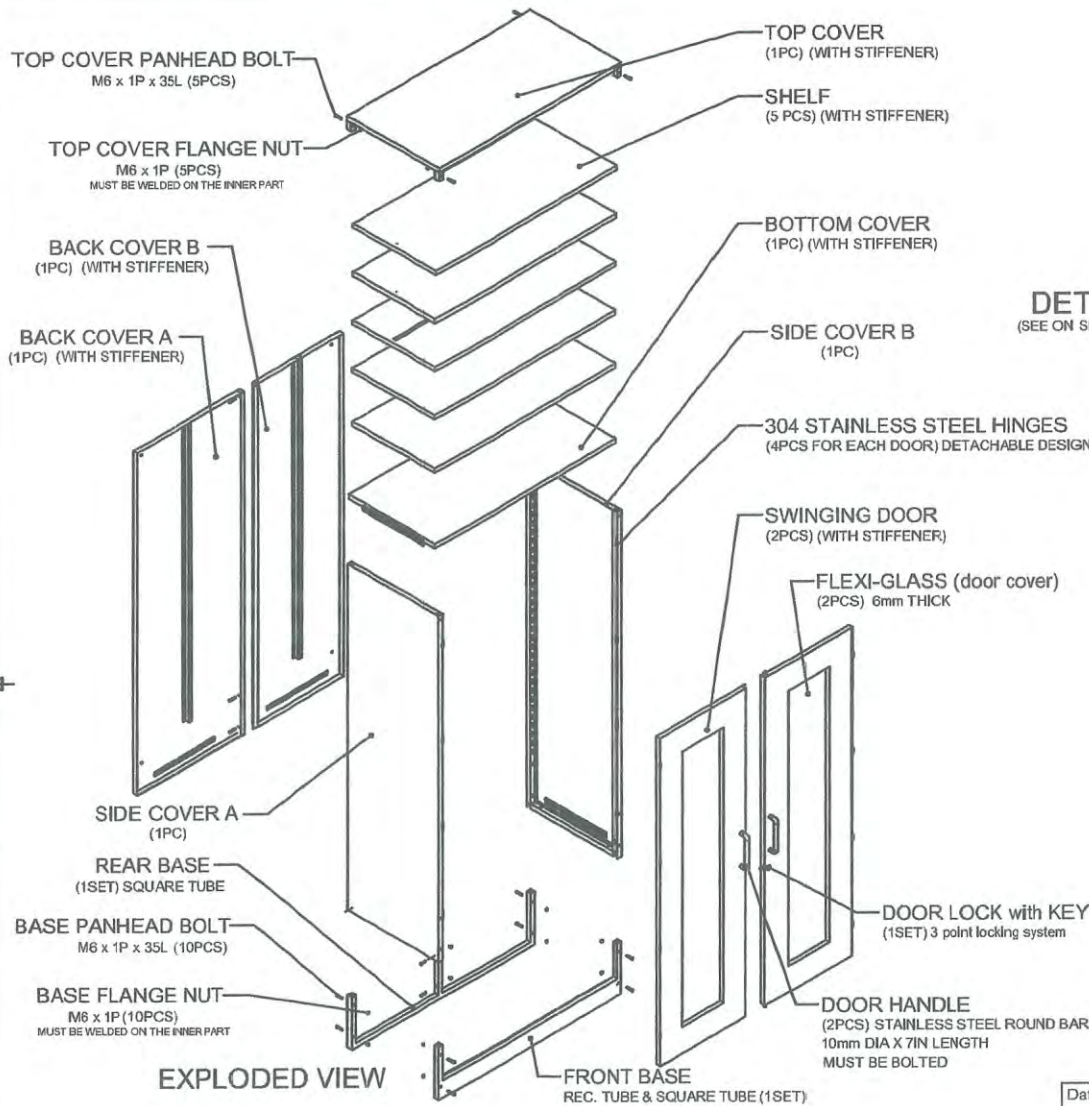
BACK COVER A
 (1PC) (WITH STIFFENER)

BACK COVER B
 (1PC) (WITH STIFFENER)

REAR BASE
 (1PC) SQUARE TUBE


GENERAL NOTES:
 1. All dimensions are in millimeter unless otherwise specified.
 2. Remove burrs and sharp edges.

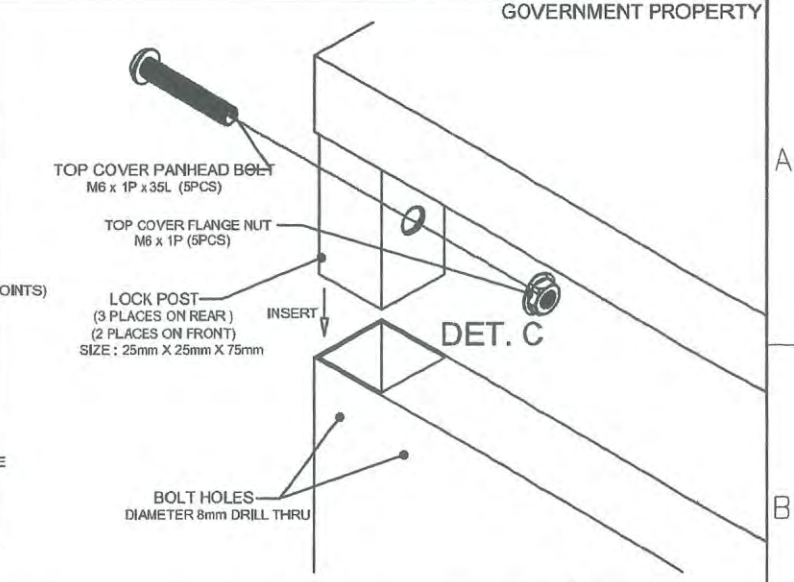
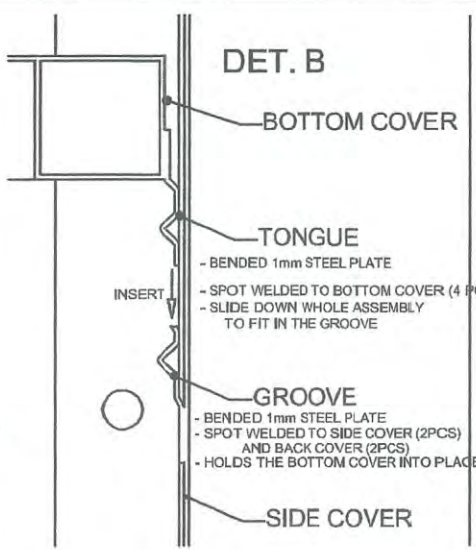
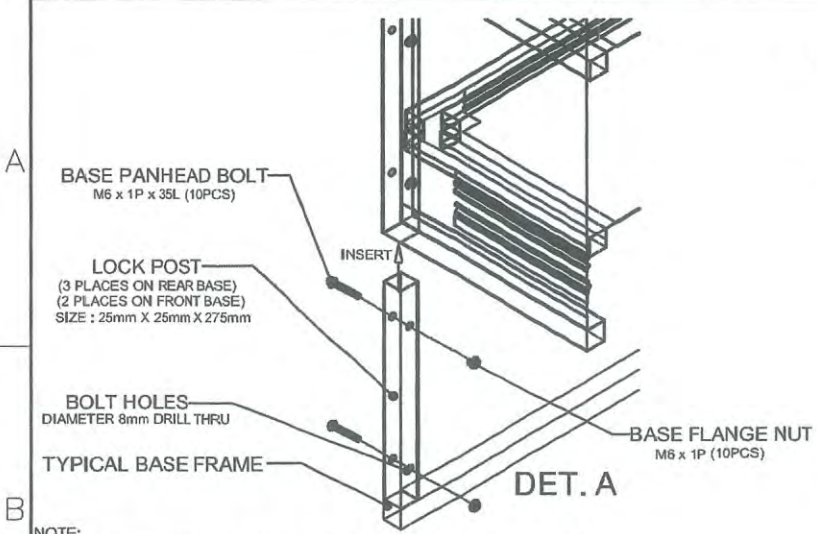
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by				Item Name	Sheet
Drawn by	B.C. Lisondra			COLLAPSIBLE STEEL CABINET (CABINET # 1)	02/14
Designed by	B.C. Lisondra			Material	File name
Checked by	R.H. Neri			1mm THICK COLD-ROLLED STEEL SHEET	CABINETDESIGN1
Recommended by	R.C. Zaragoza / M.S. Maquilas			 DepED-BLR	
Approved by	B.C. La Rosa				



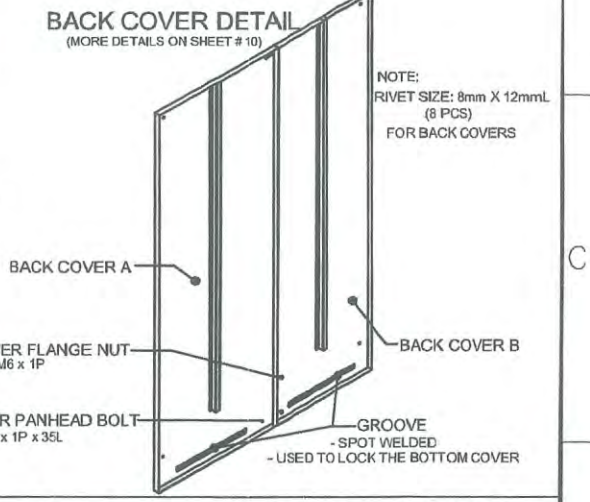
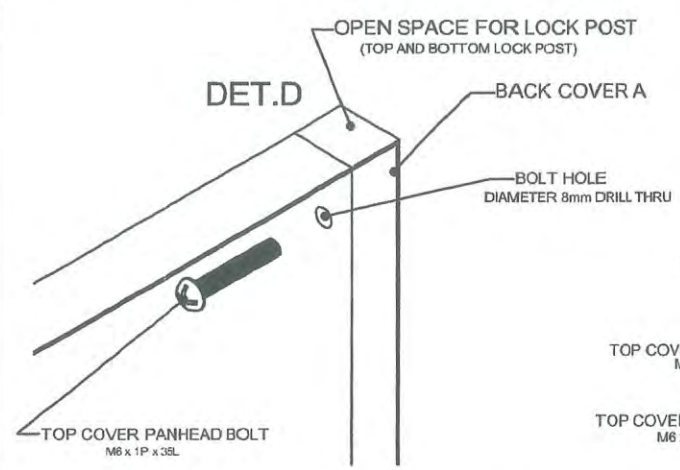
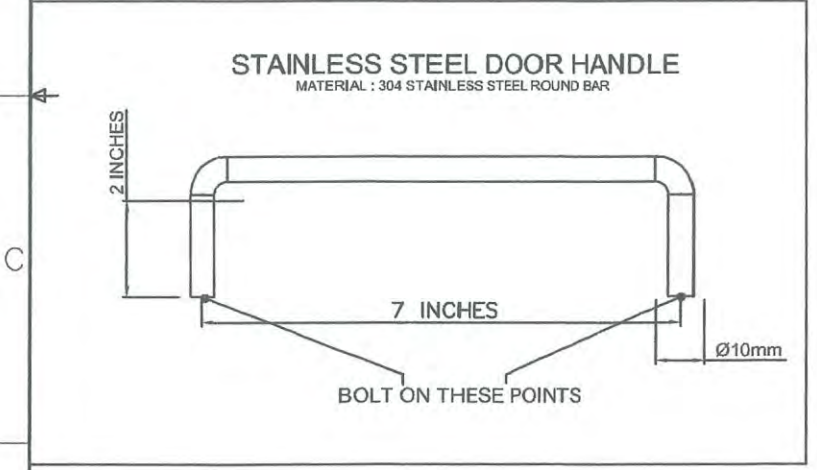
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.


Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name	COLLAPSIBLE STEEL CABINET (CABINET # 1)		
Drawn by	B C Lisondra	Material	1mm THICK COLD-ROLLED STEEL SHEET	File name	CABINETDESIGN1
Designed by	B C Lisondra	Q.C. Checked by	R H Neri	 DepED-BlR	
Recommended by	R C Zaragza / M S Maquillas	Approved by	R C L Rosa		

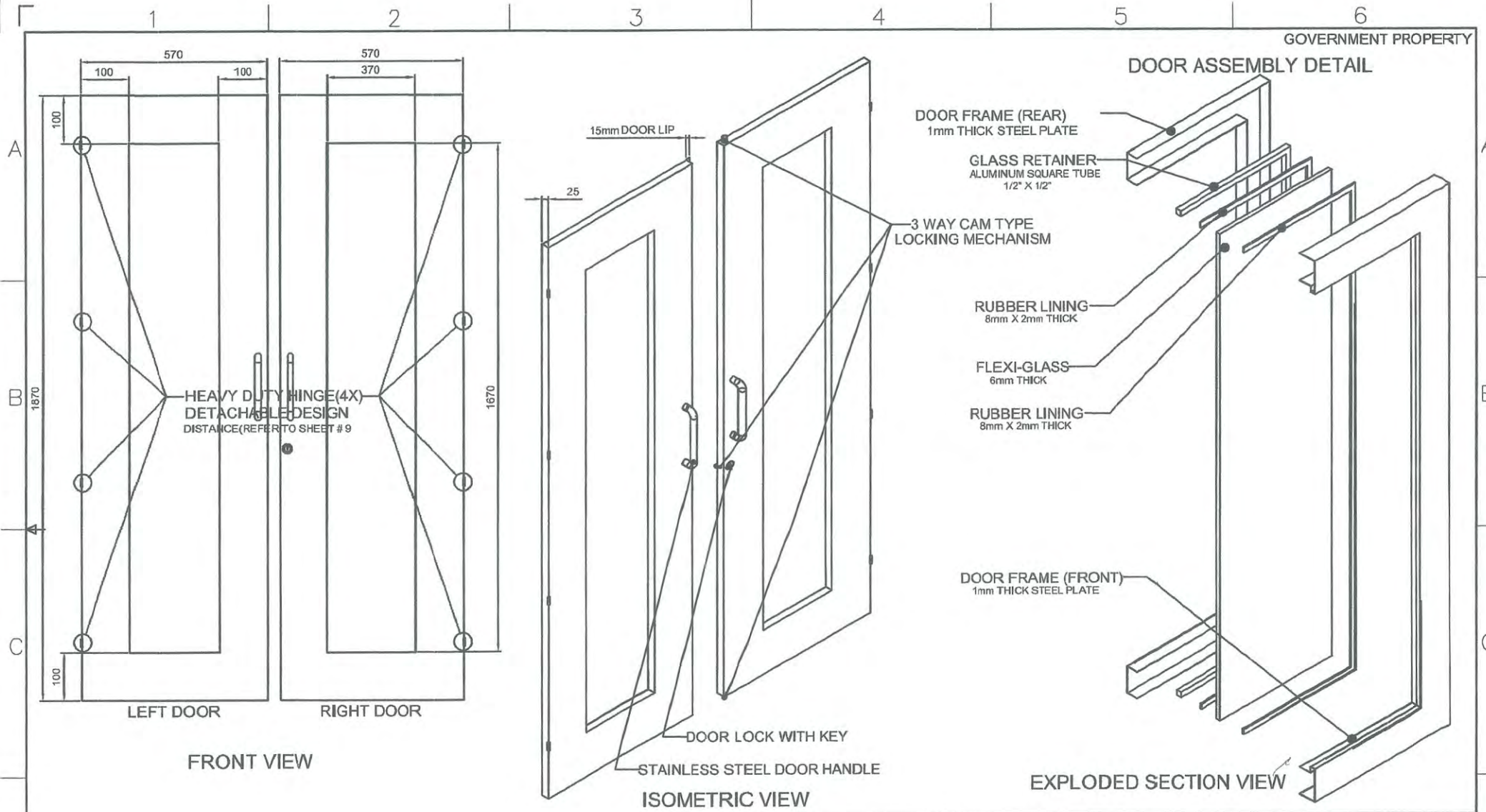


NOTE:
 1. APPLY RIVET (4 places) AFTER ASSEMBLY TO STRENGTHEN ASSEMBLY
 2. ALUMINUM RIVET (Diameter 8mm x 12mm length)



GENERAL NOTES:
 1. All dimensions are in millimeter unless otherwise specified.
 2. Remove burrs and sharp edges.

Date JUNE 2017	Scale NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name ASSEMBLY DETAILS (CABINET # 1)	Sheet 04 / 14
Drawn by B C Lisondra	Designed by B C Lisondra	Material 1mm THICK COLD-ROLLED STEEL SHEET	File name CABINETDESIGN#1
Recommended by R C Zaragoza / M S Maquillas	Q.C. Checked by R H Neri	 DepED-BLR	
Approved by R C La Rosa			



HEAVY DUTY HINGE (4X)
DETACHABLE DESIGN
DISTANCE (REFER TO SHEET # 9)


DOOR FRAME (REAR)
1mm THICK STEEL PLATE
GLASS RETAINER
ALUMINUM SQUARE TUBE
1/2" X 1/2"
3 WAY CAM TYPE
LOCKING MECHANISM

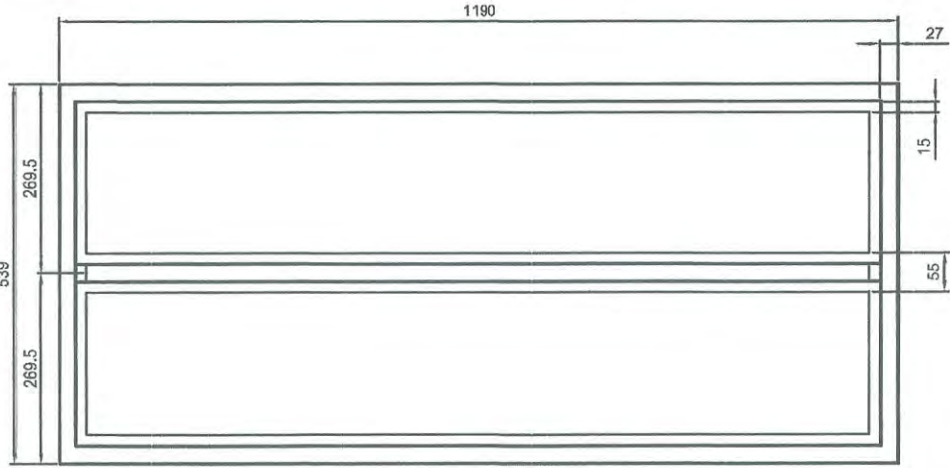
RUBBER LINING
8mm X 2mm THICK
FLEXI-GLASS
6mm THICK
RUBBER LINING
8mm X 2mm THICK

DOOR FRAME (FRONT)
1mm THICK STEEL PLATE

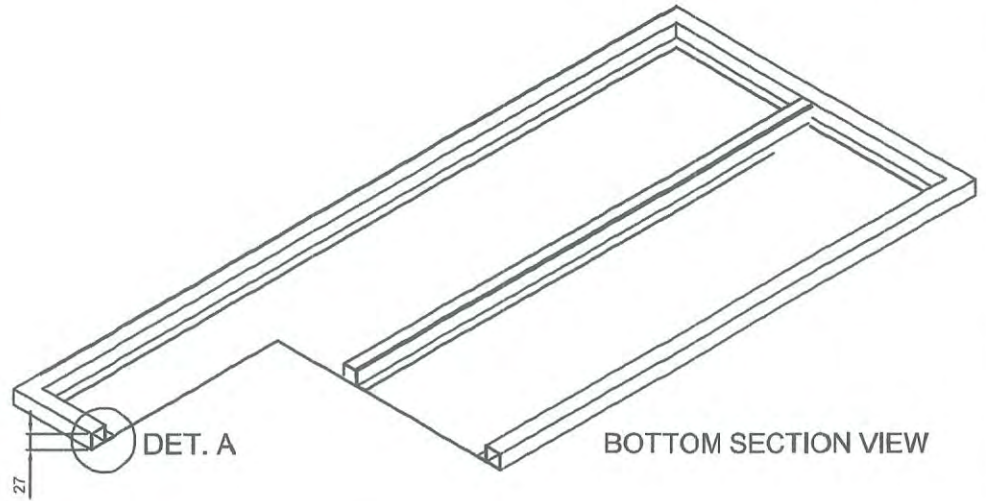
DOOR LOCK WITH KEY
STAINLESS STEEL DOOR HANDLE

GENERAL NOTES:
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name	DOOR DETAILS (CABINET # 1)		
Drawn by	B C Lisondra	Material	1mm THICK COLD-ROLLED STEEL SHEET	File name	CABINETDESIGN1
Designed by	B C Lisondra	Q.C. Checked by	R H Neri	 DepED-BLR	
Recommended by	R C Zaragoza / M S Maquillas	Approved by	B C La Rosa		

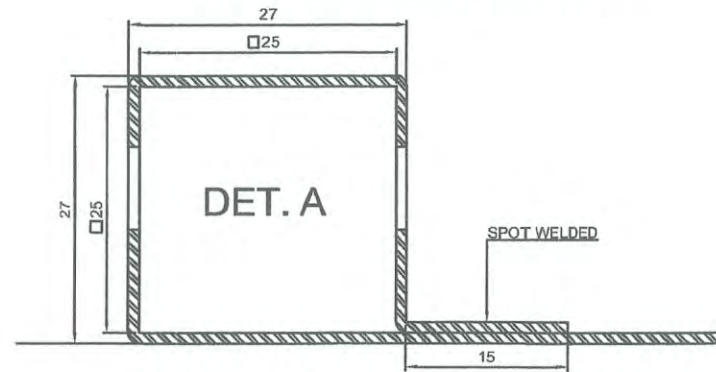


TOP VIEW

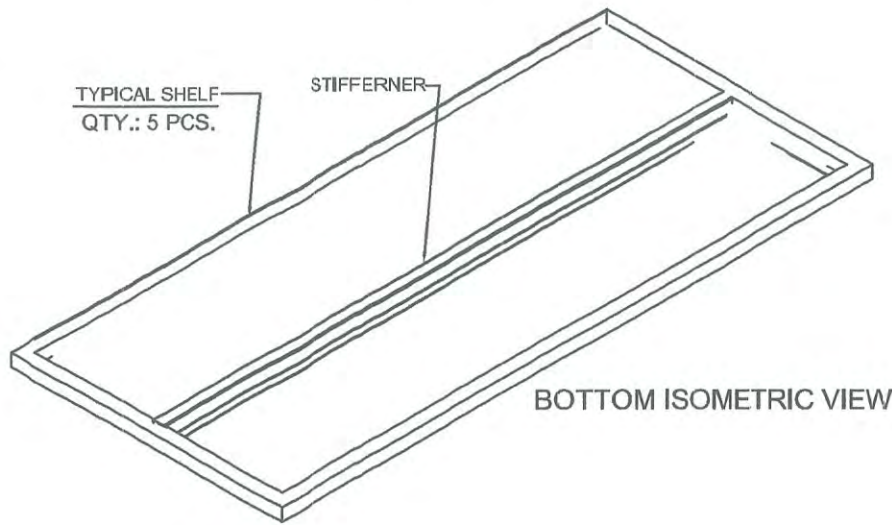


BOTTOM SECTION VIEW

TYPICAL BENDING DETAIL




SECTION VIEW

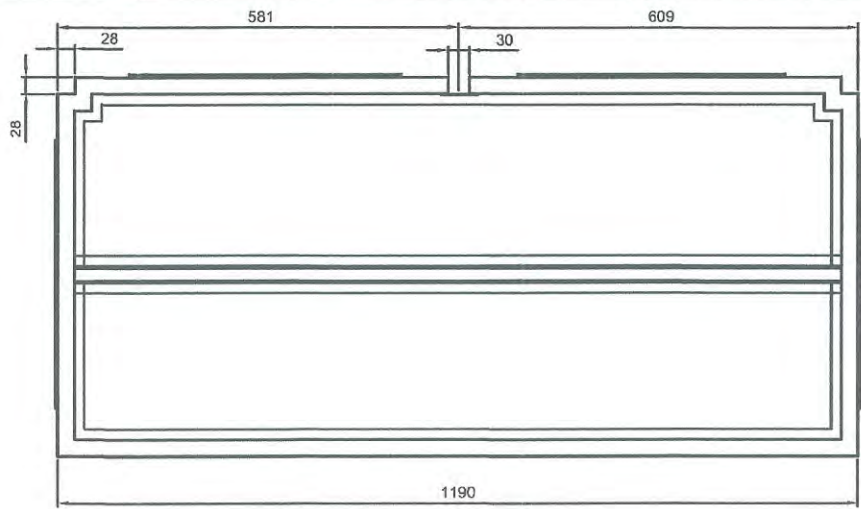


BOTTOM ISOMETRIC VIEW

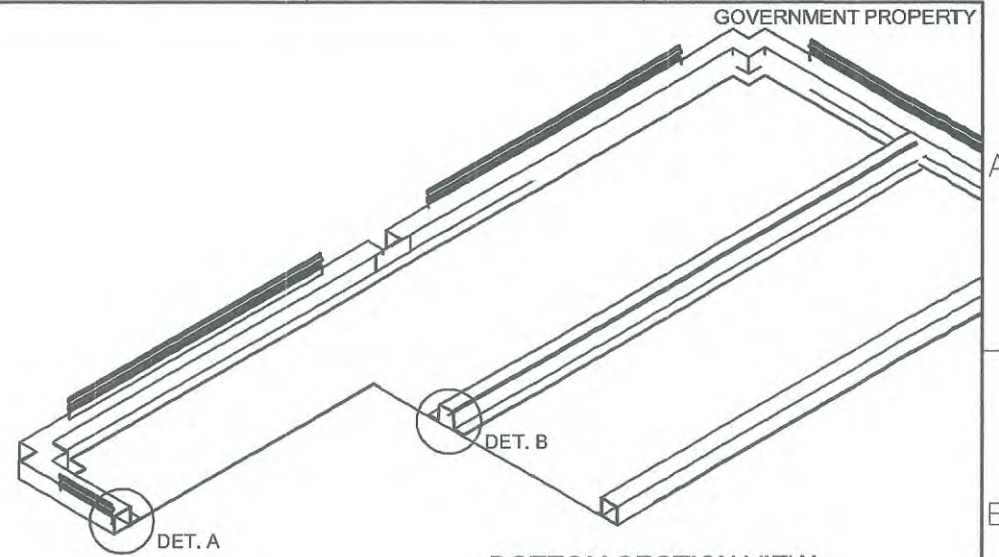
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

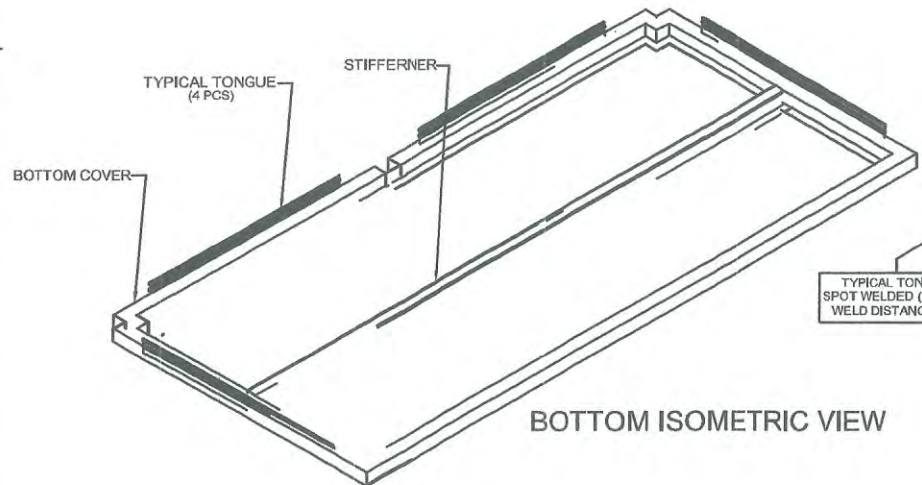
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT		
Conceptualized by		Item Name	TYPICAL SHELF DETAILS (CABINET # 1)			Sheet
Drawn by	B. C. Lisondra	Designed by	R. C. Lisondra	Checked by	R. H. Neri	
Recommended by	R. C. Lisondra / M. S. Maquillas	Material	1mm THICK COLD-ROLLED STEEL SHEET		File name	CABINETDESIGN1
Approved by	B. C. Lisondra			<h1>DepED-BLR</h1>		



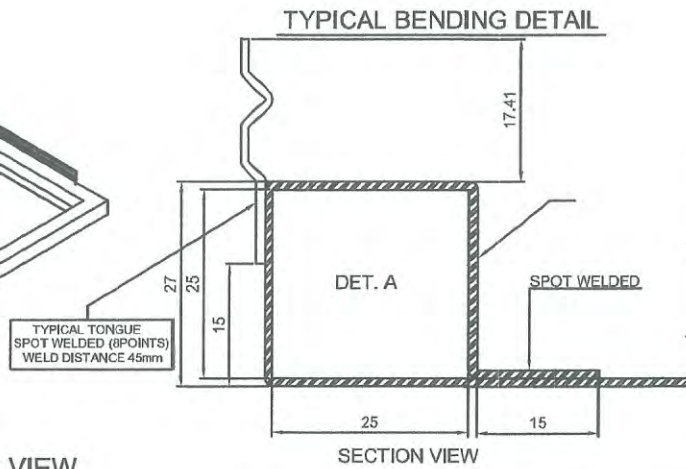
TOP VIEW



BOTTOM SECTION VIEW

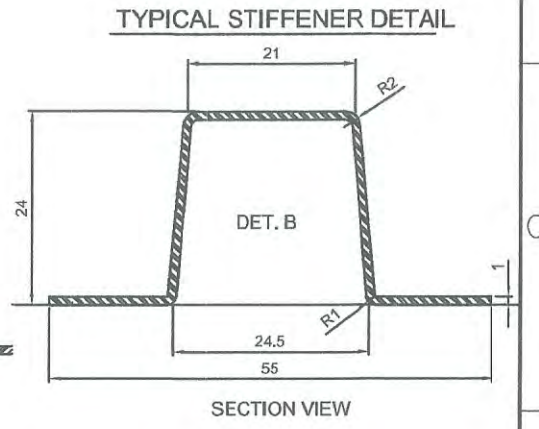


BOTTOM ISOMETRIC VIEW



TYPICAL BENDING DETAIL

SECTION VIEW




TYPICAL STIFFENER DETAIL

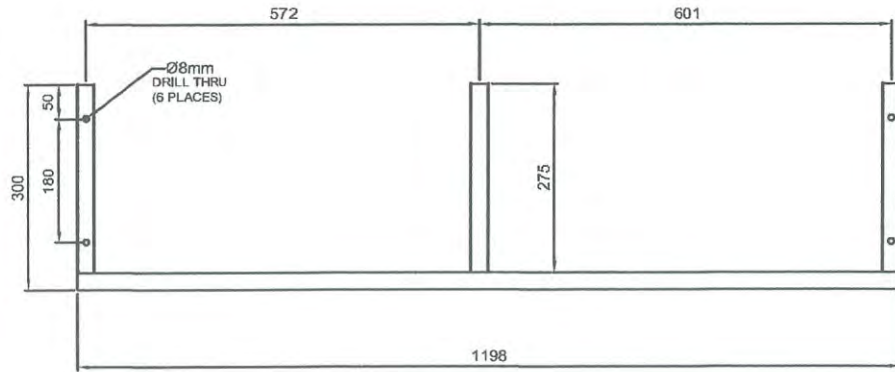
SECTION VIEW

GENERAL NOTES:

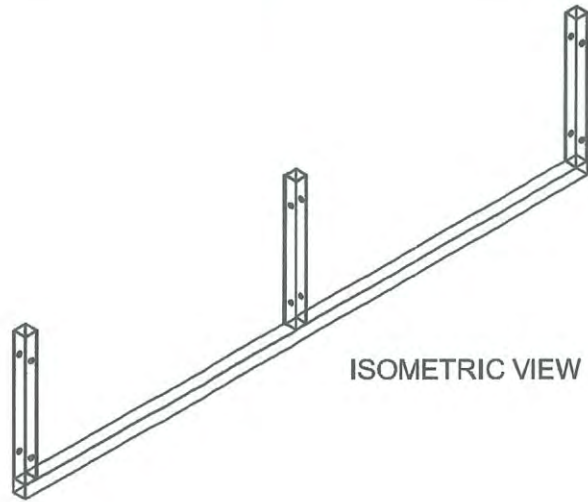
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date JUNE 2017	Scale NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by	Drawn by B C Lisondra	Item Name BOTTOM COVER DETAILS (CABINET # 1)	Sheet 07/14
Designed by B C Lisondra	Checked by R H Neri	Material 1mm THICK COLD-ROLLED STEEL SHEET	File name CABINETDESIGN1
Recommended by R C Zaragoza / M S Maquillas	Approved by R C La Rosa	 DepED-BLR	

REAR BASE FRAME



FRONT VIEW

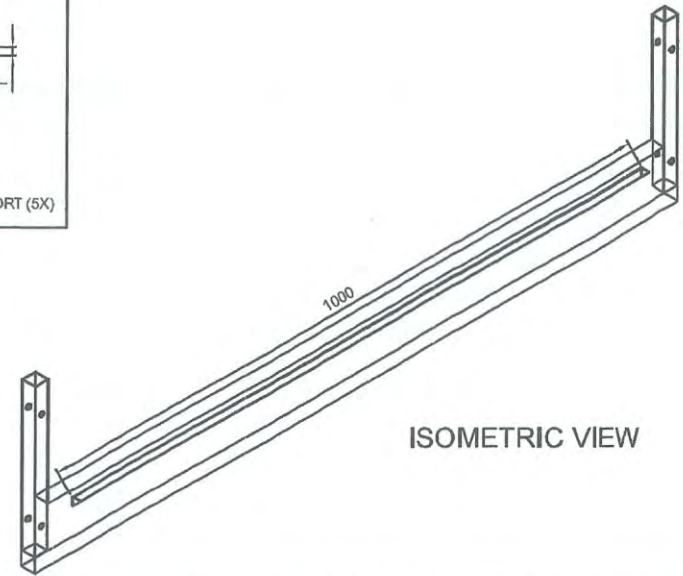
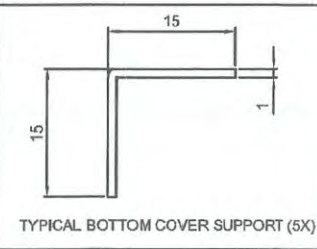
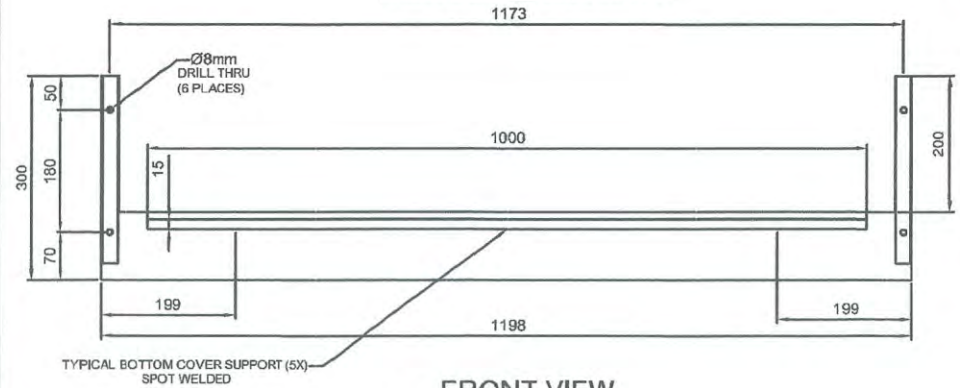



GENERAL NOTES:

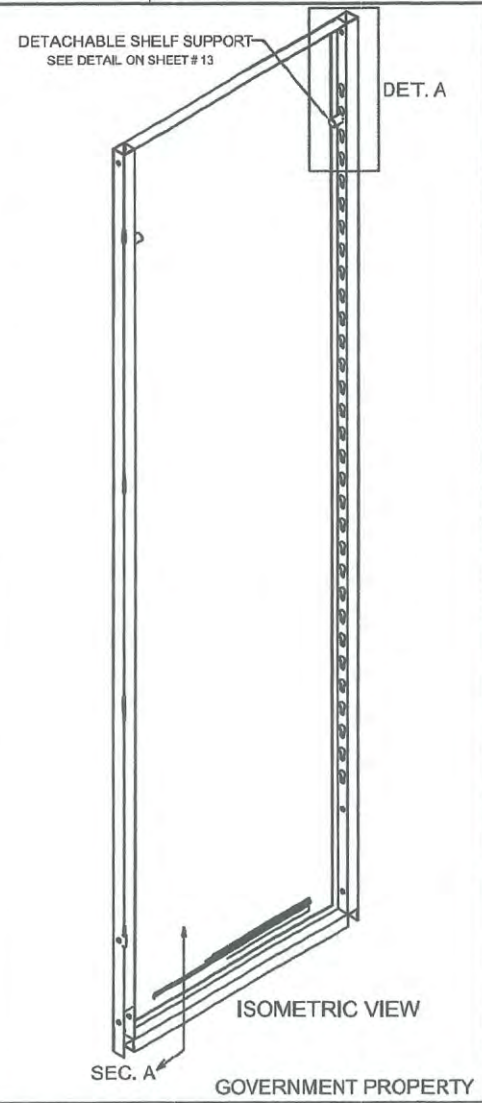
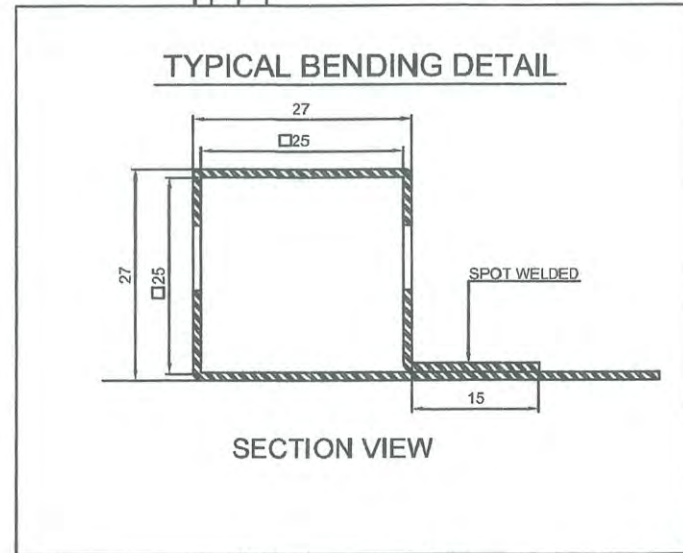
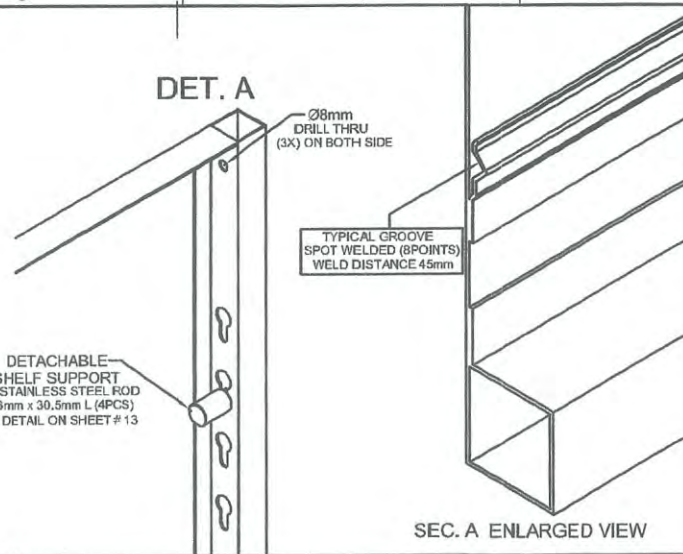
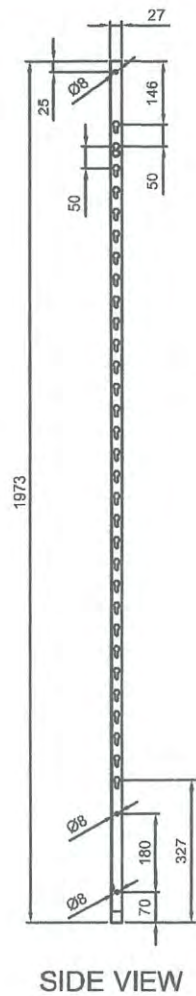
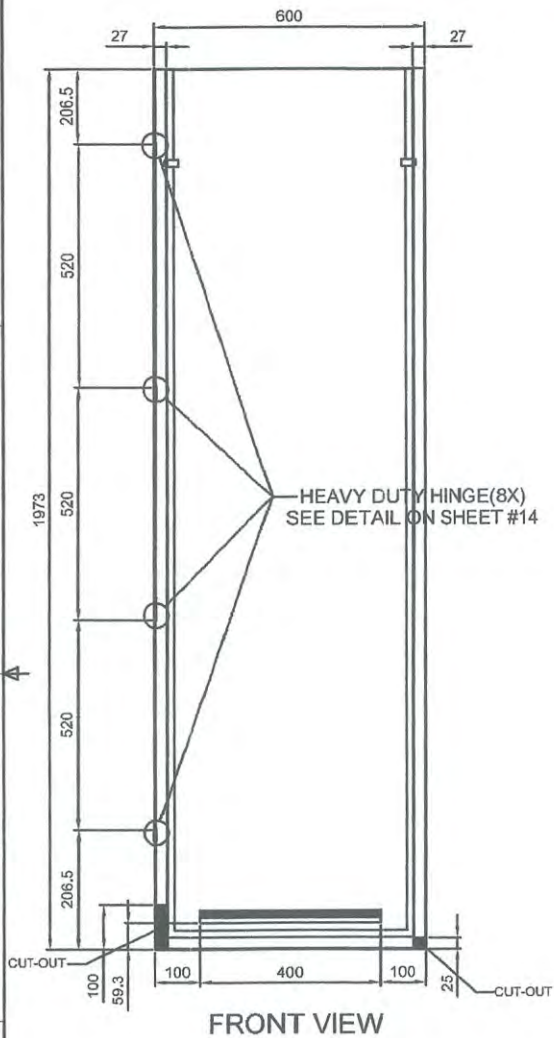
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

FRONT BASE FRAME

GOVERNMENT PROPERTY




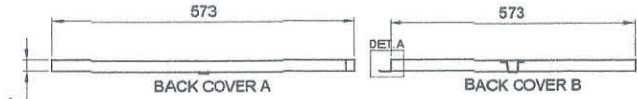
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by				Item Name	BASE FRAME DETAILS (CABINET # 1)
Drawn by	B C Lisondra	Checked by	Q.C.	Sheet	08/14
Designed by	B C Lisondra	Recommended by	R H Neri	Material	1mm THICK COLD-ROLLED STEEL SHEET
Approved by	B C Lisondra	Recommended by	R Zaragoza / M S Maquillas	File name	CABINETDESIGN1
				 DepED-BLR	



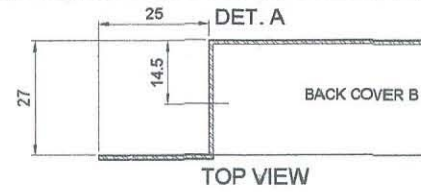
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

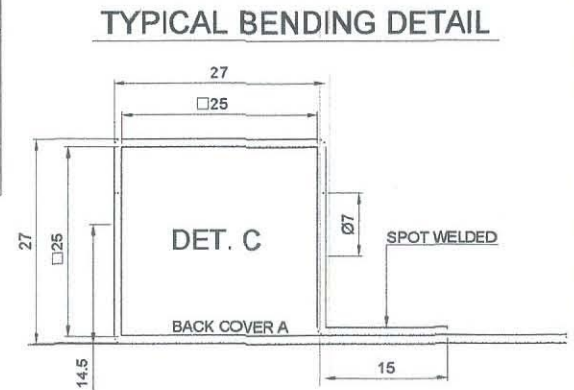
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name	TYPICAL SIDE COVER DETAILS (CABINET # 1)		
Drawn by	B C Lisondra	Material	1mm THICK COLD-ROLLED STEEL SHEET	File name	CABINETDESIGN1
Designed by	B C Lisondra	Q.C. Checked by	R H Neri	 DepED-BLR	
Recommended by	R C Zaragoza / M S Maquillas	Approved by	B C Lisondra		



TOP VIEW

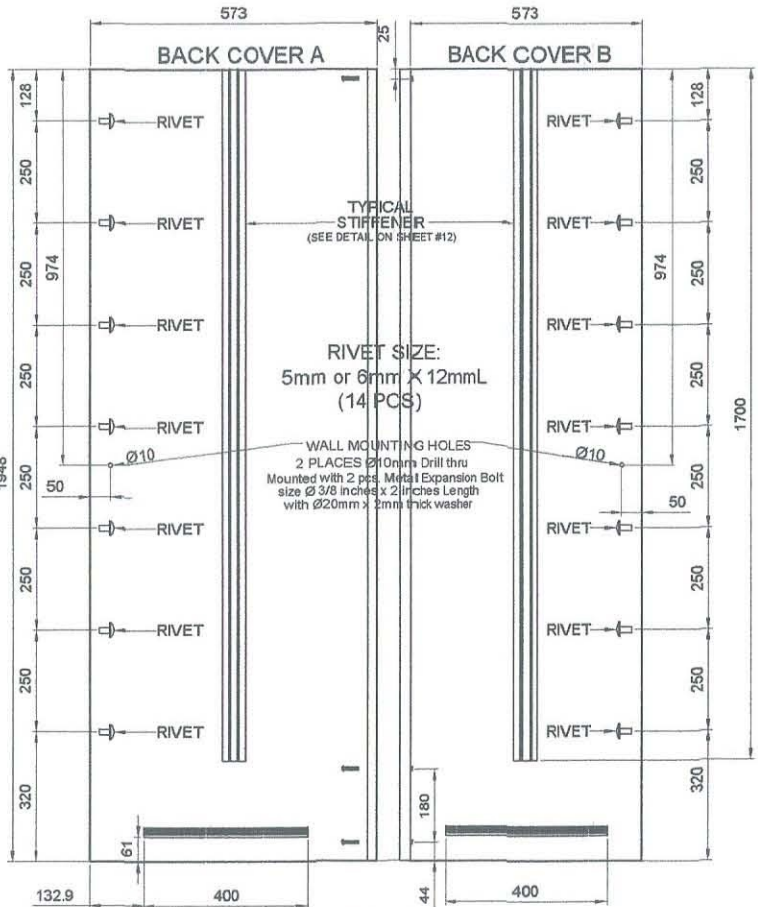


TOP VIEW

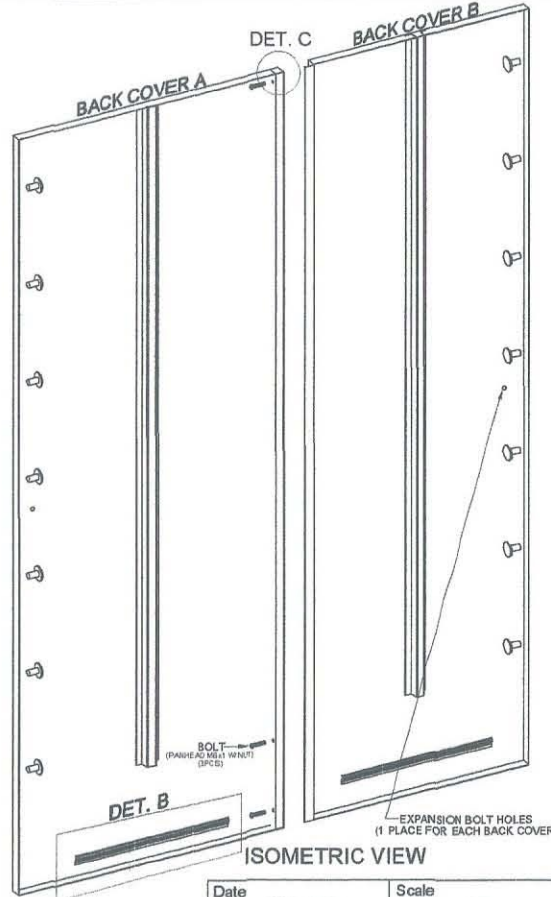


TYPICAL BENDING DETAIL

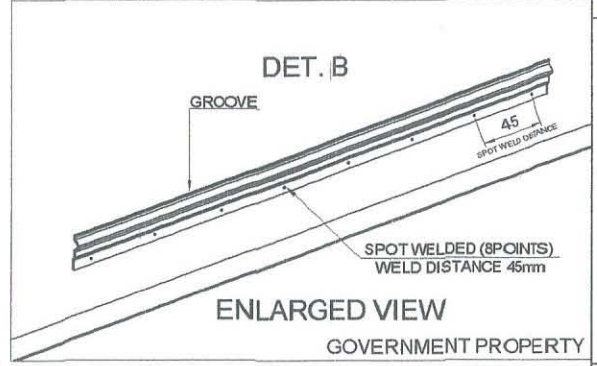
TOP VIEW



FRONT VIEW



ISOMETRIC VIEW



ENLARGED VIEW

GOVERNMENT PROPERTY

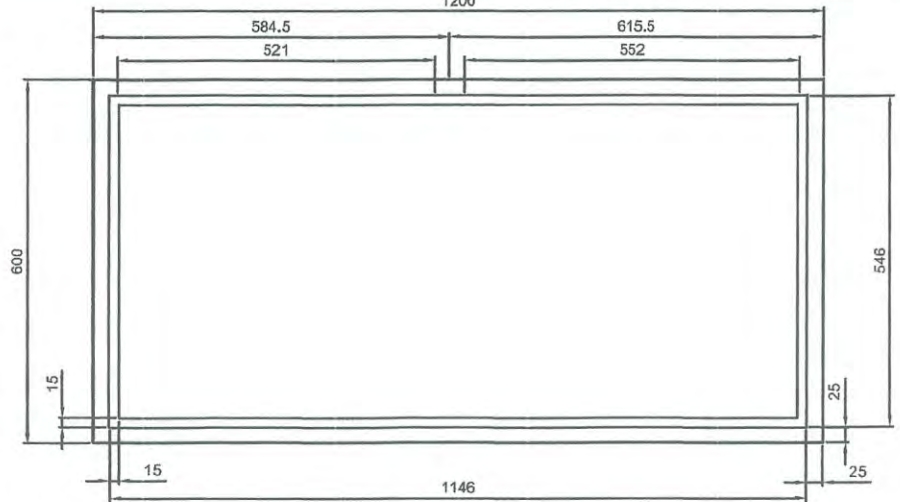
GENERAL NOTES:

- All dimensions are in millimeter unless otherwise specified.
- Remove burrs and sharp edges.

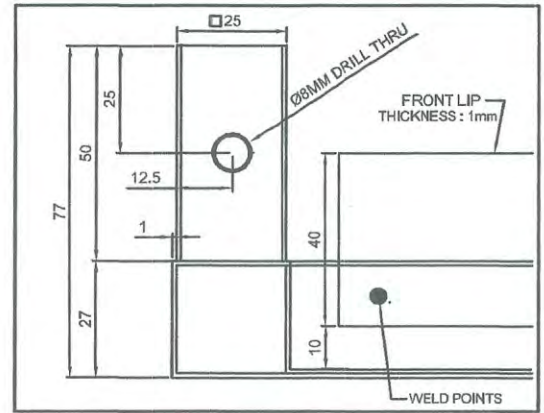
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B.C. Lisondra			Material	1mm THICK COLD-ROLLED STEEL SHEET
Designed by		Checked by		File name	CABINETDESIGN1
Recommended by	B.C. Lisondra		R.H. Neri	DepED-BLR	
Approved by	R.C. Zaragoza / M.S. Maquilas		P.C. La Rosa		



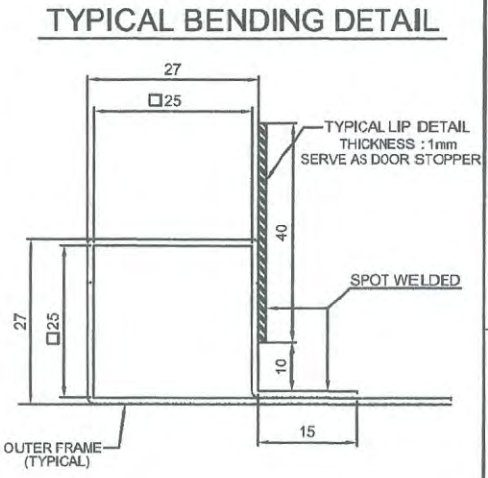
Sheet 10/14



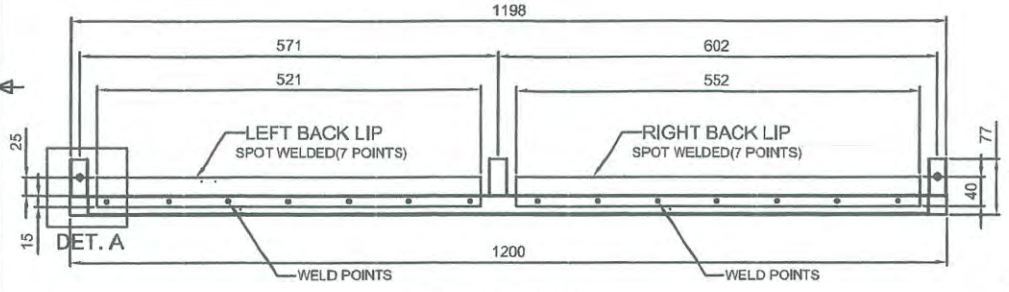
TOP VIEW



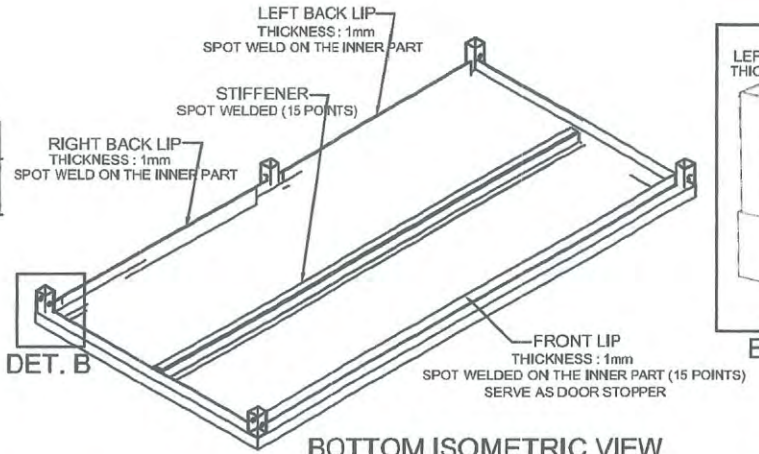
DET. A



SECTION VIEW



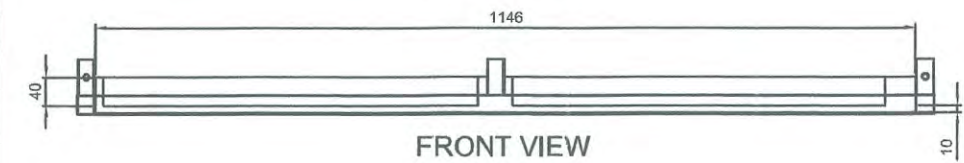
REAR VIEW



BOTTOM ISOMETRIC VIEW



ENLARGED VIEW




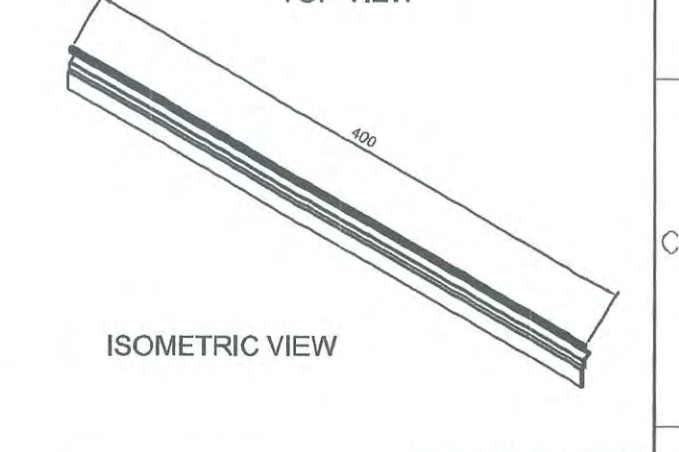
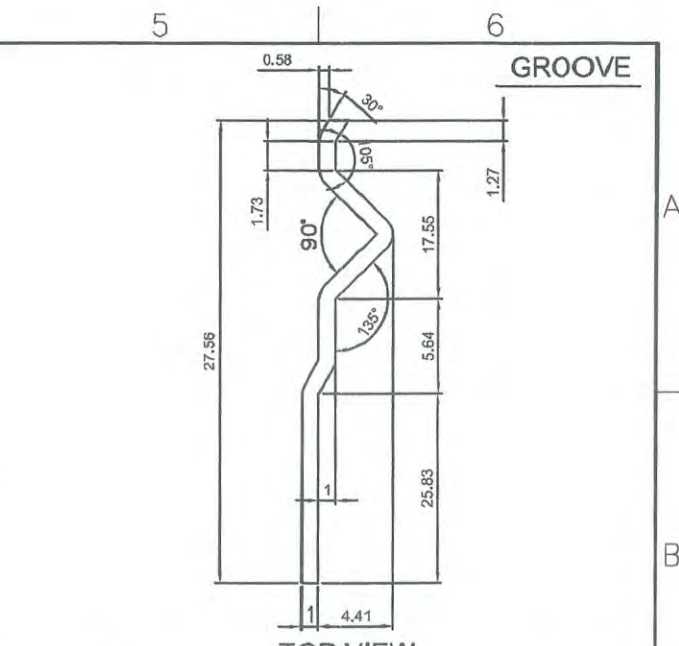
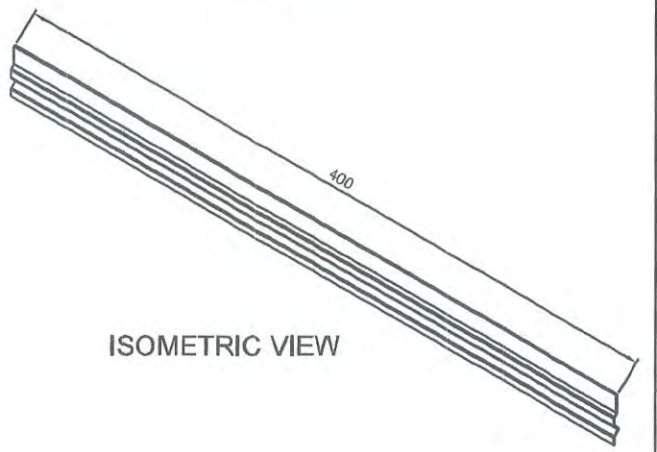
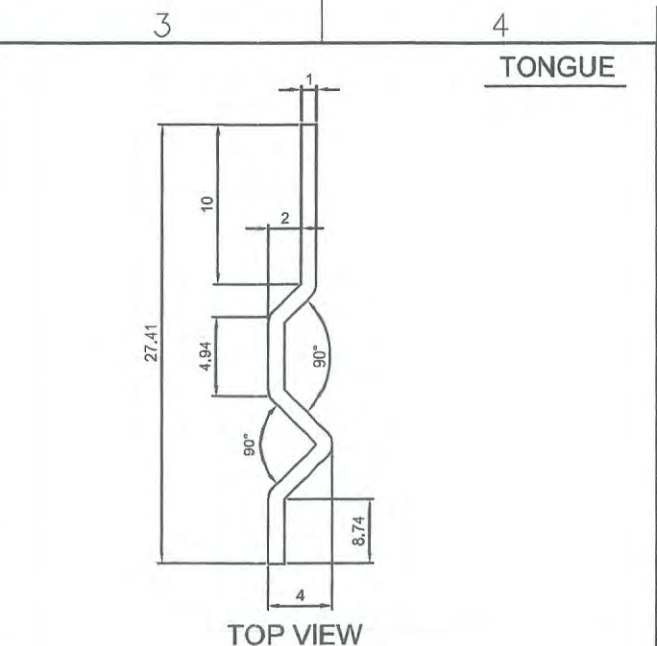
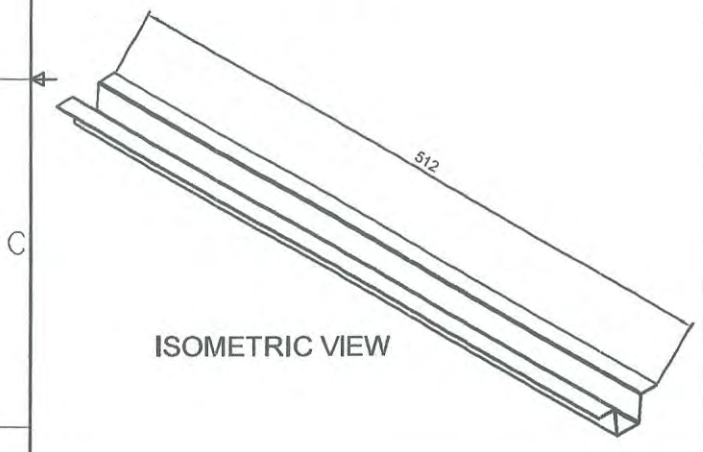
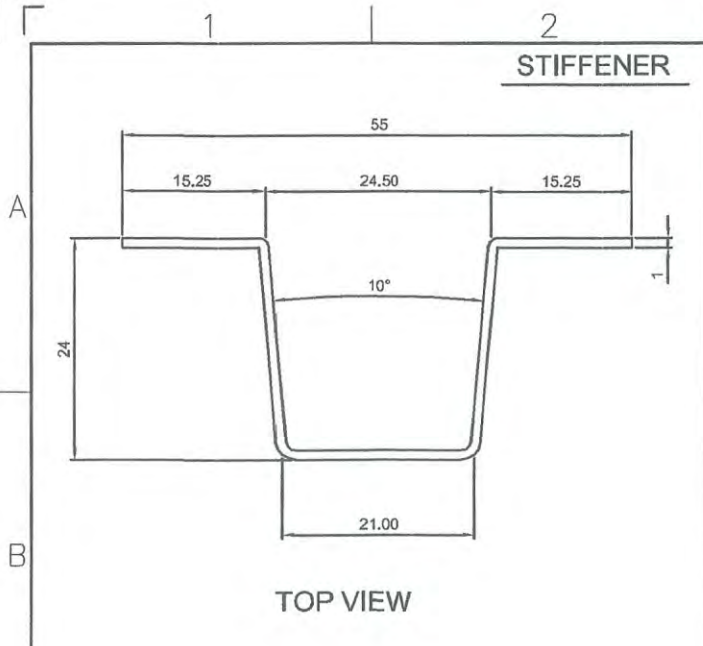
FRONT VIEW

GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.


GOVERNMENT PROPERTY

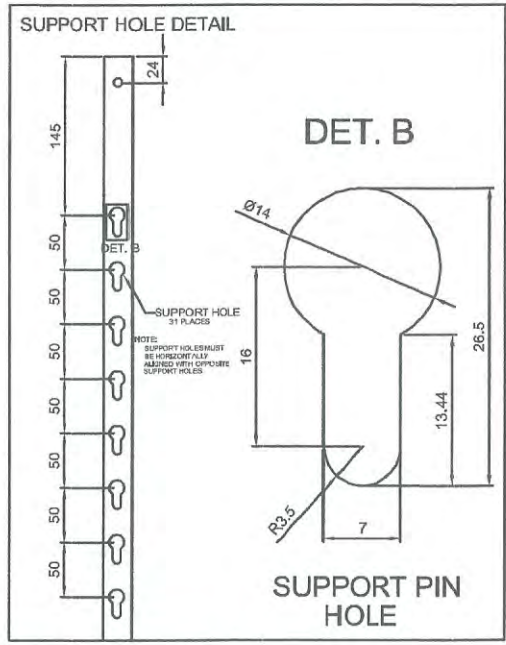
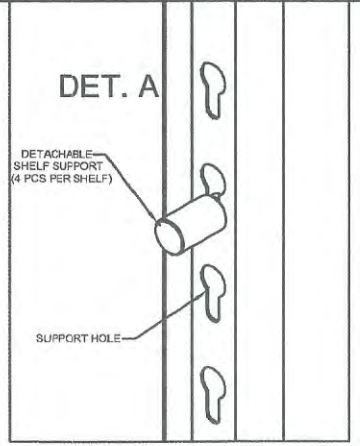
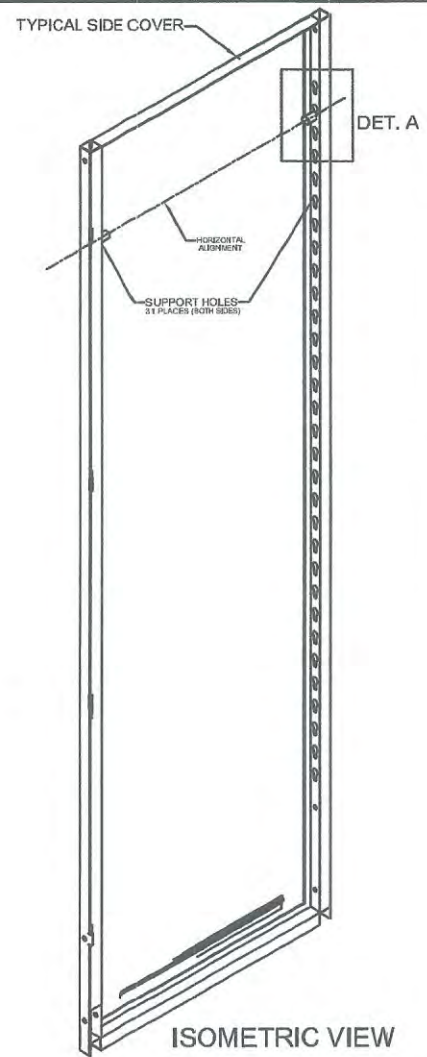
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name	TOP COVER DETAILS (CABINET # 1)		
Drawn by	B C Lisondra	Material	1mm THICK COLD-ROLLED STEEL SHEET	File name	CABINETDESIGN1
Designed by	B C Lisondra	Checked by	R H Neri	 DepED-BLR	
Recommended by	R C Zaragoza / M S Maquillas	Approved by	R C La Rosa		



GOVERNMENT PROPERTY

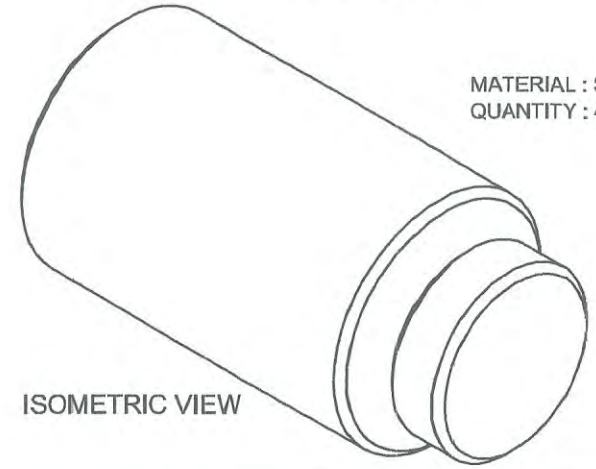
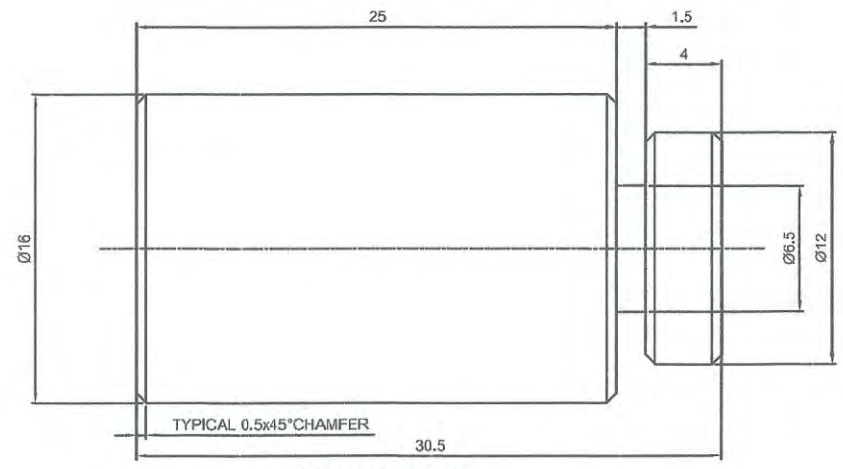
GENERAL NOTES:
 1. All dimensions are in millimeter unless otherwise specified.
 2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name	TYPICAL LOCKING & REINFORCEMENT DETAILS (CABINET # 1)		
Drawn by	B C Lisondra	Designed by	G. C. Checked by	Material	1mm THICK COLD-ROLLED STEEL SHEET
Recommended by	R H Neri	Approved by	R C La Rosa	File name	CABINETDESIGN1
				 DepED-BLR	



FRONT VIEW

DETACHABLE SHELF SUPPORT



MATERIAL : STAINLESS STEEL 304
QUANTITY : 4 PCS. PER SHELF

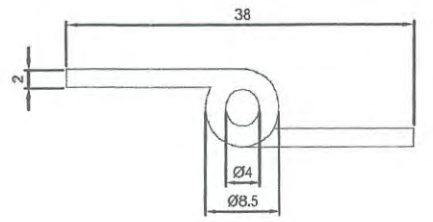
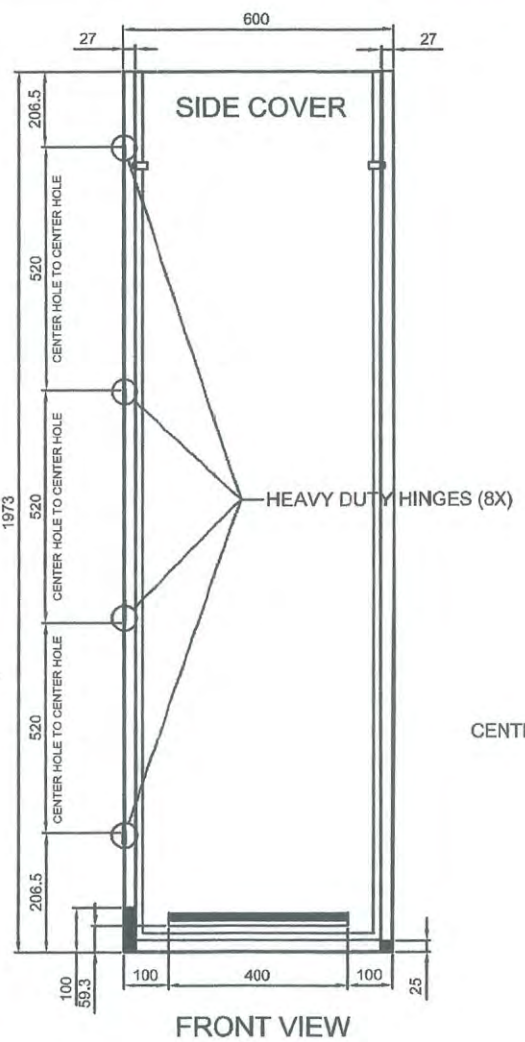
GOVERNMENT PROPERTY

- GENERAL NOTES:**
1. All dimensions are in millimeter unless otherwise specified.
 2. Remove burrs and sharp edges.

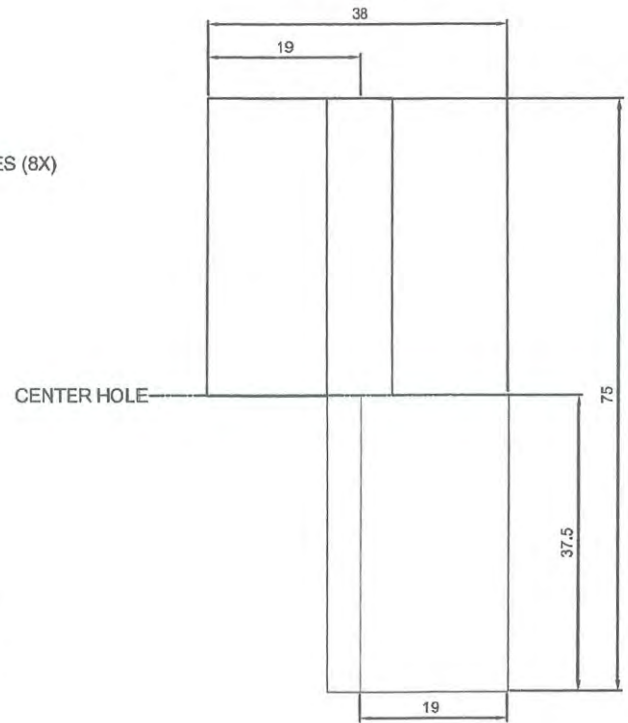
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by				Item Name	Sheet
Drawn by	B C Lisondra	Q.C. Checked by	R H Neri	DETACHABLE SHELF SUPPORT PIN (CABINET # 1)	13/14
Designed by	B C Lisondra	Recommended by	R Zaragoza / M S Maquillas	Material	File name
Approved by	R C La Rosa			1mm THICK COLD-ROLLED STEEL SHEET	CABINETDESIGN1
				 DepED-BLR	

HEAVY DUTY DETACHABLE HINGES DETAIL

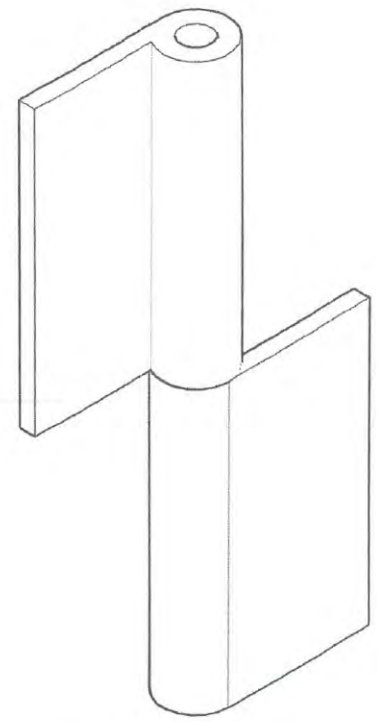
MATERIAL : STAINLESS STEEL 304
 QUANTITY : 4pcs. RIGHT & 4pcs. LEFT HINGE



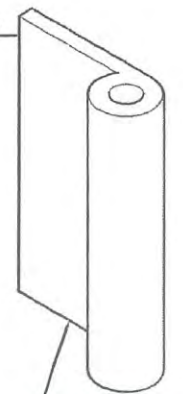
TOP VIEW



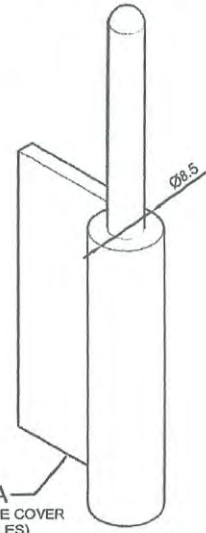
FRONT VIEW



ISOMETRIC VIEW



PART B
 WELDED TO THE DOOR
 (ON THE 3 HOLES)




PART A
 WELDED TO THE SIDE COVER
 (ON THE 3 HOLES)

EXPLODED VIEW

GOVERNMENT PROPERTY

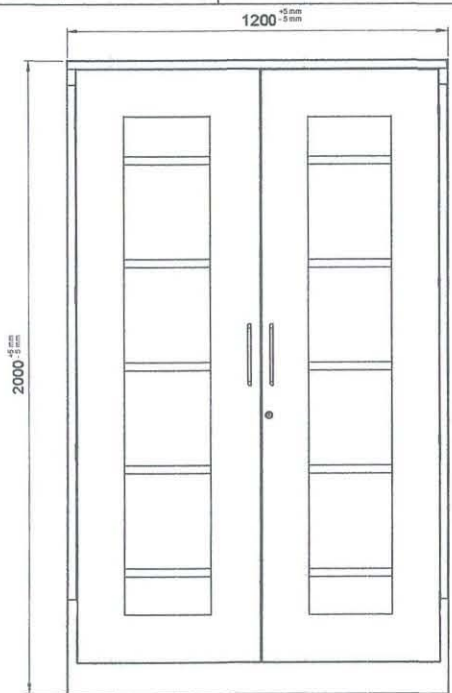
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

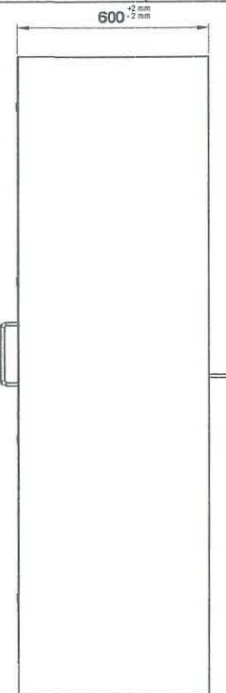
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra			Material	1mm THICK COLD-ROLLED STEEL SHEET
Designed by	B C Lisondra			File name	CABINETDESIGN1
Recommended by	R C Zaragoza / M S Maquillas			 DepED-BLR	
Approved by	R C La Rosa				

Sheet 14/14

**COLLAPSIBLE
STAINLESS STEEL CABINET
CABINET DESIGN # 2**



FRONT VIEW



SIDE VIEW



ISOMETRIC VIEW

Description :


- Finish : Polished
- Material : 1.00mm Thick Stainless Steel 304 Sheet, 6mm thick Flexi-Glass Door
- Size : 2.0 meters x 1.20 meters x 0.6 meters
- Feature : Durable and Rigid

About Cabinet :

1. 1.00mm thickness stainless steel 304 sheet then polished.
2. The cabinet body's material is stainless steel 304.
3. 2 Swinging flexi-glass doors with 2pcs stainless steel 304 handle bars(10mm diameter Stainless Steel 304 Round Bar x 7in. screw mounted in between center.
* 1 set (Full door 3 way CAM locking system w/ key), and 4 heavy duty detachable hinges(3 inches long) on each door.
4. 5 Adjustable and detachable shelves with support set.
5. Bolts and nuts must be installed as fasteners.
6. Tongue and groove must be provided to interlock the bottom cover(tongue), side panels and back panels (groove).
7. The 3 way CAM Locking system of the collapsible cabinet door is subject for approval during sample evaluation.
8. Cabinet must be mounted on the WALL using 2pcs. Ø3/8 inches x 2 inches METAL EXPANSION BOLT with Ø20mm x 2mm thick washer.

GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date JUNE 2017	Scale NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name COLLAPSIBLE STAINLESS STEEL CABINET (CABINET #2)	Sheet 01/14
Drawn by B C Lisondra	Checked by	Material 1mm THICK STAINLESS STEEL 304 SHEET	File name CABINETDESIGN2
Designed by B C Lisondra	Checked by R H Neri	 DepED-BLR	
Recommended by R C Zaragoza / M S Maquilas	Approved by B C La Rosa		

1 2 3 4 5 6

A

B

C

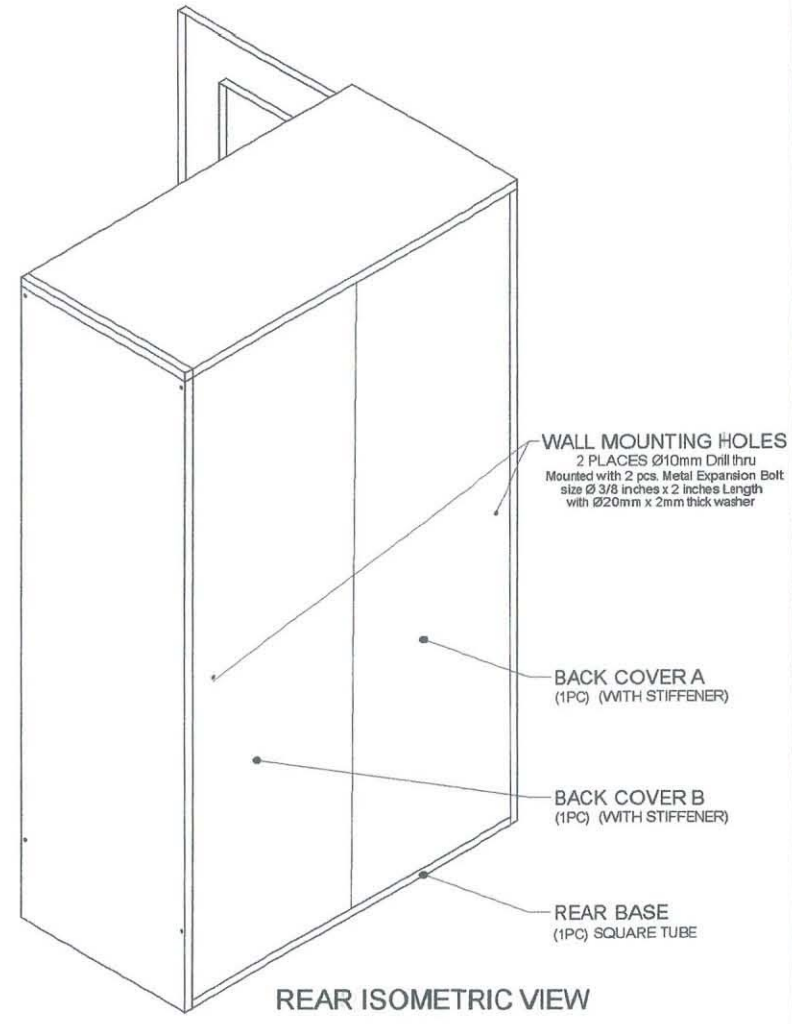
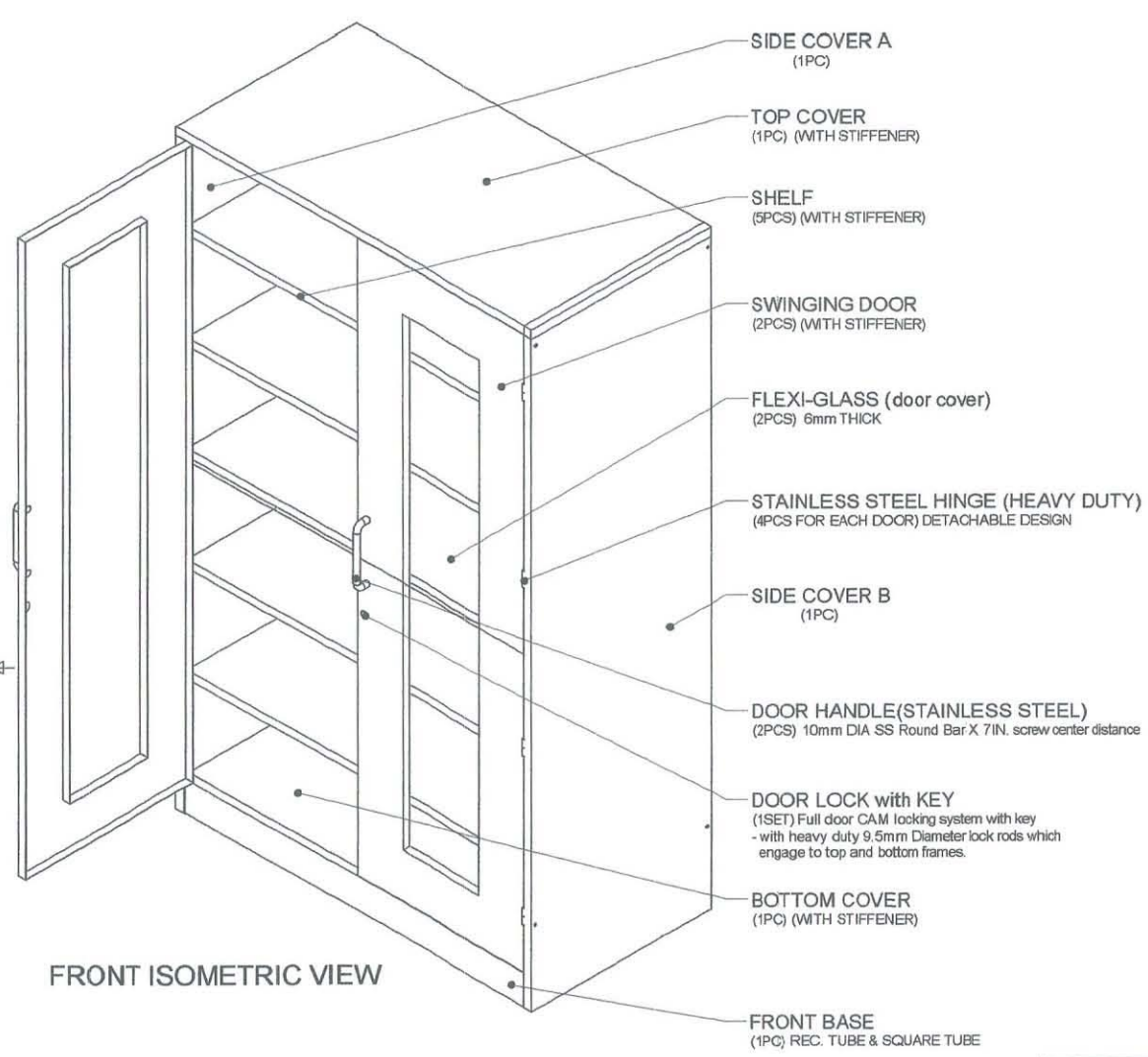
D

A


B

C

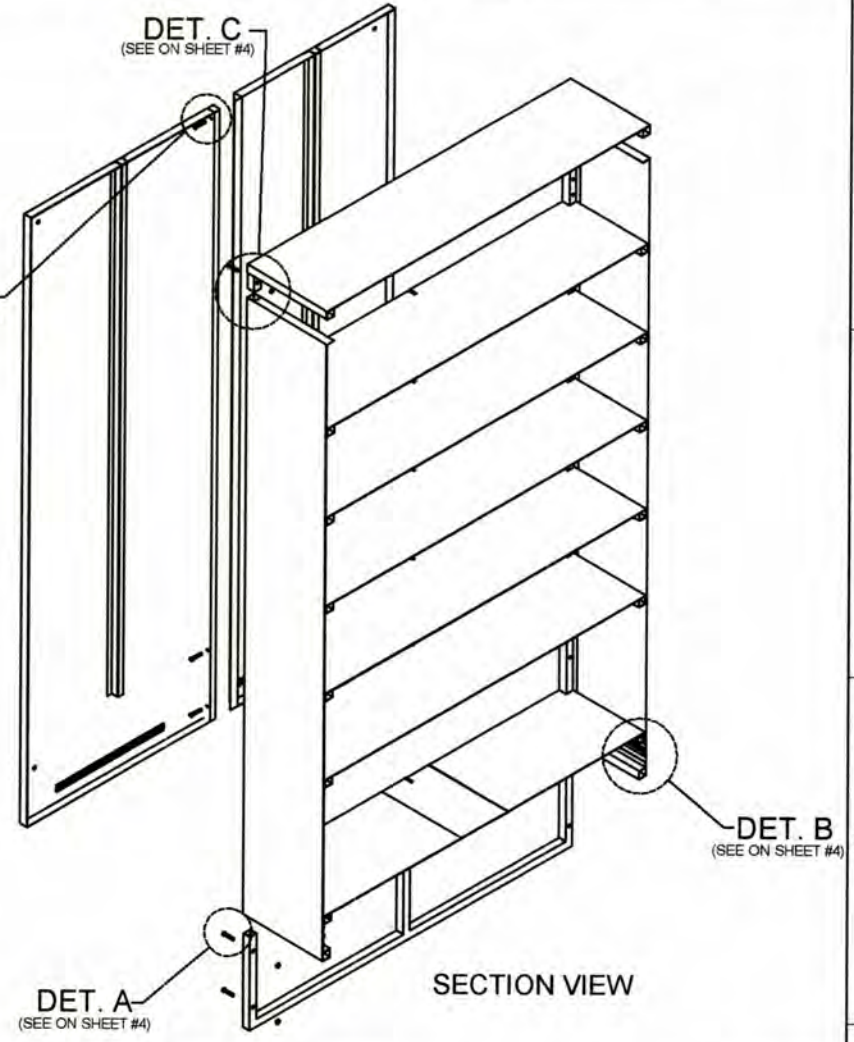
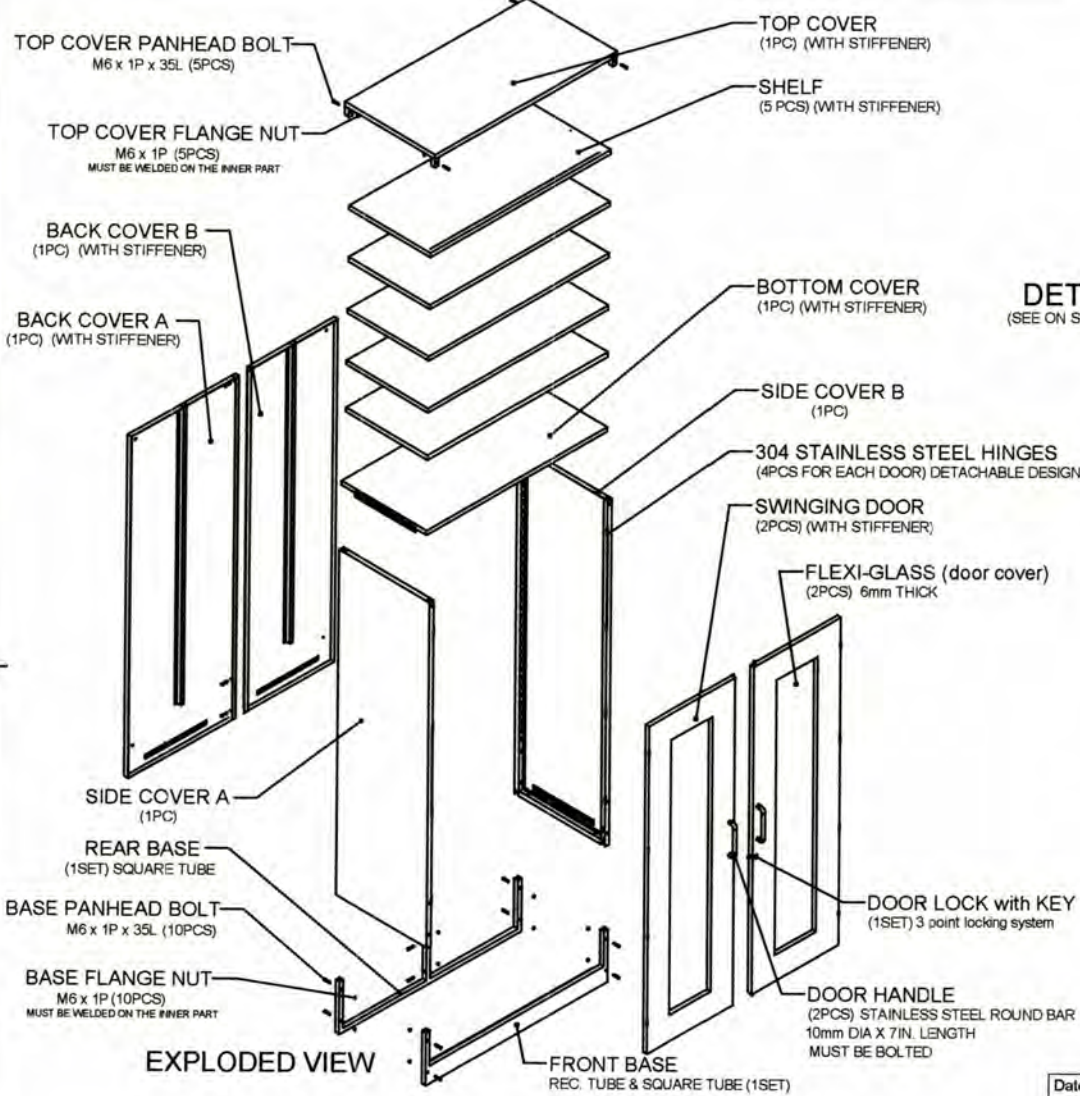
D



GENERAL NOTES:
 1. All dimensions are in millimeter unless otherwise specified.
 2. Remove burrs and sharp edges.


Date JUNE 2017	Scale NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name COLLAPSIBLE STAINLESS STEEL CABINET PARTS (CABINET # 2)	Sheet 02/14
Drawn by B C Lisondra	Checked by	Material 1mm THICK STAINLESS STEEL 304 SHEET	File name CABINETDESIGN2
Designed by B C Lisondra	Recommended by R H Neri	 DepED-BLR	
Approved by R C Zaragoza / M S Maquilas B C La Rosa			

1 2 3 4 5 6

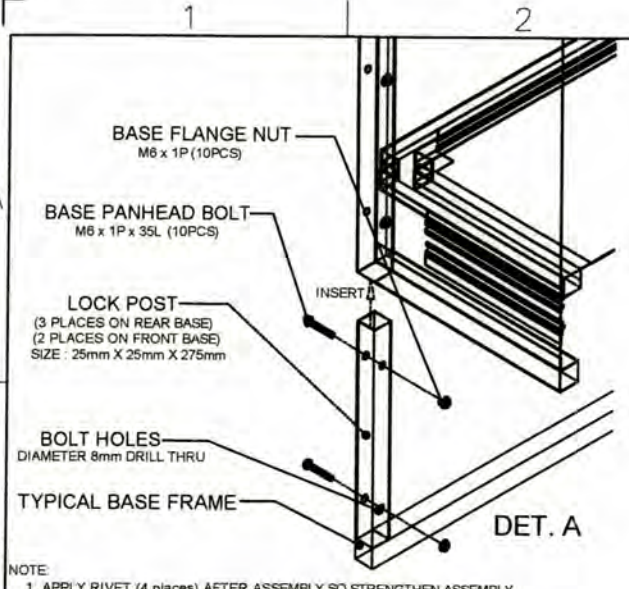


GENERAL NOTES:

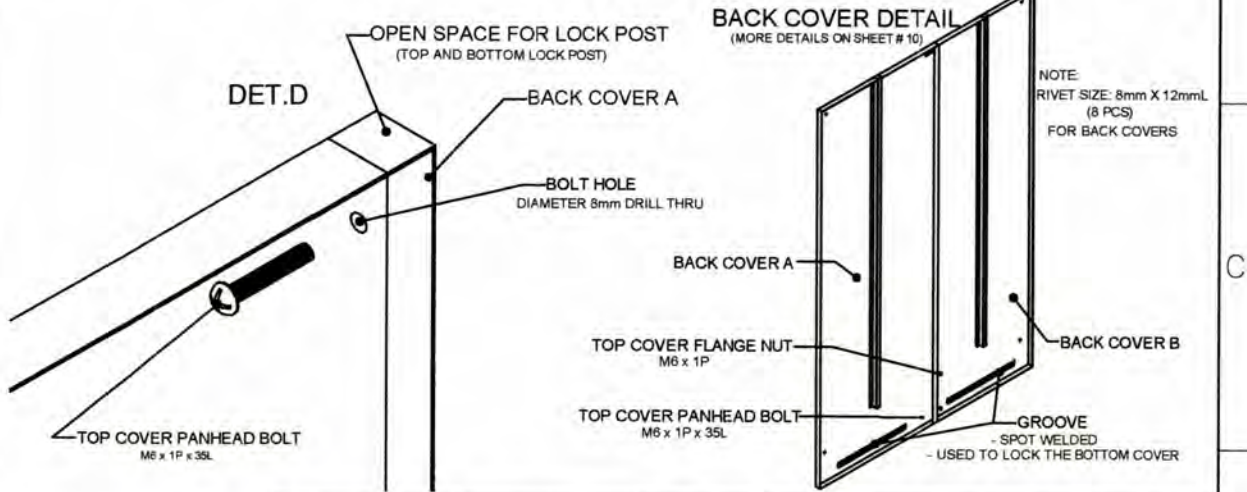
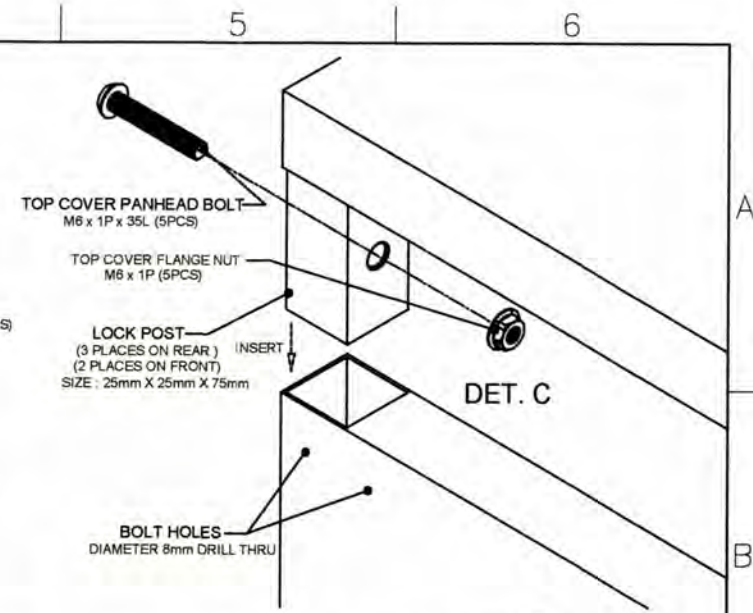
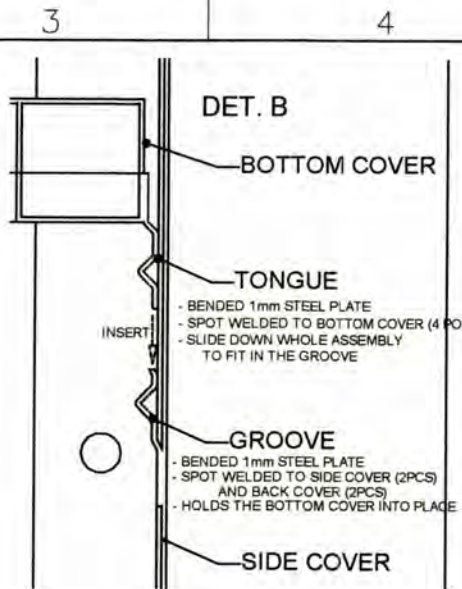
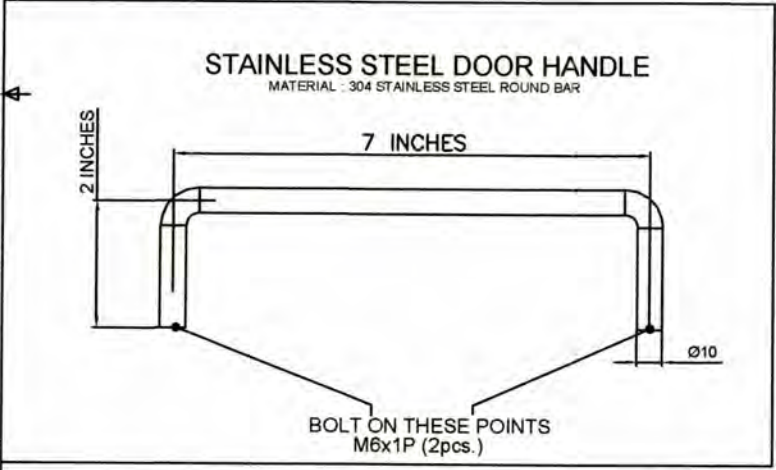
- All dimensions are in millimeter unless otherwise specified.
- Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by				Item Name	COLLAPSIBLE STAINLESS STEEL CABINET ASSEMBLY (CABINET # 2)
Drawn by	B C Lisondra	Q.C. Checked by	R H Neri	Material	1mm THICK STAINLESS STEEL 304 SHEET
Designed by	B C Lisondra	Recommended by	R D Zaragoza / M S Maquilas	File name	CABINETDESIGN2
Approved by	B C Lisondra			 DepED-BLR	

Sheet 03/14



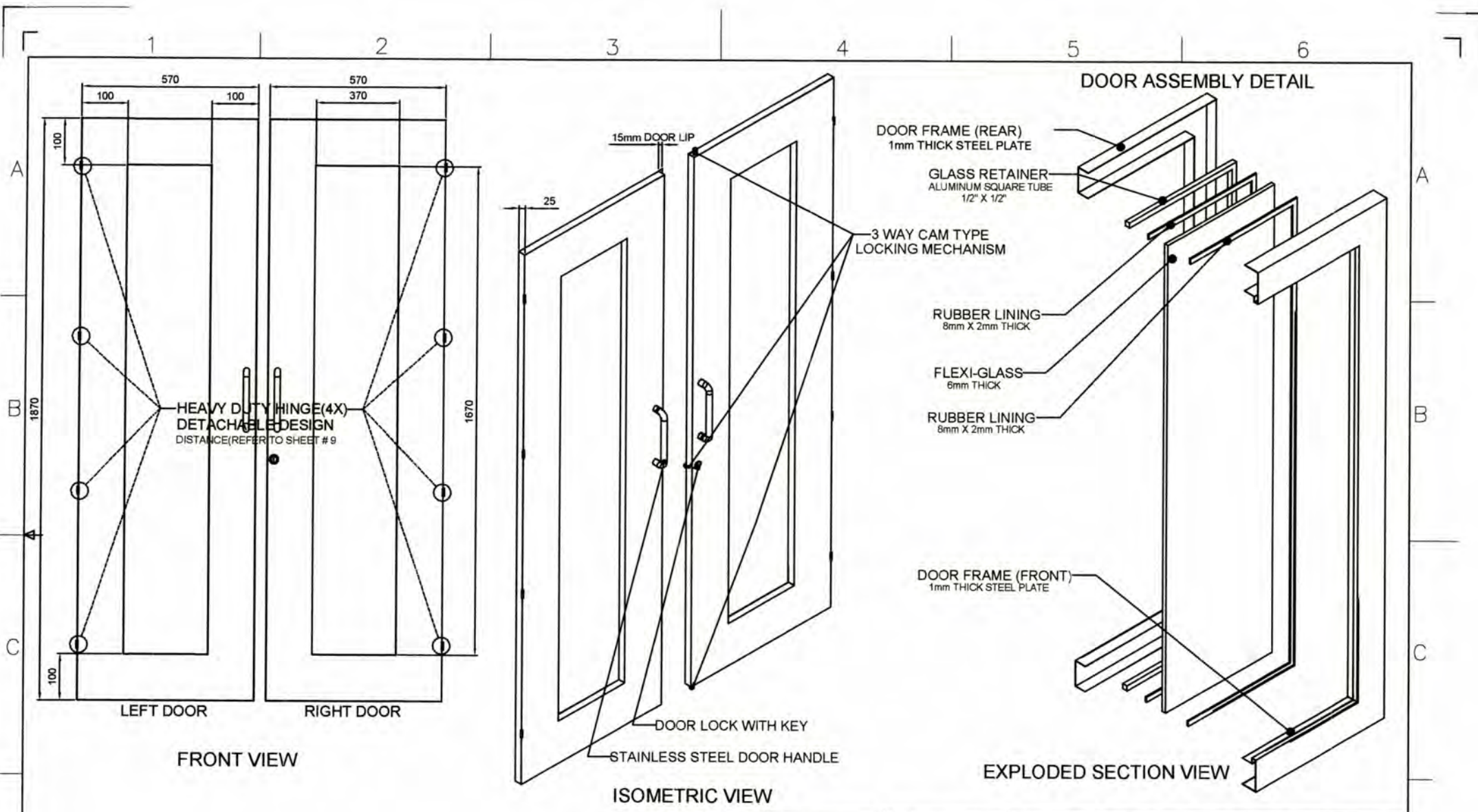
NOTE:
1. APPLY RIVET (4 places) AFTER ASSEMBLY SO STRENGTHEN ASSEMBLY
2. ALUMINUM RIVET (Diameter 8mm x 12mm length)



GENERAL NOTES:
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra			Material	1mm THICK STAINLESS STEEL 304 SHEET
Designed by	B C Lisondra	Checked by	R H Neri	File name	CABINETDESIGN2
Recommended by	R Z Zaragoza / M S Maquilas			 DepED-BLR	
Approved by	R C La Rosa				

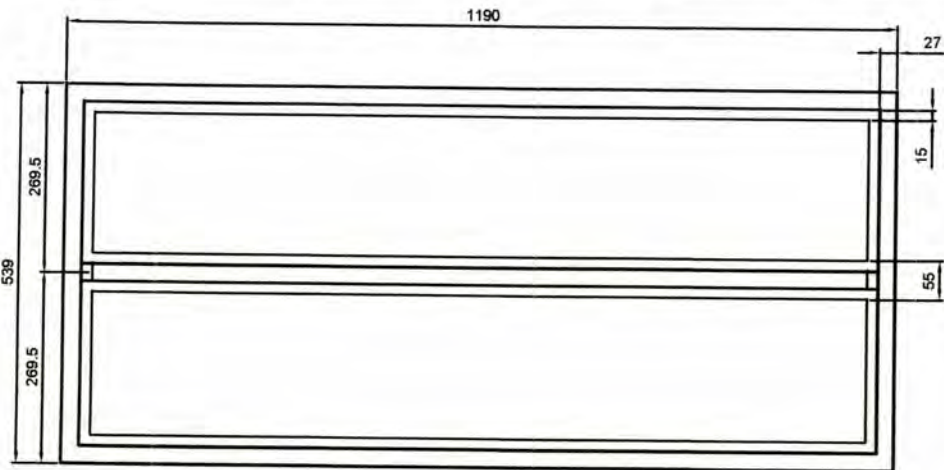
Sheet **04/14**



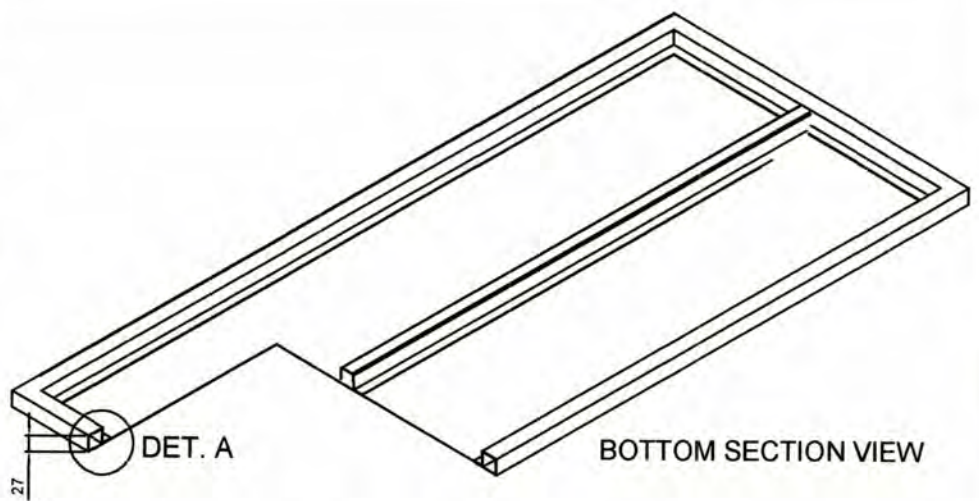
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

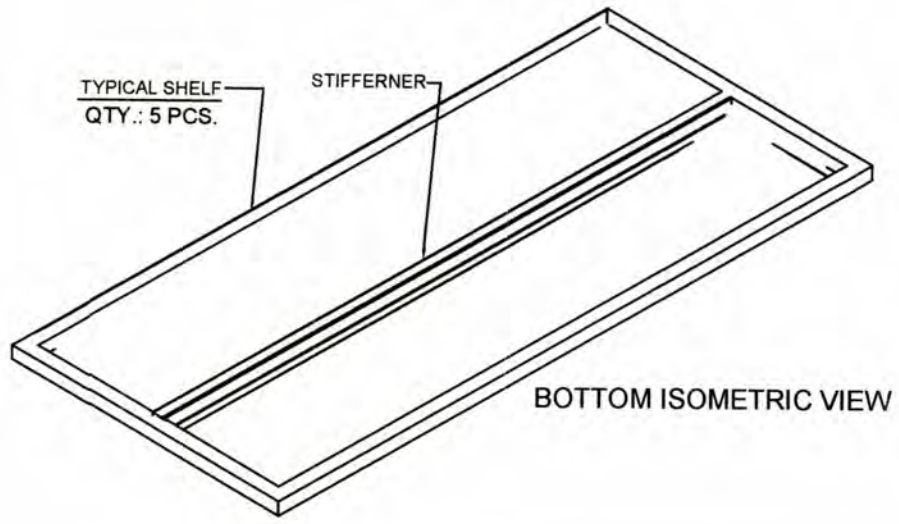
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra	Checked by	R H Neri	Material	1mm THICK STAINLESS STEEL 304 SHEET
Designed by	B C Lisondra	Recommended by	R C Zaragoza / M S Maquilas	File name	CABINETDESIGN2
Approved by	R C La Rosa			 DepED-BLR	



TOP VIEW

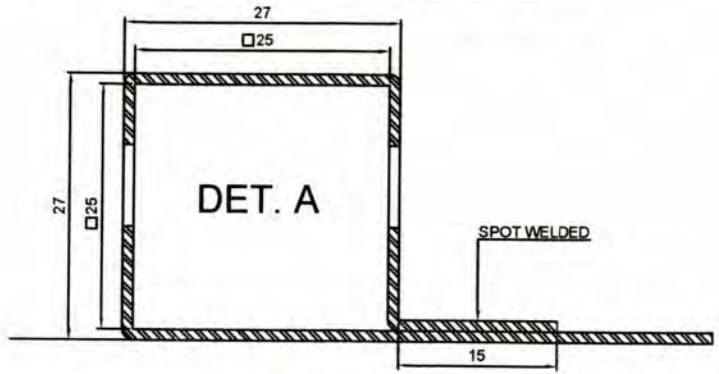


BOTTOM SECTION VIEW



BOTTOM ISOMETRIC VIEW


TYPICAL BENDING DETAIL

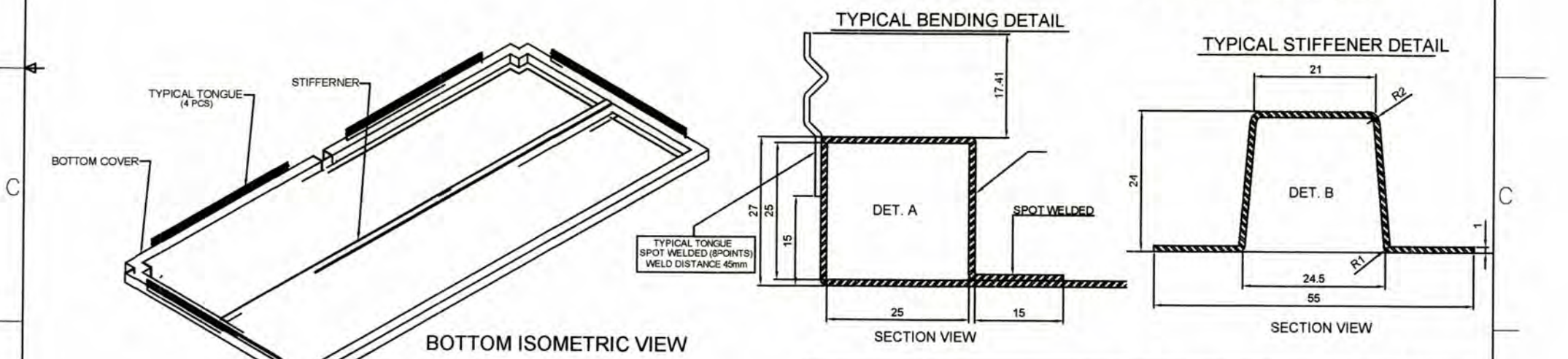
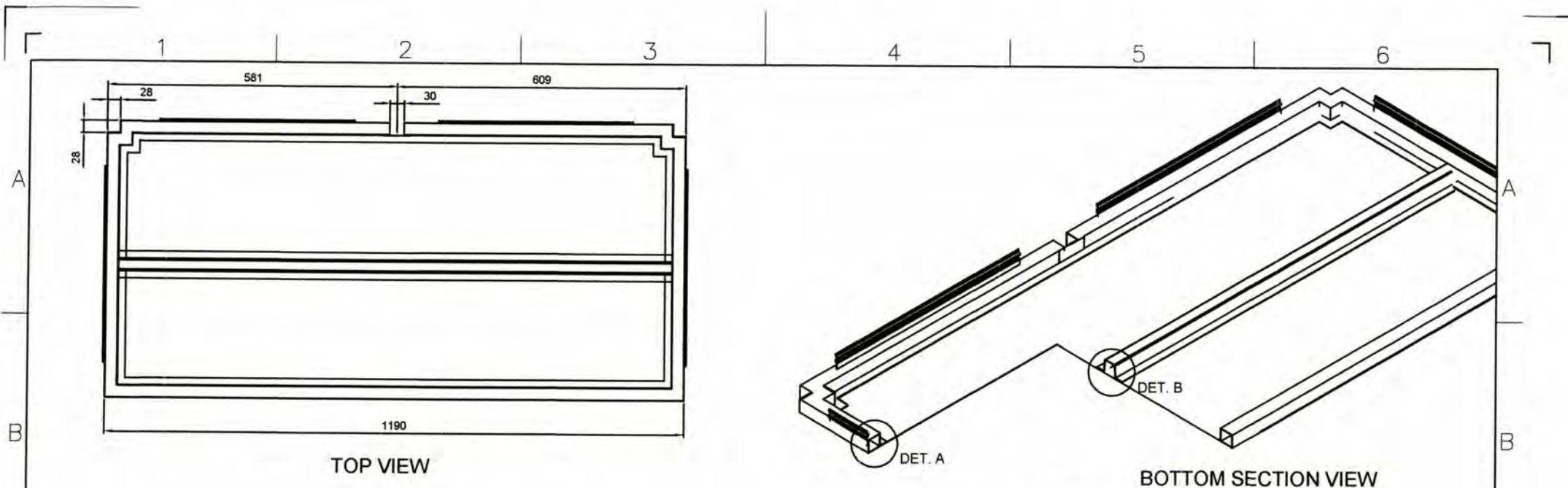


SECTION VIEW

GENERAL NOTES:


1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT			
Conceptualized by						Item Name	TYPICAL SHELF DETAILS (CABINET # 2)
Drawn by	BC Lisondra	Checked by	R H Neri	Material	1mm THICK STAINLESS STEEL 304 SHEET	File name	CABINETDESIGN2
Designed by	BC Lisondra	Recommended by	R C Zaragoza / M S Maquilas			<h1>DepED-BLR</h1>	
Approved by	BC La Rosa						

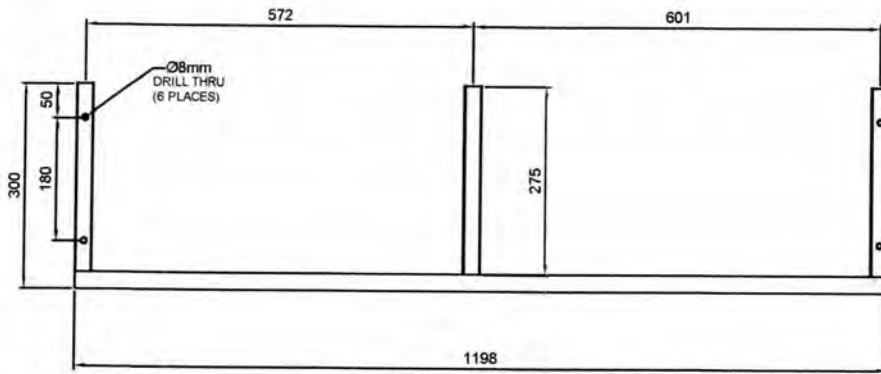


GENERAL NOTES:

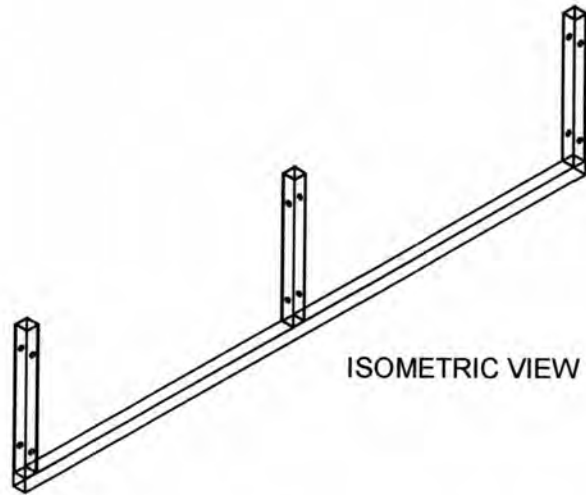
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT			
Conceptualized by						Item Name	BOTTOM COVER DETAILS (CABINET # 2)
Drawn by	B C Lisondra	Checked by	R H Neri	Material	1mm THICK STAINLESS STEEL 304 SHEET	File name	CABINETDESIGN2
Designed by	B C Lisondra	Recommended by	R C Zaragoza / M S Maquilas			DepED-BLR	
Approved by	R C La Rosa						

REAR BASE FRAME



FRONT VIEW

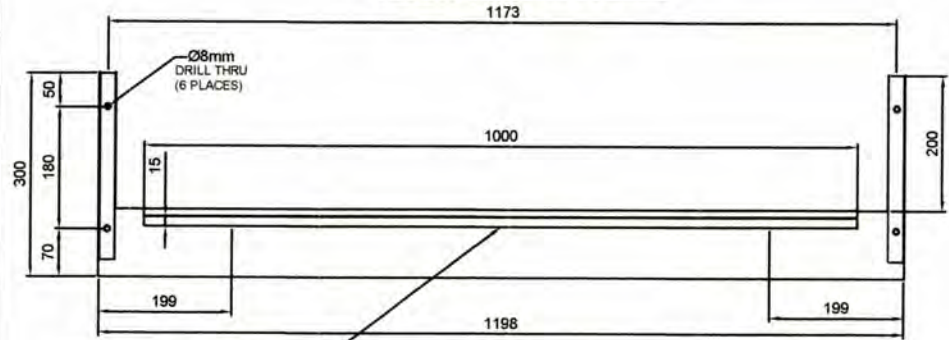


ISOMETRIC VIEW

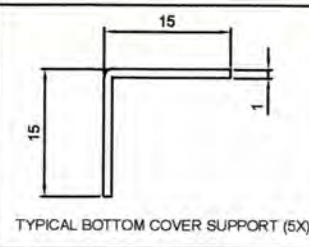
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

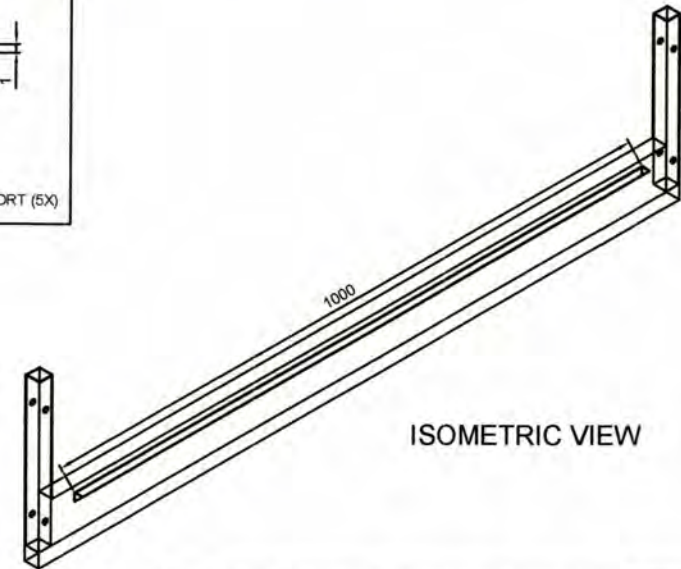
FRONT BASE FRAME




FRONT VIEW

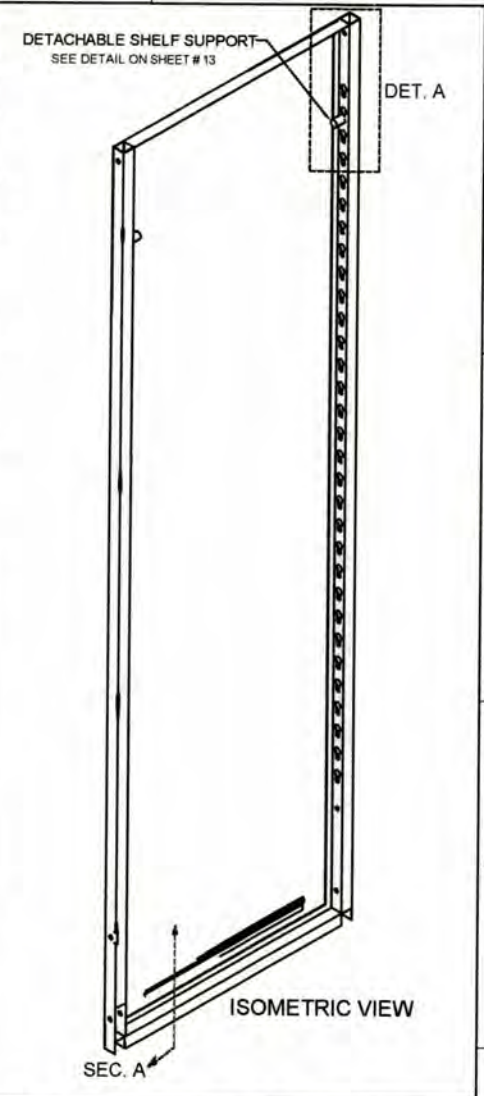
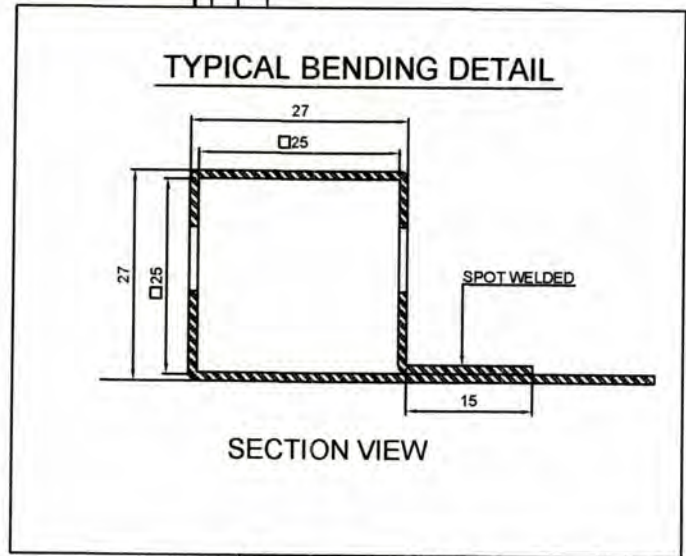
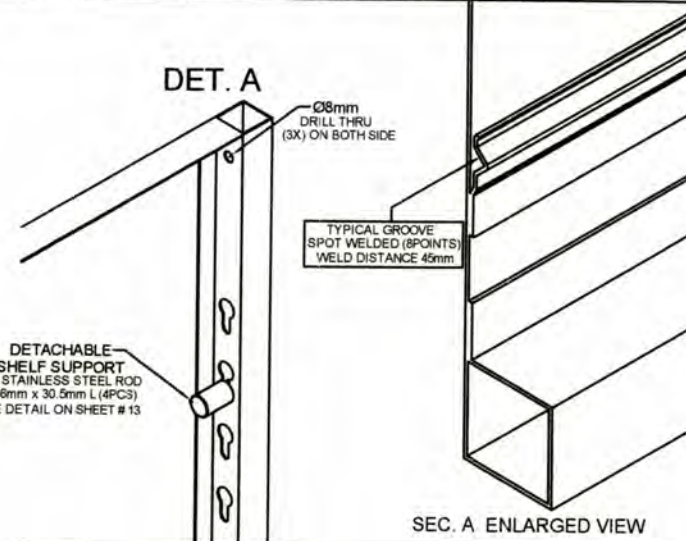
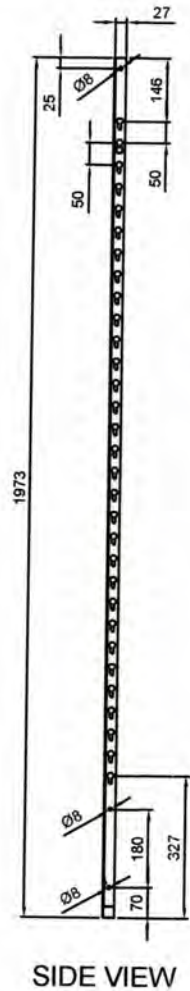
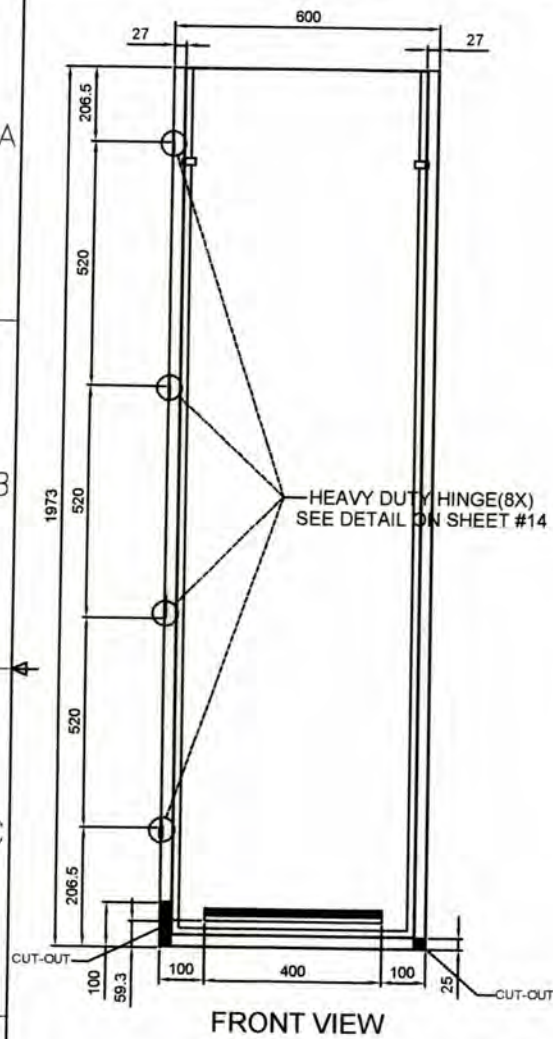


TYPICAL BOTTOM COVER SUPPORT (5X)




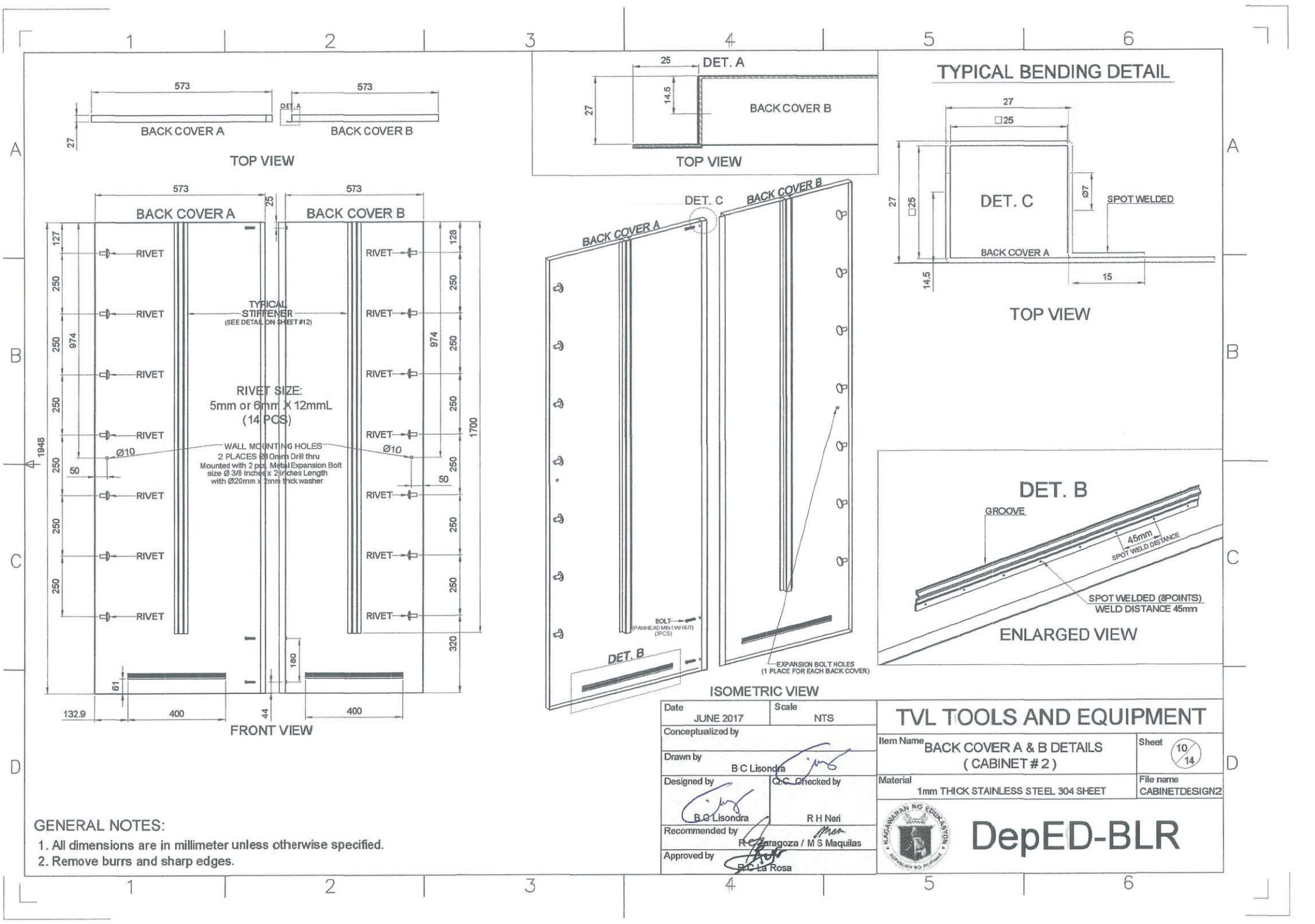
ISOMETRIC VIEW

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by				Item Name	BASE FRAME DETAILS (CABINET # 2)
Drawn by	B C Lisondra	Checked by	R H Neri	Material	1mm THICK STAINLESS STEEL 304 SHEET
Designed by	B C Lisondra	Recommended by	R C Zaragoza / M S Maquilas	File name	CABINETDESIGN2
Approved by	R C Lis Rosa			 DepED-BLR	



GENERAL NOTES:
 1. All dimensions are in millimeter unless otherwise specified.
 2. Remove burrs and sharp edges.

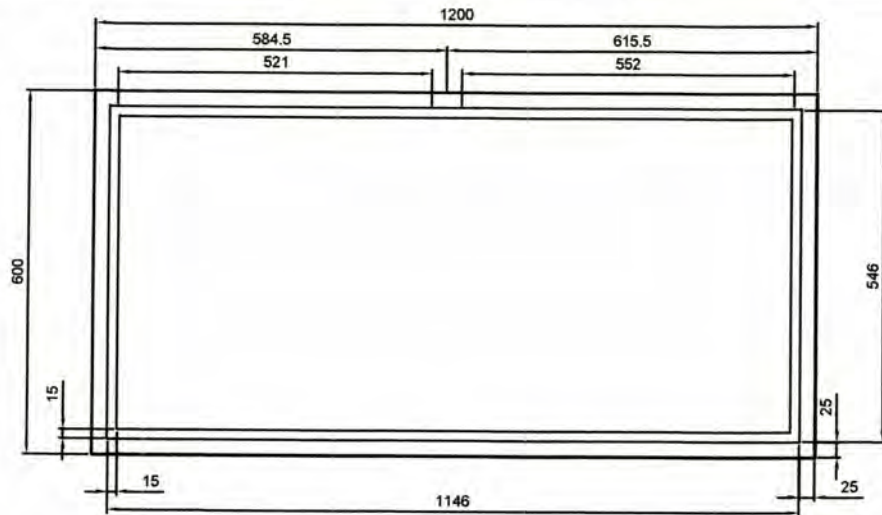
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT					
Conceptualized by						Item Name	TYPICAL SIDE COVER DETAILS (CABINET # 2)	Sheet	09/14
Drawn by	B C Lisondra	Designed by	B C Lisondra	Checked by	R H Neri	Material	1mm THICK STAINLESS STEEL 304 SHEET	File name	CABINETDESIGN2
Recommended by	R C Zaragoza / M S Maquilas	Approved by	B C Lisondra			<h1>DepED-BLR</h1>			



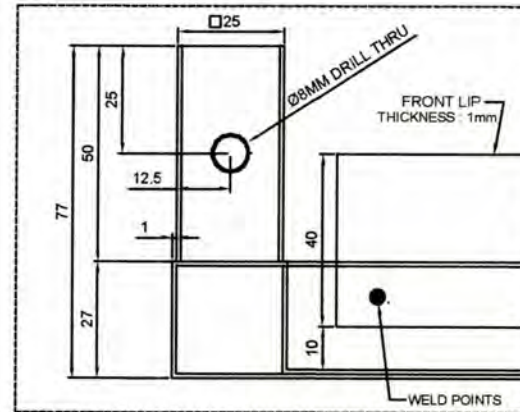
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by				Item Name	BACK COVER A & B DETAILS (CABINET # 2)
Drawn by	B C Lisondra	Checked by	R H Neri	Sheet	10 / 14
Designed by				Material	1mm THICK STAINLESS STEEL 304 SHEET
Recommended by	R C Zaragoza / M S Maquilas			File name	CABINETDESIGN2
Approved by	B C La Rosa			 DepED-BLR	

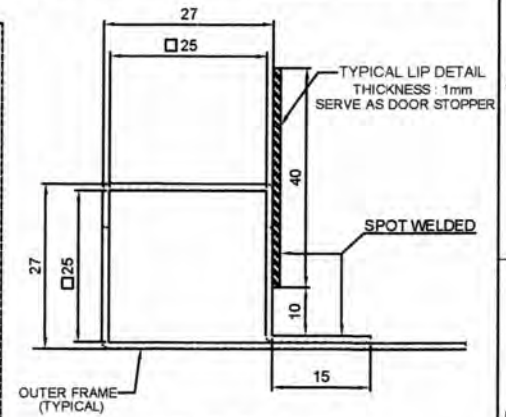


TOP VIEW

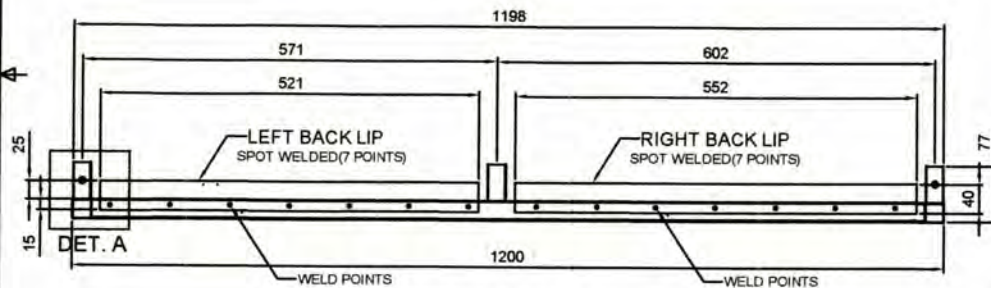


DET. A

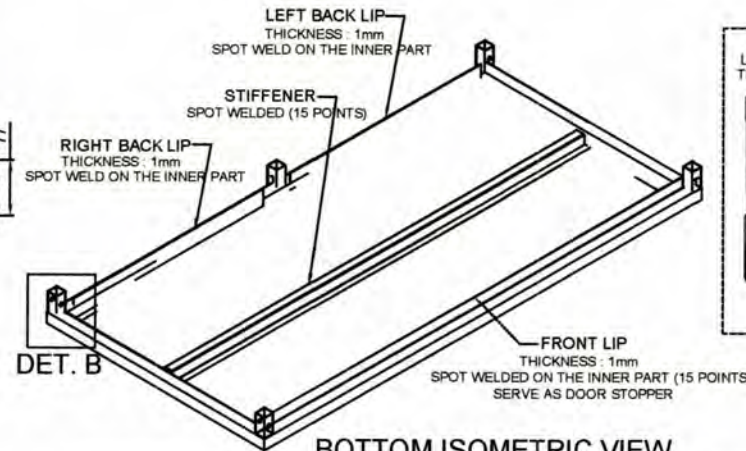
TYPICAL BENDING DETAIL



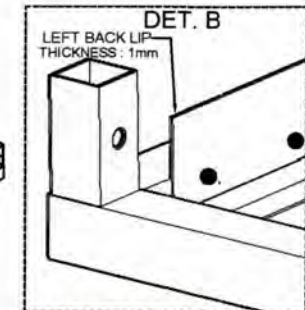
SECTION VIEW



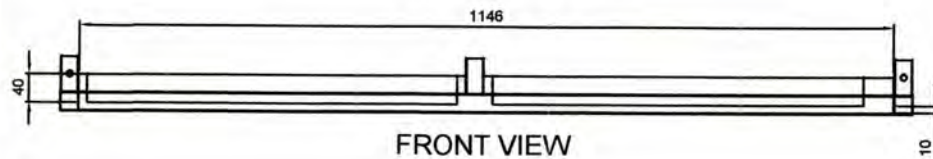
REAR VIEW



BOTTOM ISOMETRIC VIEW



ENLARGED VIEW



FRONT VIEW

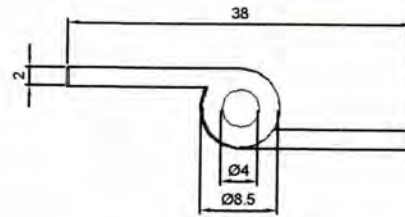
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

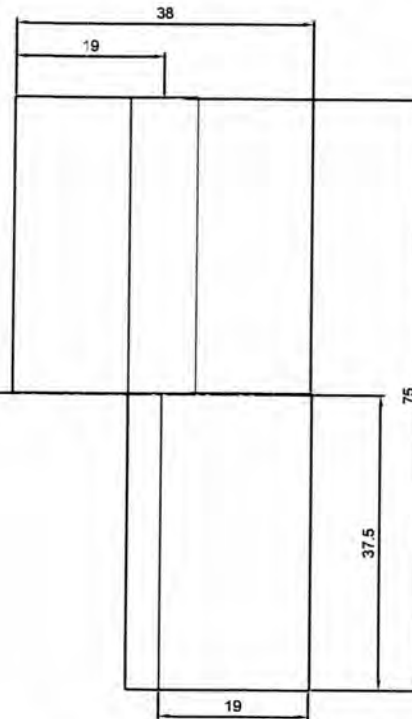
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisonda			Material	1mm THICK STAINLESS STEEL 304 SHEET
Designed by	B C Lisonda	Q.C. Checked by	R H Neri	Sheet	11/14
Recommended by	R C Zaragoza / M S Maquilas			File name	CABINETDESIGN2
Approved by	B C La Rosa			 DepED-BLR	

HEAVY DUTY DETACHABLE HINGES DETAIL

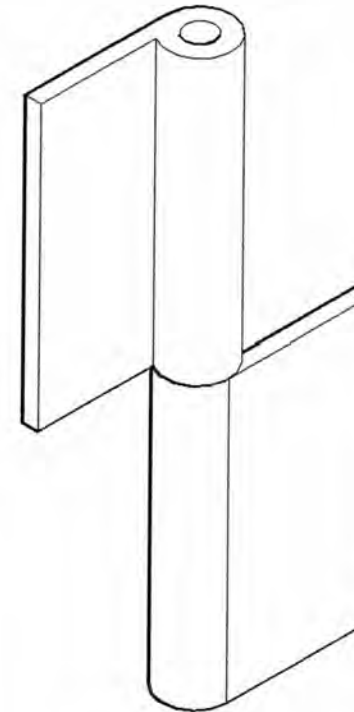
MATERIAL : STAINLESS STEEL 304
 QUANTITY : 4pcs. RIGHT & 4pcs. LEFT HINGE



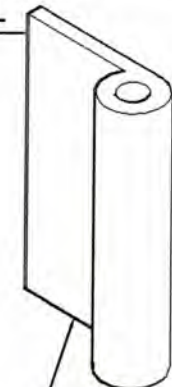
TOP VIEW



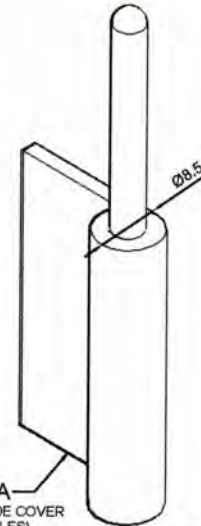
FRONT VIEW



ISOMETRIC VIEW

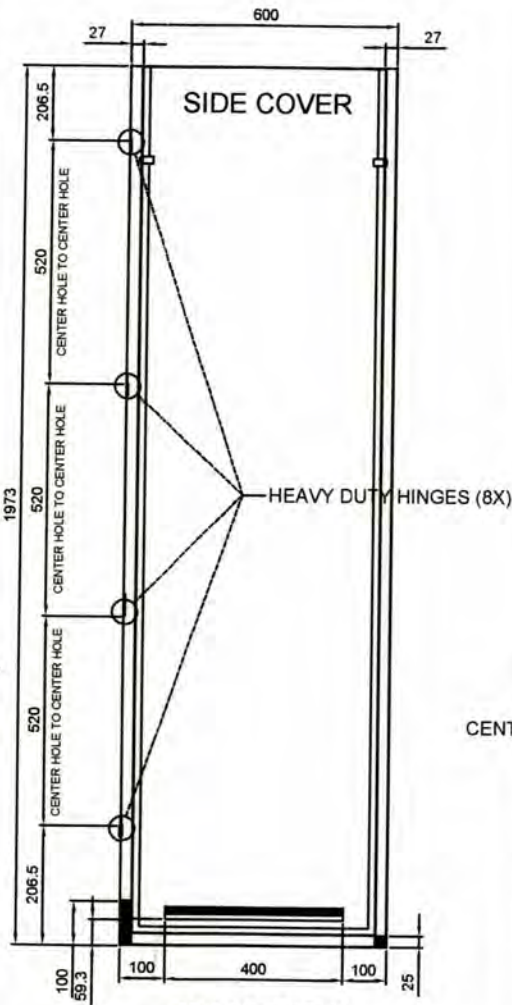


PART B
 WELDED TO THE DOOR
 (ON THE 3 HOLES)



PART A
 WELDED TO THE SIDE COVER
 (ON THE 3 HOLES)


EXPLODED VIEW



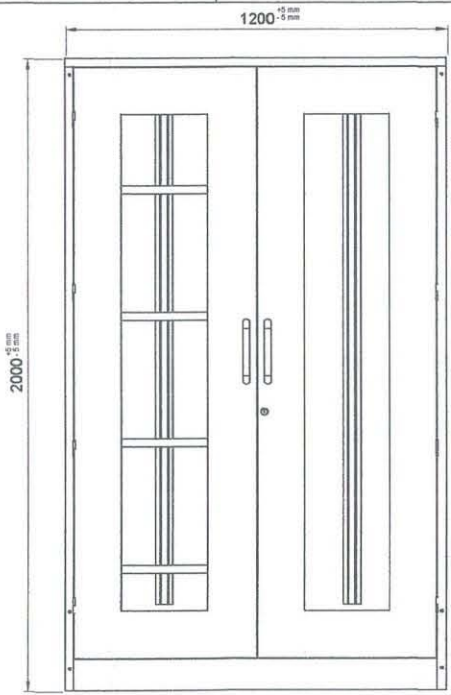
FRONT VIEW

GENERAL NOTES:

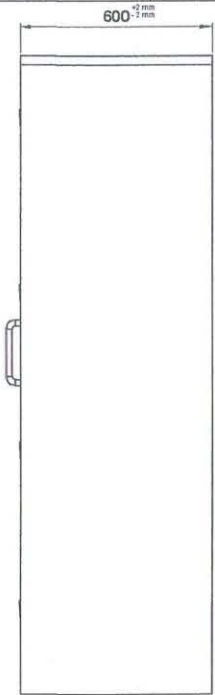
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT			
Conceptualized by						Item Name	DETACHABLE HINGE DETAILS (CABINET # 2)
Drawn by	B C Lisondra	Checked by	R H Neri	Material	1mm THICK STAINLESS STEEL 304 SHEET	File name	CABINETDESIGN2
Designed by	B C Lisondra	Recommended by	R C Zaragoza / M S Maquilas	 DepED-BLR			
Approved by	R C Lisondra						

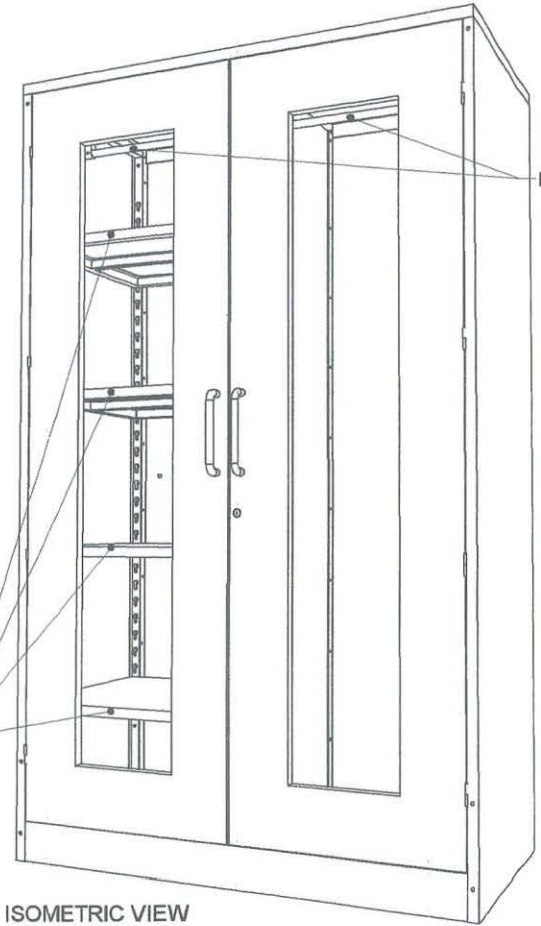
**COLLAPSIBLE
STEEL CABINET
CABINET DESIGN # 3**



FRONT VIEW



SIDE VIEW



ISOMETRIC VIEW

Description :


- Color : CYAN BLUE: C, M, Y, K (71,53,0,12)
- Material : 1.00mm Thick Cold-rolled Steel Sheet, 6mm thick Flexi-Glass Door
- Size : 2.0 meters x 1.20 meters x 0.6 meters
- Feature : Durable and Rigid

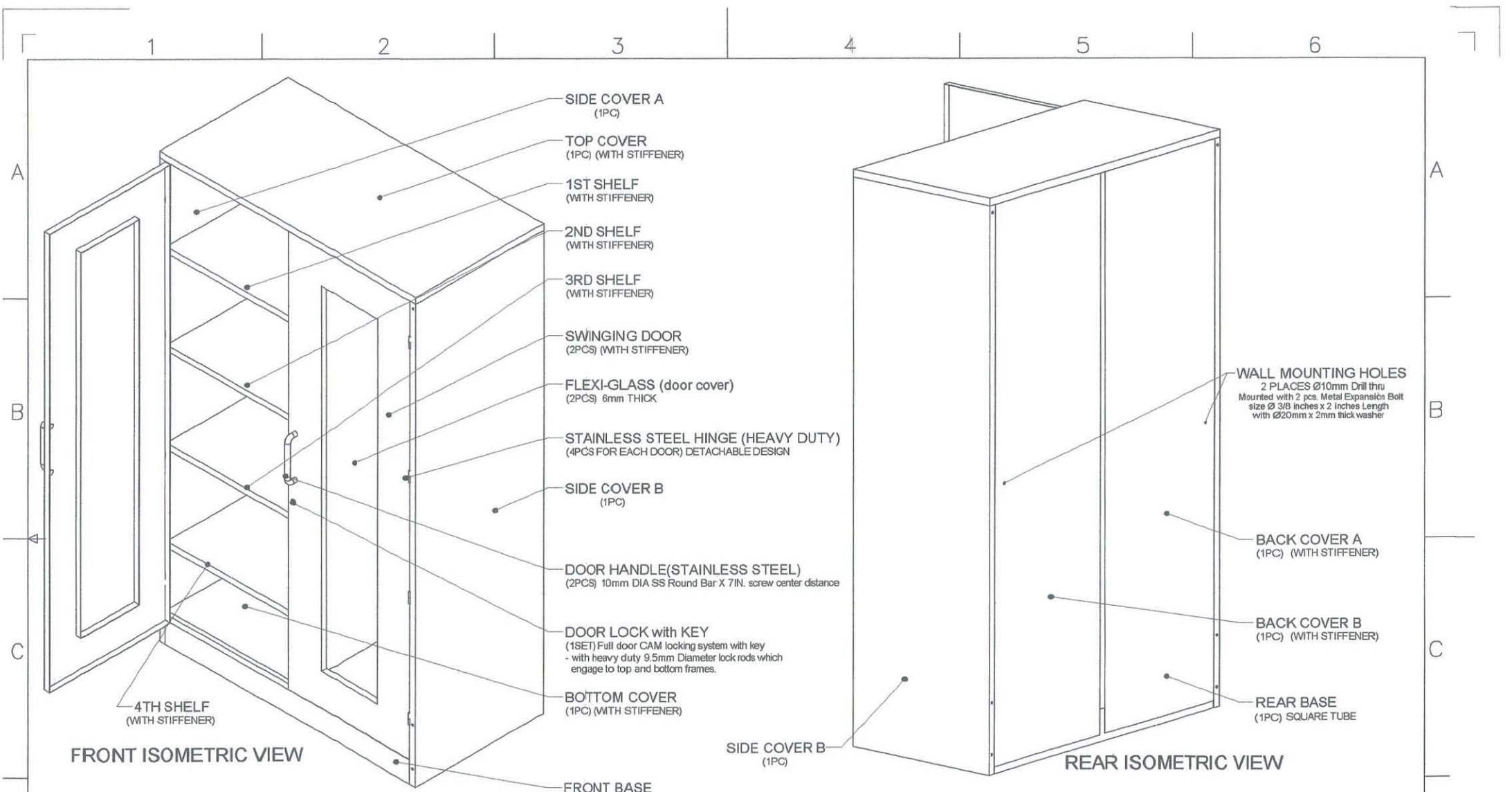
About Cabinet :

1. 1.00mm thickness steel sheet, then powder coat. (Welded surface must be hidden).
2. The cabinet body's material is cold-rolled steel.
3. 2 Swinging flexi-glass doors with 2pcs stainless steel 304 handle bars (10mm diameter Stainless Steel 304 Round Bar x 7in. screw mounted in between center. * 1 set (Full door 3 way CAM locking system w/ key), and 4 heavy duty detachable hinges (3 inches long) on each door.
4. 4 Adjustable and detachable half shelves on the left side with support set and a hanger rack on both sides.
5. Bolts and nuts must be installed as fasteners.
6. Tongue and groove must be provided to interlock the bottom cover (tongue), side panels and back panels (groove).
7. The 3 way CAM Locking system of the collapsible cabinet door is subject for approval during sample evaluation.
8. Cabinet must be mounted on the WALL using 2pcs. Ø3/8 inches x 2 inches METAL EXPANSION BOLT with Ø20mm x 2mm thick washer.

GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

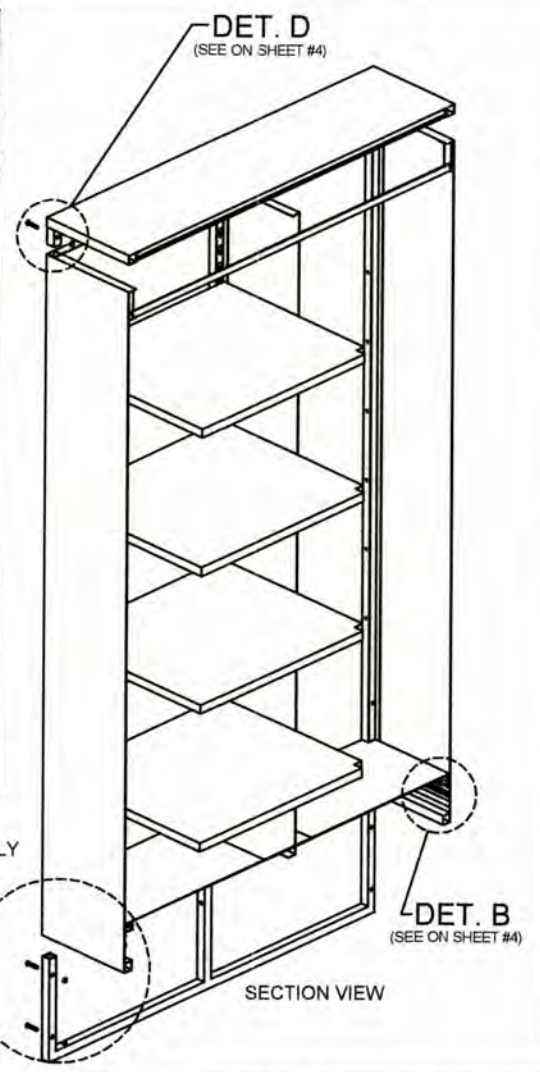
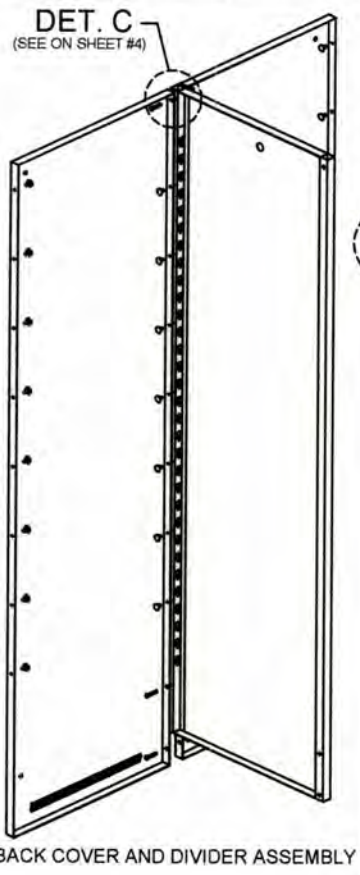
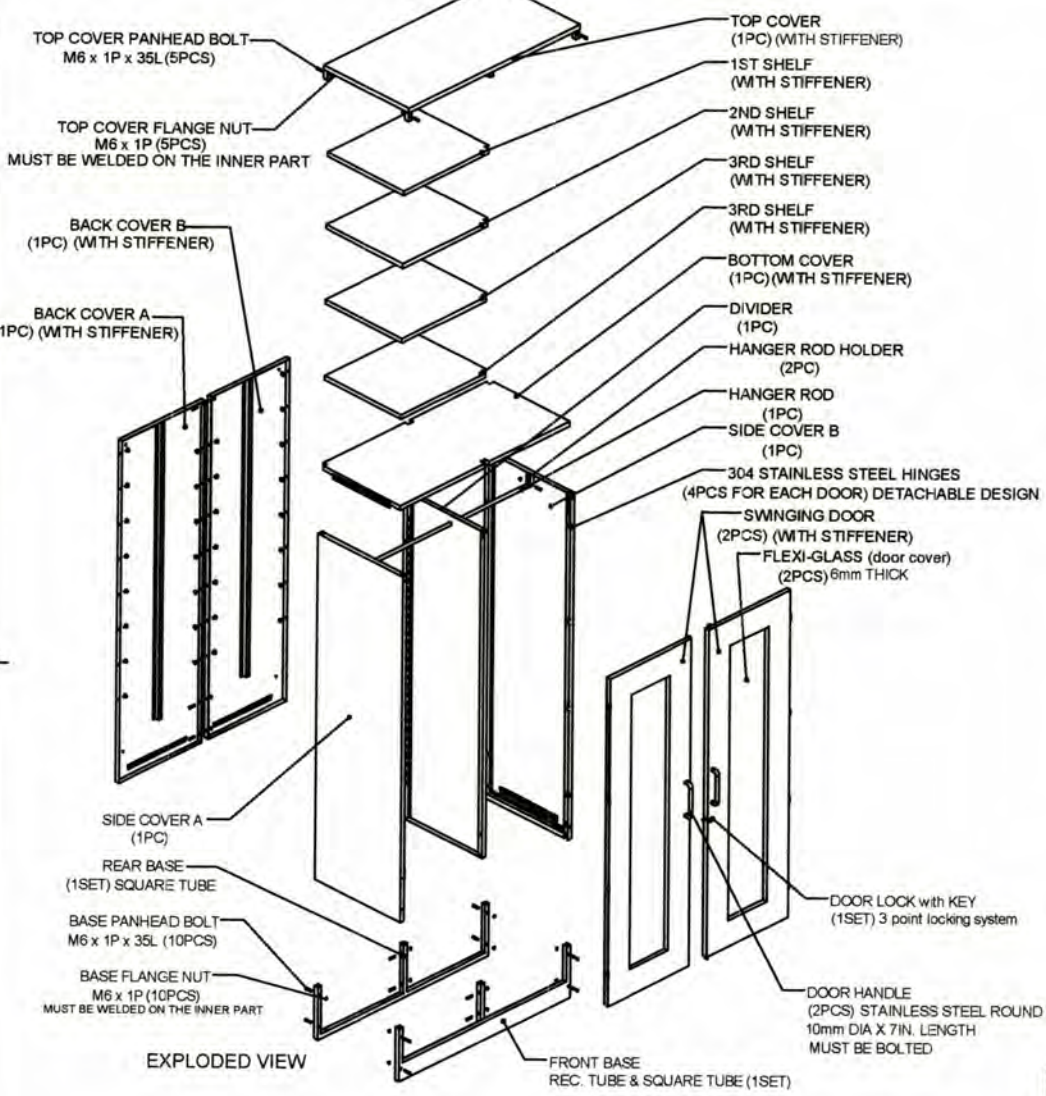
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B.C. Lisondra			COLLAPSIBLE STEEL CABINET (CABINET # 3)	01/17
Designed by	B.C. Lisondra			Material	File name
Checked by	R.H. Neri			1mm THICK COLD-ROLLED STEEL SHEET	CABINETDESIGN3
Recommended by	R. Caragoza / M.S. Maquilas			 DepED-BLR	
Approved by	B.C. La Rosa				



GENERAL NOTES:


- All dimensions are in millimeter unless otherwise specified.
- Remove burrs and sharp edges.

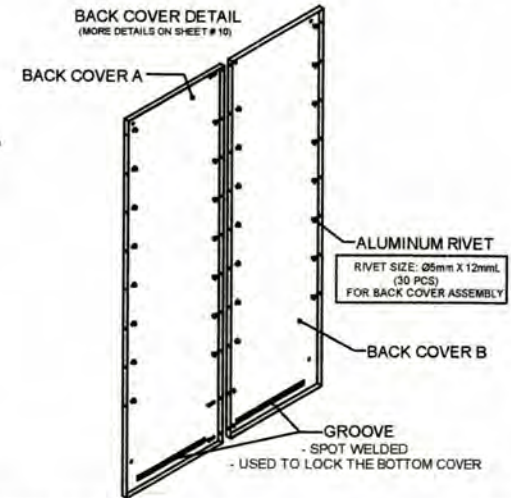
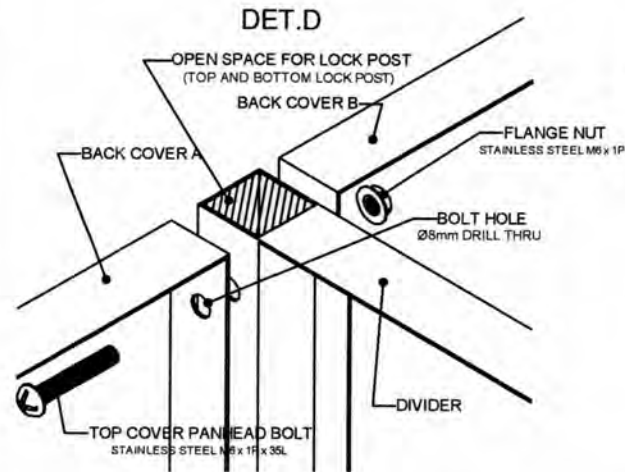
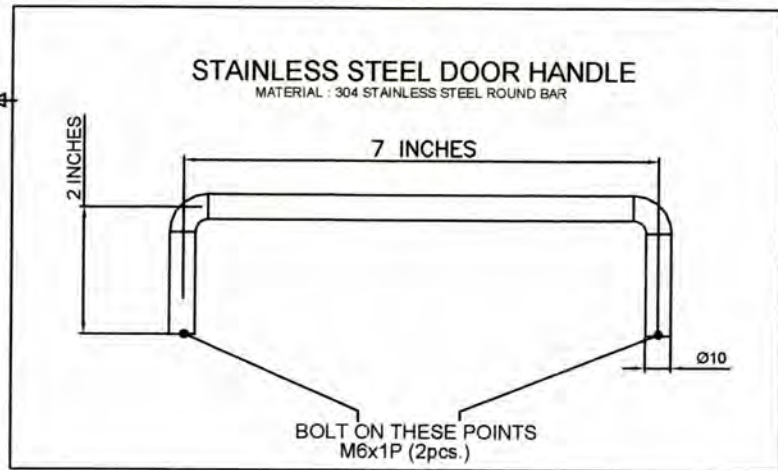
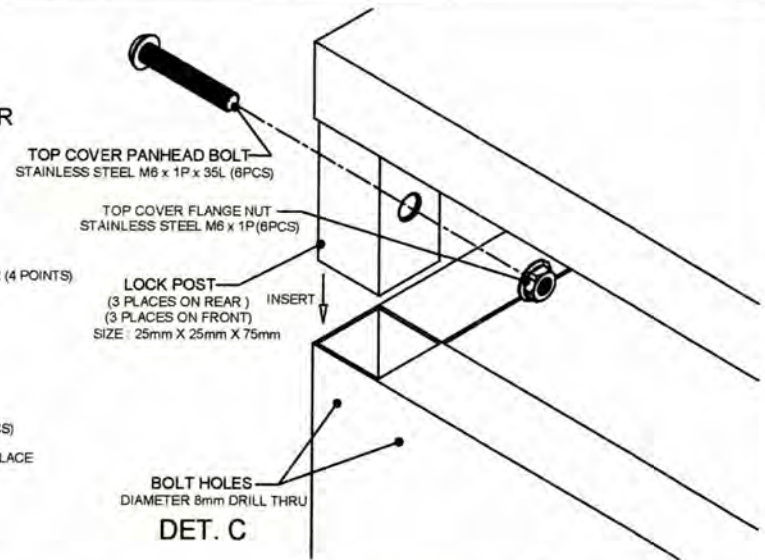
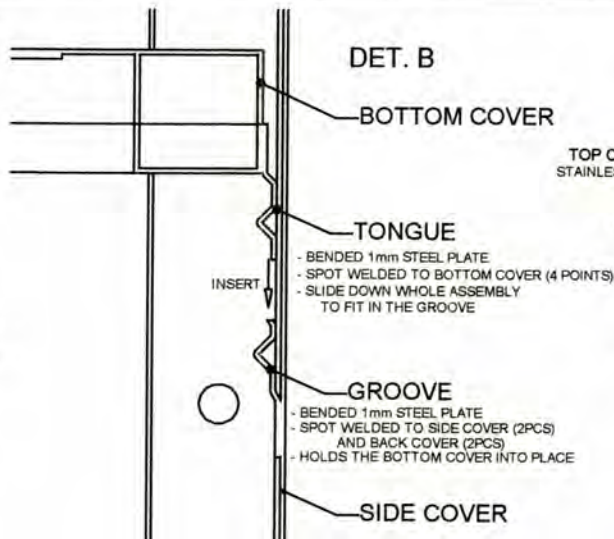
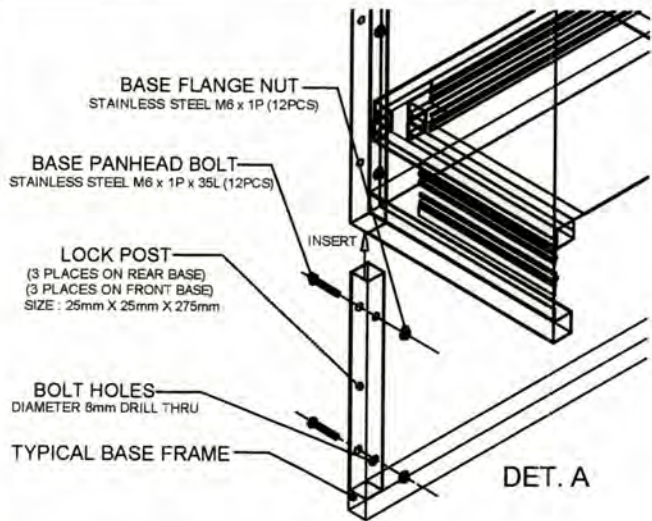
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by				Item Name	Sheet
Drawn by	B C Lisondra			COLLAPSIBLE STEEL CABINET (CABINET # 3)	02/17
Designed by	B C Lisondra			Material	File name
Checked by	R H Neri			1mm THICK COLD-ROLLED STEEL SHEET	CABINETDESIGN3
Recommended by	R C Aragoza / M S Maquilas			 DepED-BLR	
Approved by	B C La Rosa				



GENERAL NOTES:


1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

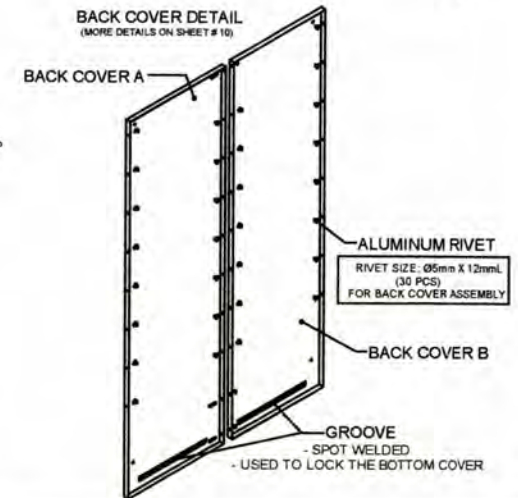
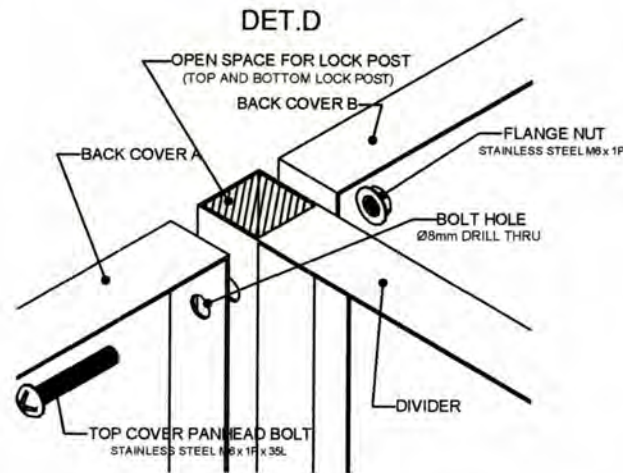
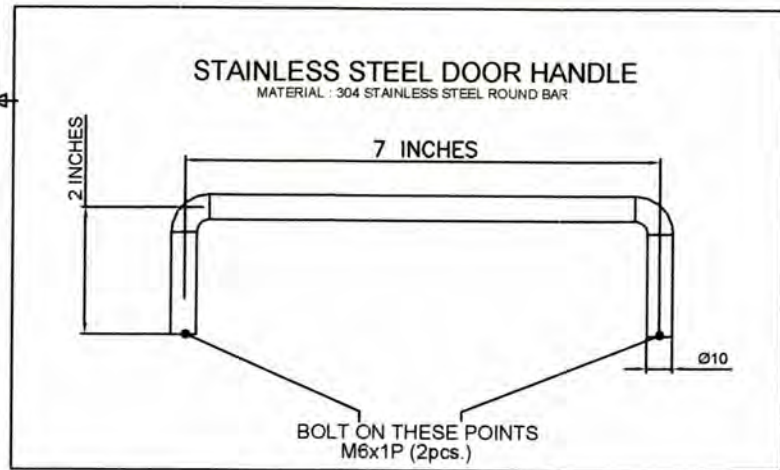
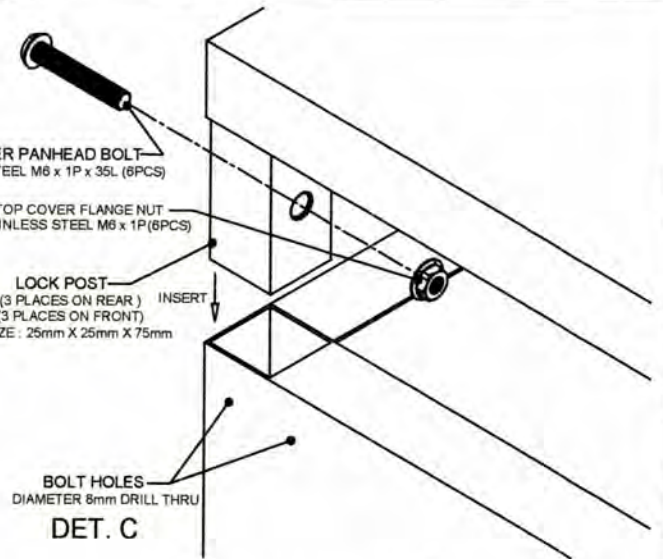
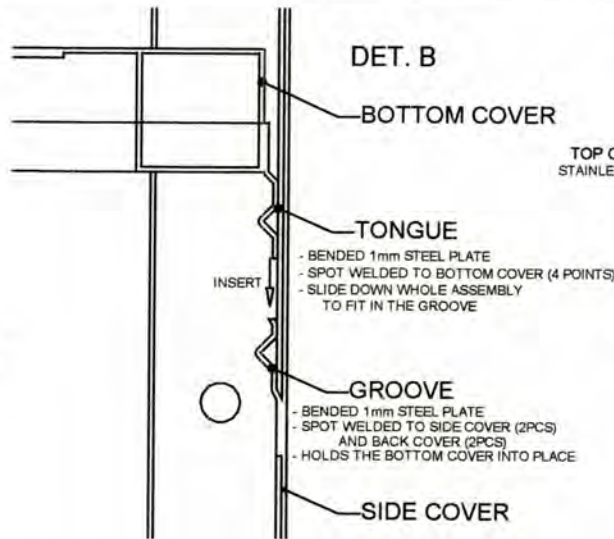
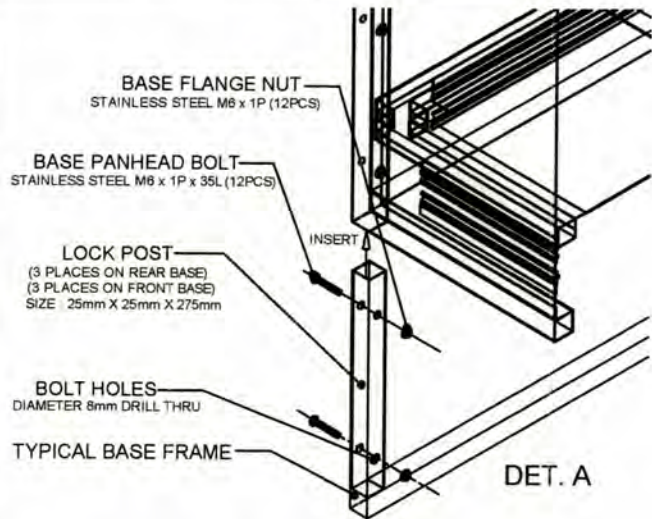
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by				Item Name	COLLAPSIBLE STEEL CABINET (CABINET # 3)
Drawn by	B C Lisondra	Q.C. Checked by	R H Neri	Material	1mm THICK COLD-ROLLED STEEL SHEET
Designed by	B C Lisondra	Recommended by	R C Zaragoza / M S Maquilas	File name	CABINETDESIGN3
Approved by	R C Lisondra	Approved by	R C Lisondra	 DepED-BlR	



GENERAL NOTES:


1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

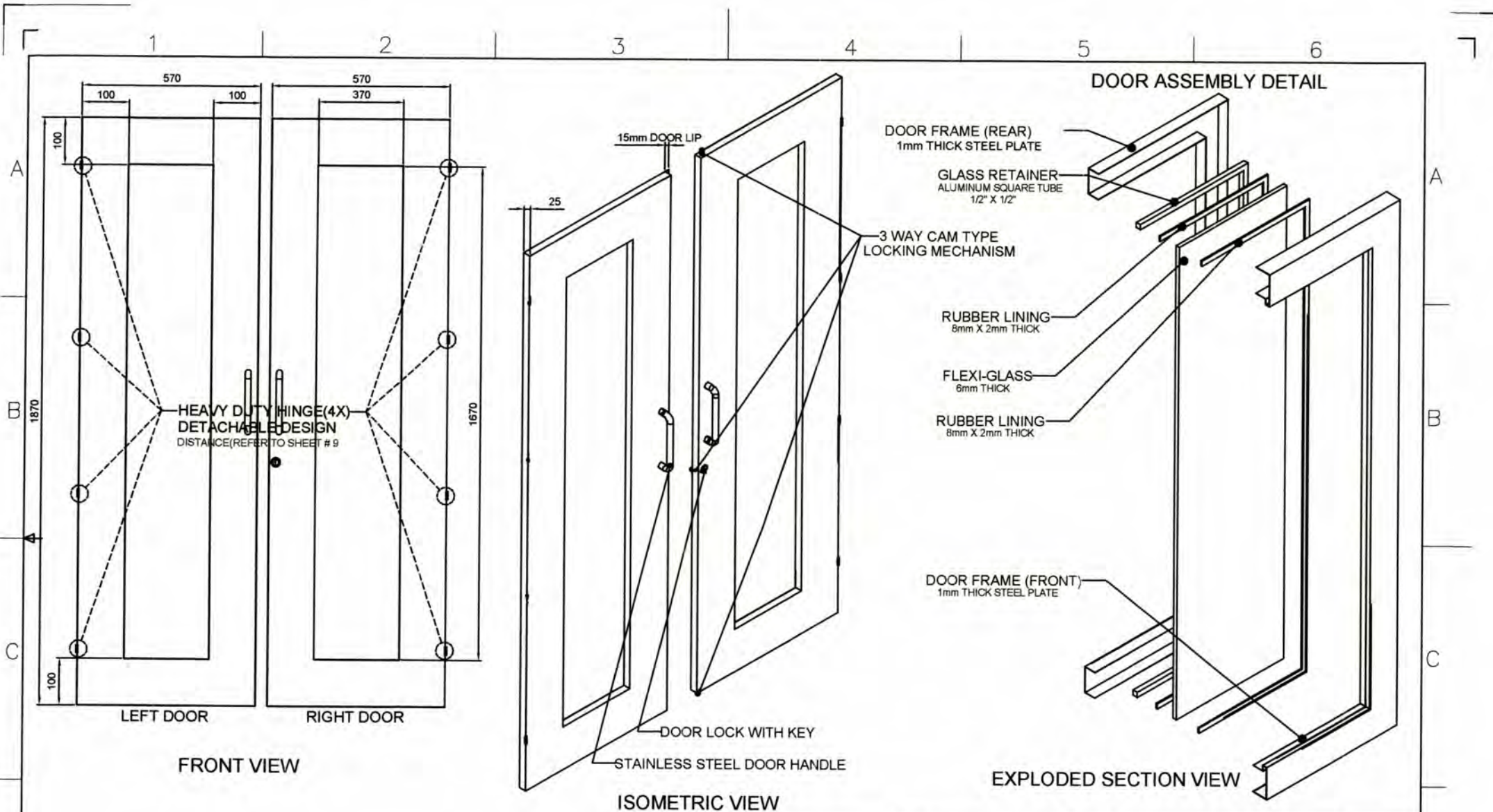
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra			COLLAPSIBLE STEEL CABINET DETAILS (CABINET # 3)	
Designed by	B C Lisondra	Checked by	R H Neri	Material	File name
				1mm THICK COLD-ROLLED STEEL SHEET	CABINETDESIGN3
Recommended by	R C Zaragoza / M S Maquilas			 DepED-BLR	
Approved by	R C Lisondra				



GENERAL NOTES:


1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra			COLLAPSIBLE STEEL CABINET DETAILS	
Designed by	G.C. Checked by			(CABINET # 3)	
Recommended by	R C Zaragoza / M S Maquilas			Material	File name
Approved by	R C L Rosa			1mm THICK COLD-ROLLED STEEL SHEET	CABINETDESIGN3
				 DepED-BLR	



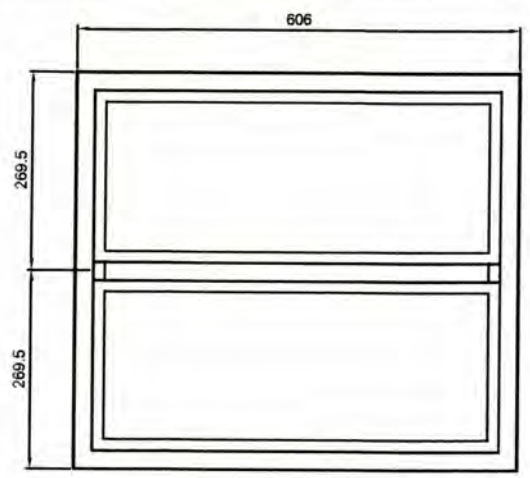
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

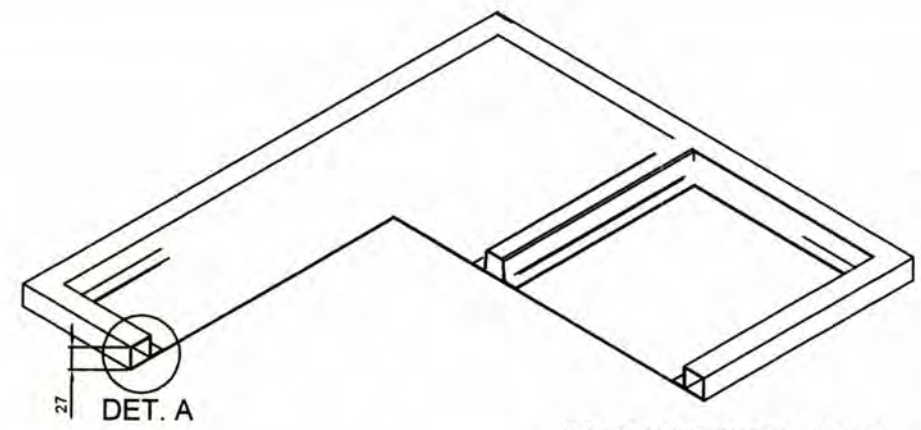
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra	Checked by	R H Neri	Material	1mm THICK COLD-ROLLED STEEL SHEET
Designed by	B C Lisondra	Recommended by	R C Zaragoza / M S Maquilas	File name	CABINETDESIGN3
Approved by	R C La Rosa			 DepED-BLR	

1 2 3 4 5 6

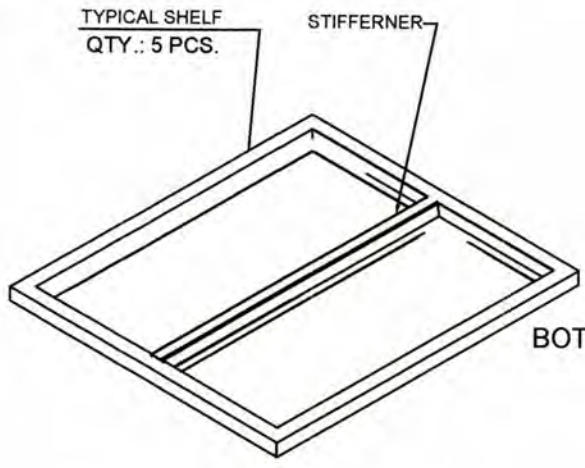
A
B
C
D



TOP VIEW



BOTTOM SECTION VIEW

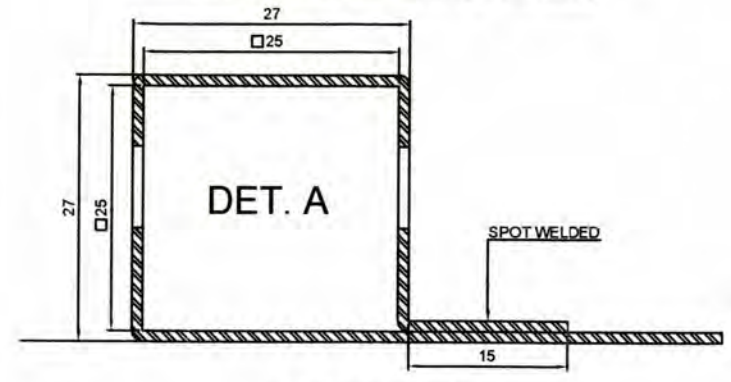


BOTTOM ISOMETRIC VIEW

TYPICAL SHELF
QTY.: 5 PCS.

STIFFENER


TYPICAL BENDING DETAIL



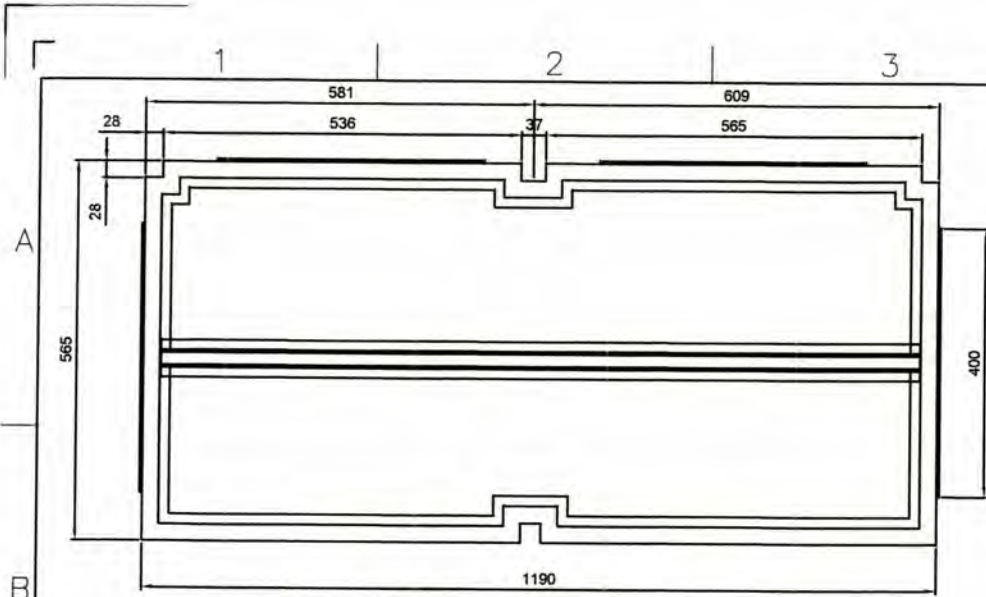
SECTION VIEW

GENERAL NOTES:

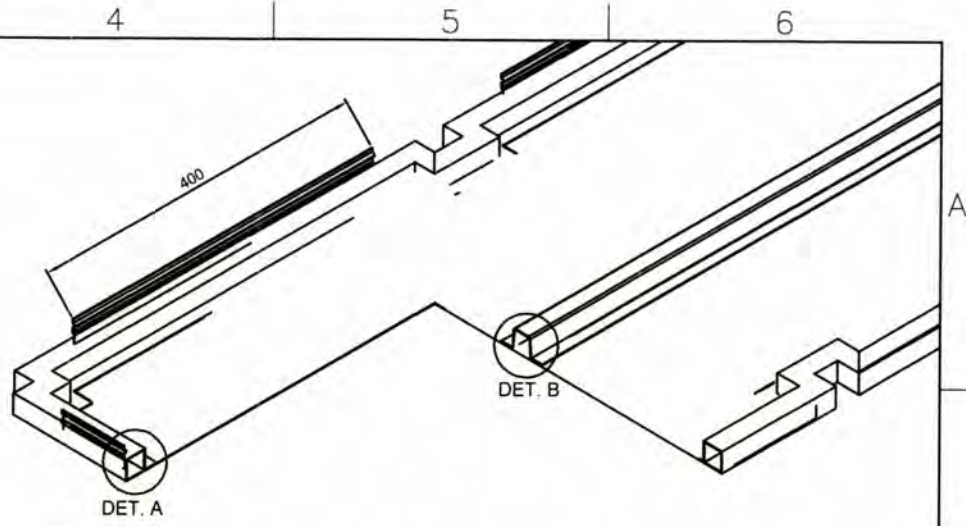
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date JUNE 2017	Scale NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name TYPICAL SHELF DETAILS (CABINET # 3)	Sheet 06/17
Drawn by B.C. Lisonda		Material 1mm THICK COLD-ROLLED STEEL SHEET	File name CABINETDESIGN3
Designed by B.C. Lisonda		 DepED-BlR	
Recommended by R.C. Zaragoza / M.S. Maquilas			
Approved by B.C. Lisonda			

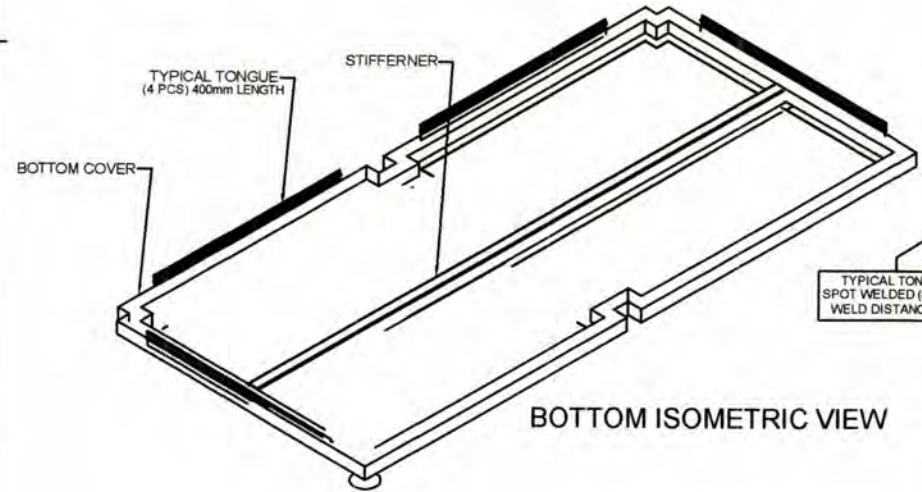
1 2 3 4 5 6



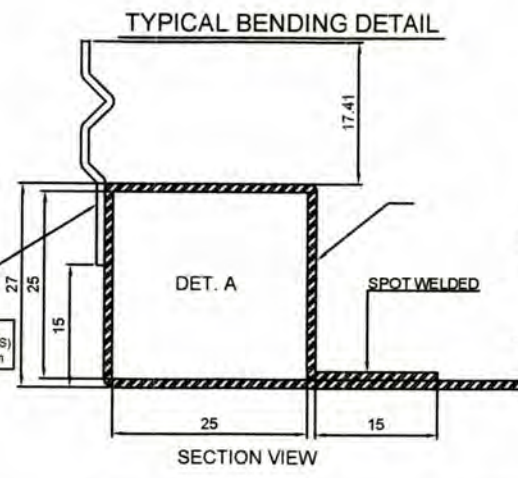
TOP VIEW



BOTTOM SECTION VIEW

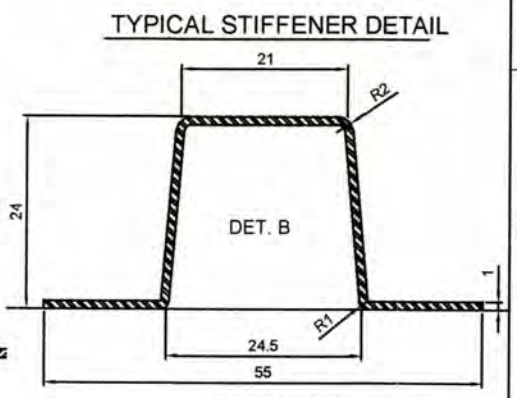


BOTTOM ISOMETRIC VIEW



TYPICAL BENDING DETAIL

SECTION VIEW



TYPICAL STIFFENER DETAIL

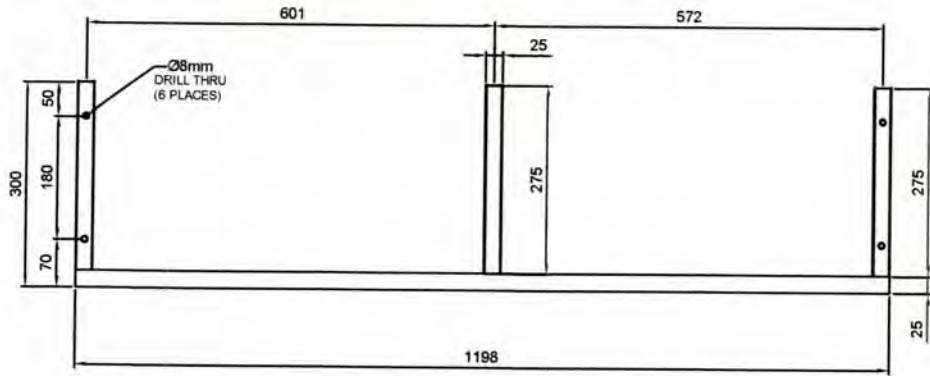
SECTION VIEW

GENERAL NOTES:

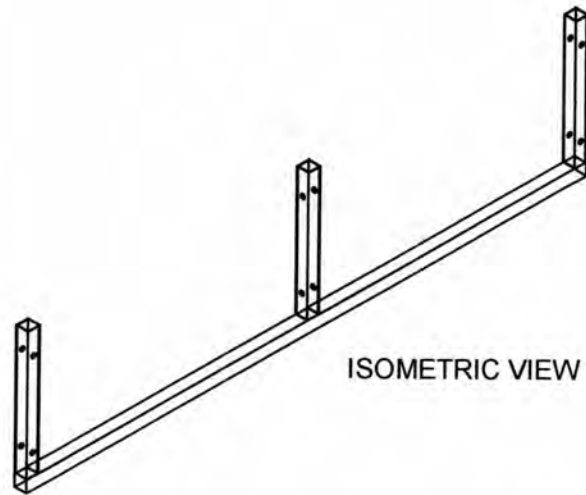
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name	BOTTOM COVER DETAILS (CABINET # 3)		
Drawn by	B C Lisondra	Material	1mm THICK COLD-ROLLED STEEL SHEET	File name	CABINETDESIGN3
Designed by	B C Lisondra	Checked by	R H Neri	 DepED-BlR	
Recommended by	R C Zaragoza / M S Maquilas	Approved by	R C La Rosa		

REAR BASE FRAME



FRONT VIEW

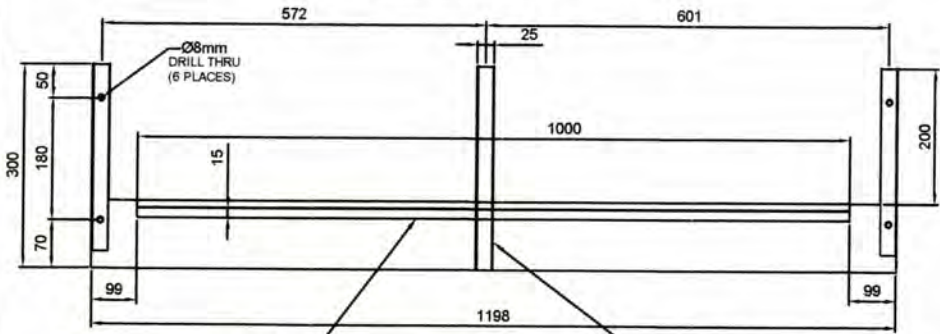


ISOMETRIC VIEW

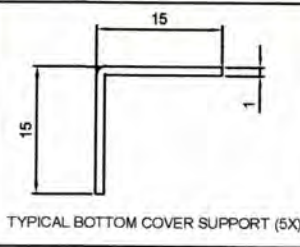
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

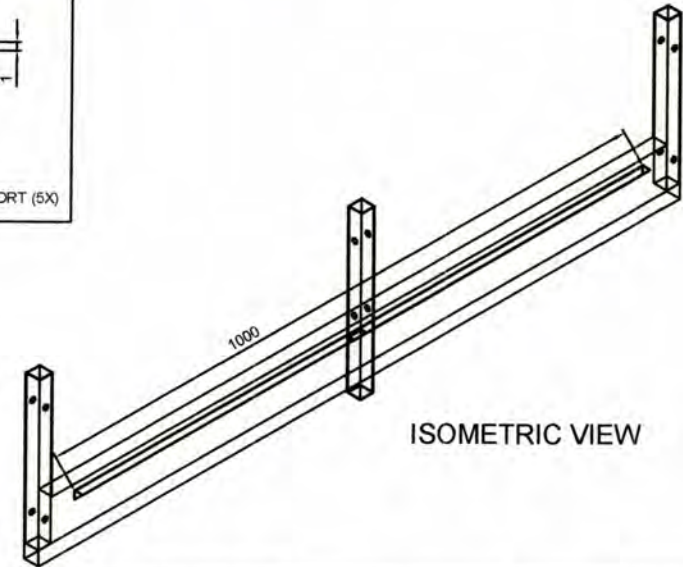
FRONT BASE FRAME




FRONT VIEW

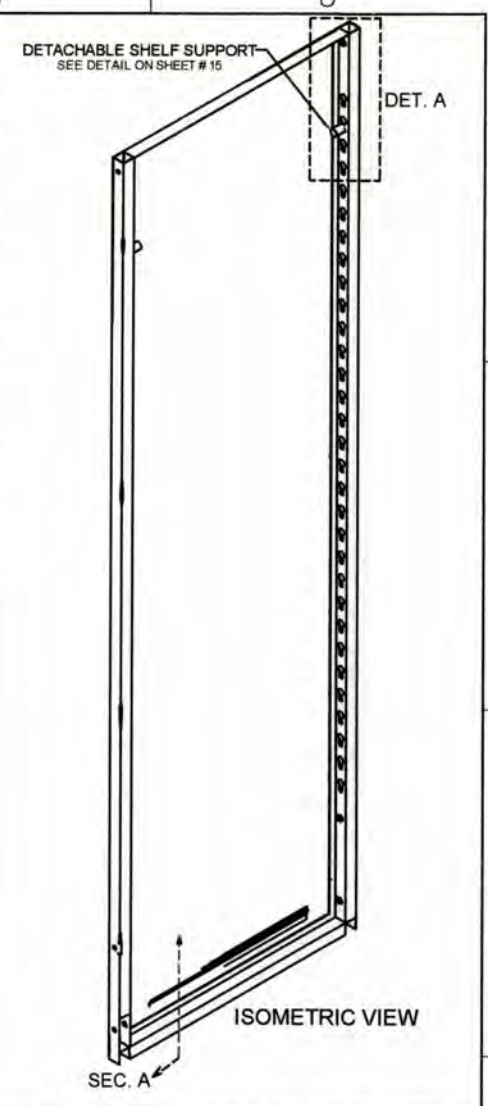
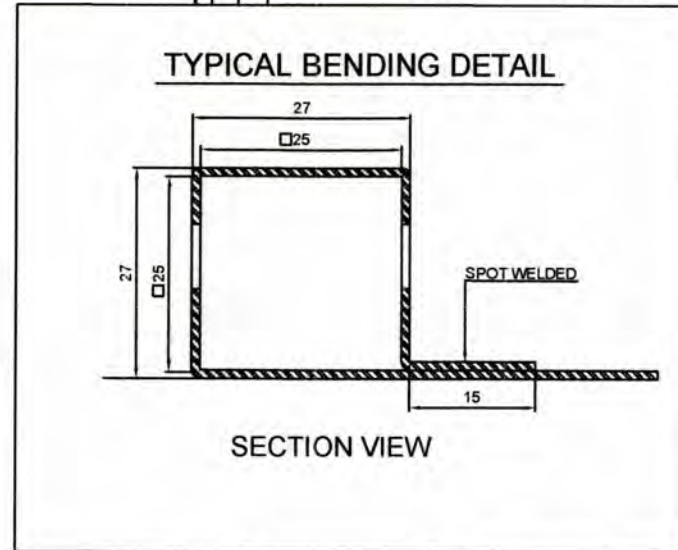
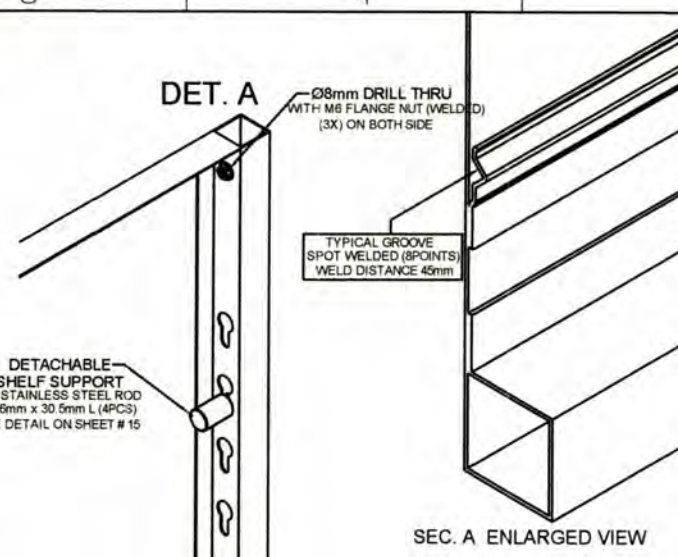
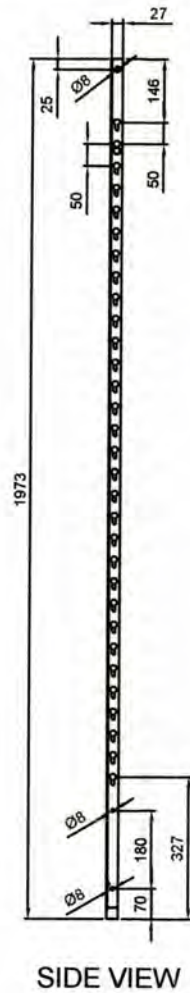
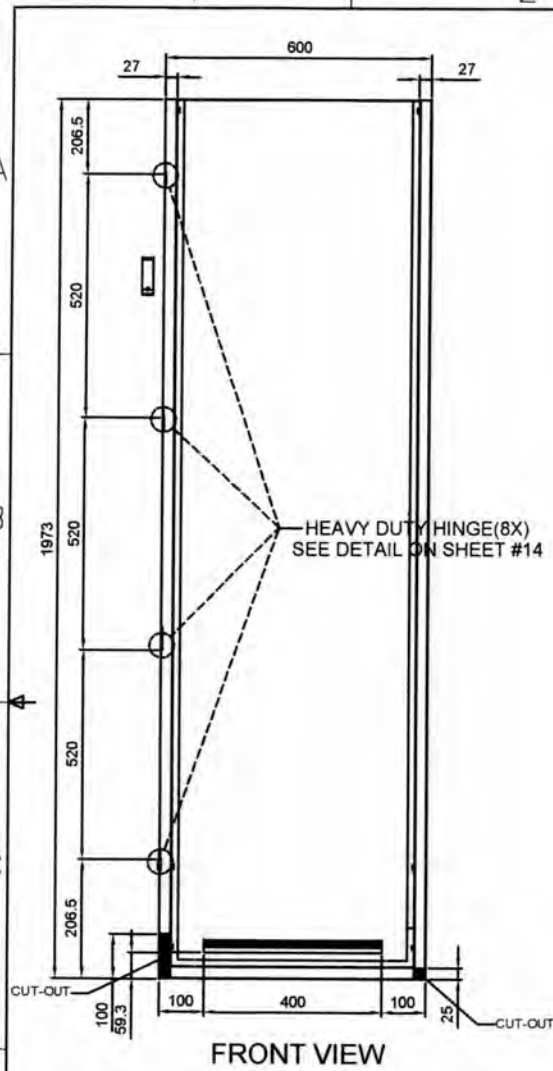


TYPICAL BOTTOM COVER SUPPORT (5X)



ISOMETRIC VIEW

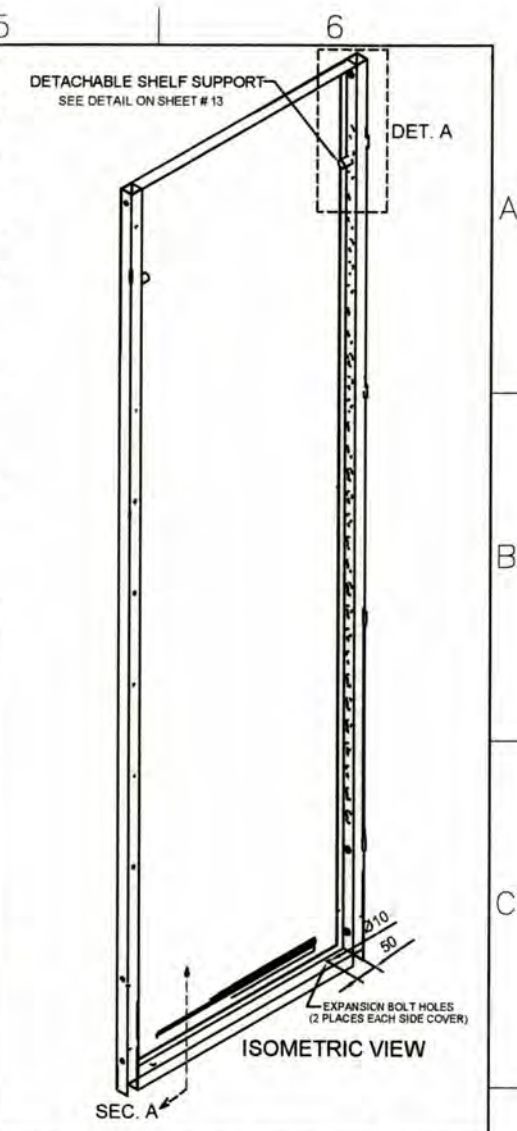
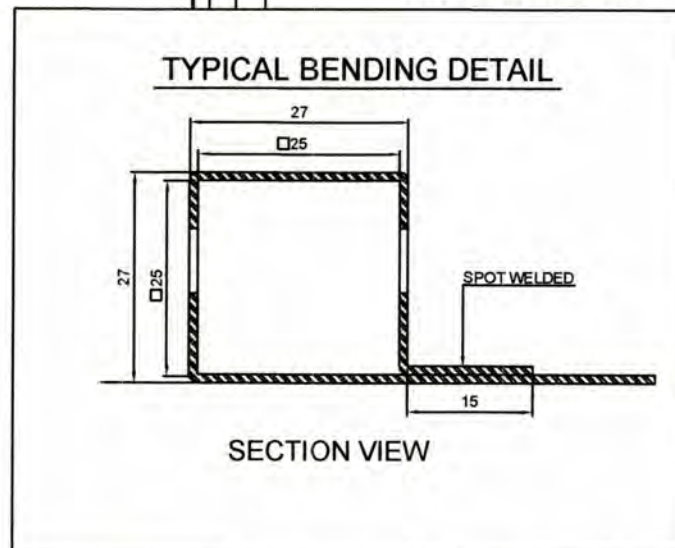
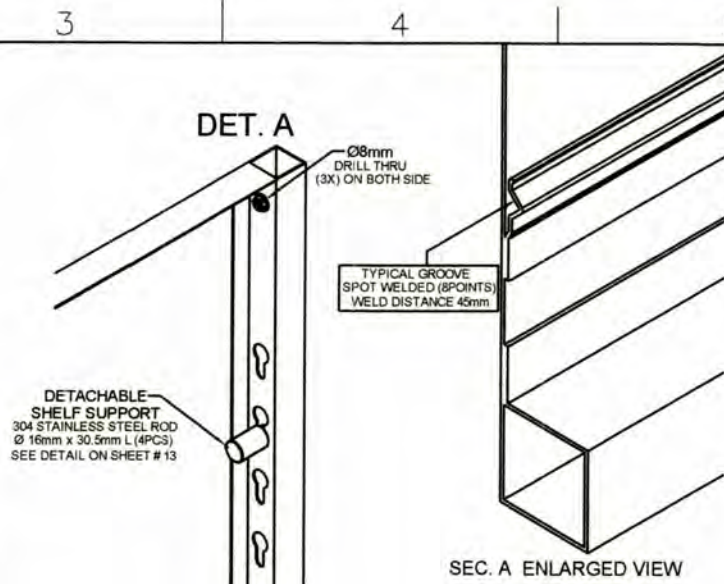
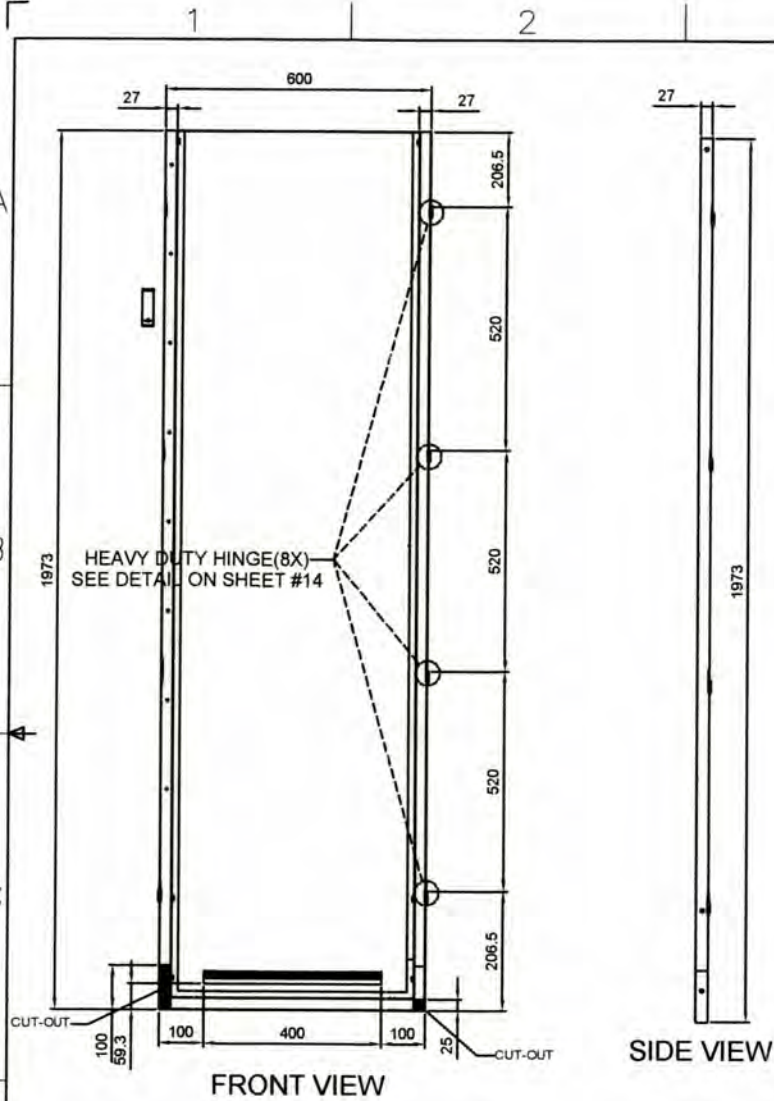
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by		Item Name	BASE FRAME DETAILS (CABINET # 3)		
Drawn by	B C Lisondra	Checked by	Q.C.	Material	1mm THICK COLD-ROLLED STEEL SHEET
Designed by	B C Lisondra	Recommended by	R H Neri	File name	CABINETDESIGN3
Approved by	R C Zaragoza / M S Maquillas	Approved by	R C L Rosa	 DepED-BLR	



GENERAL NOTES:


1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

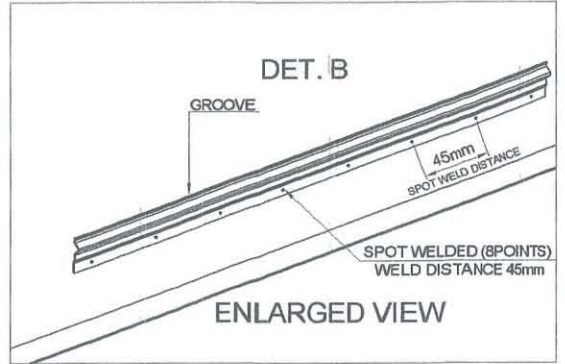
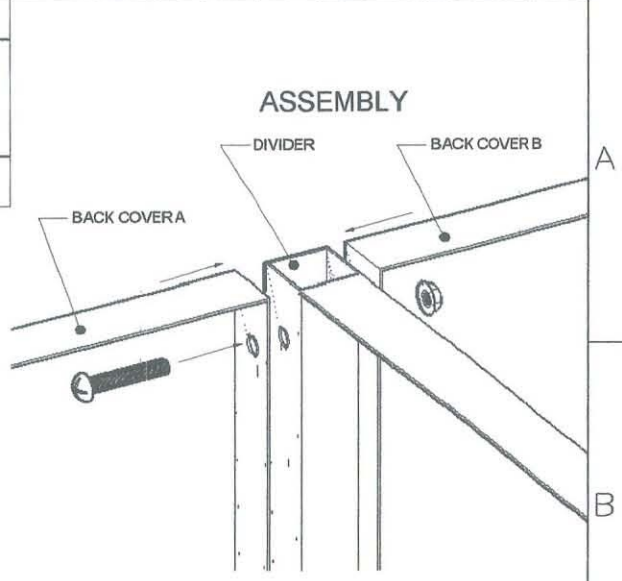
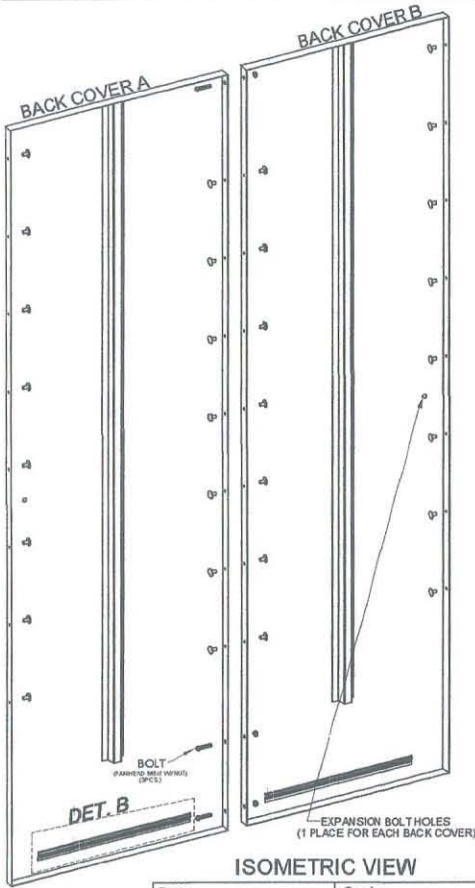
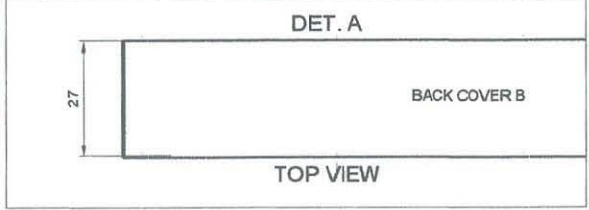
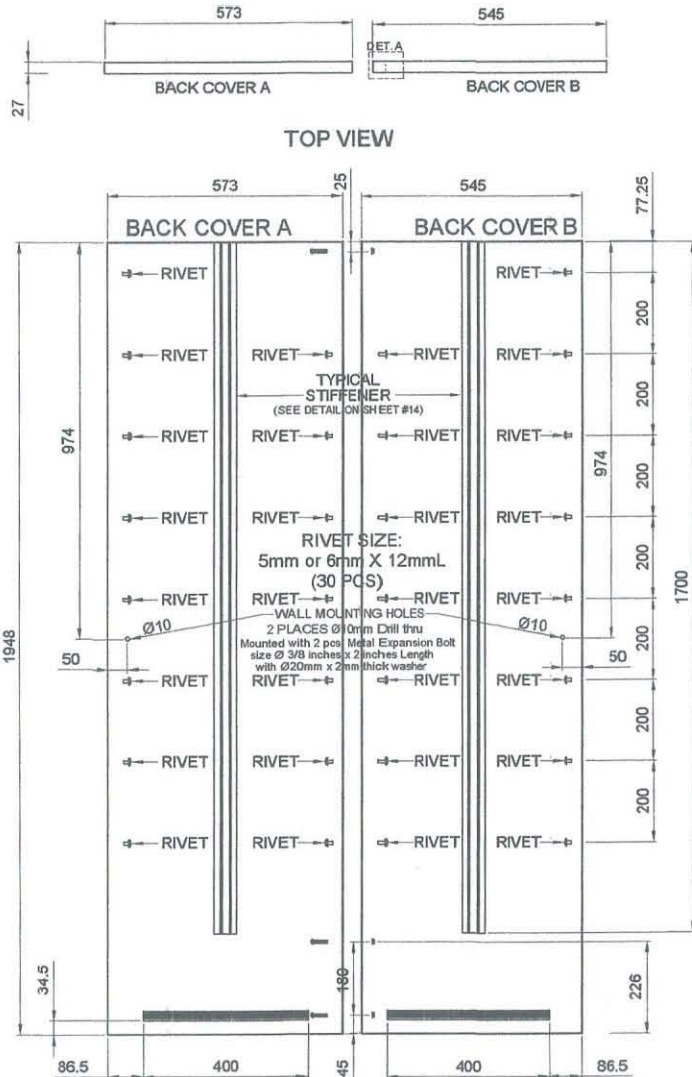
Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT			
Conceptualized by						Item Name	SIDE COVER A DETAILS (CABINET # 3)
Drawn by	B C Lisondra	Q.C. Checked by	R H Neri	Material	1mm THICK COLD-ROLLED STEEL SHEET	File name	CABINETDESIGN3
Designed by	B C Lisondra	Recommended by	R C Zaragoza / M S Maquilas	Approved by	B C La Rosa	 DepED-BLR	



GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.


Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra			SIDE COVER B DETAILS (CABINET # 3)	
Designed by	B C Lisondra	Q.C. Checked by	R H Neri	Material	1mm THICK COLD-ROLLED STEEL SHEET
Recommended by	R C Zaragoza / M S Maquilas			File name	CABINETDESIGN3
Approved by	R C L Rosa			 DepED-BLR	

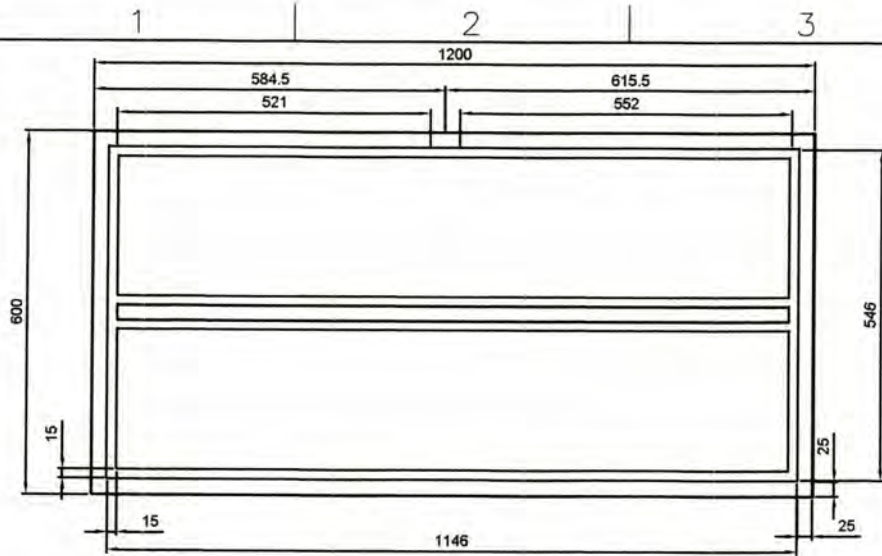


GENERAL NOTES:

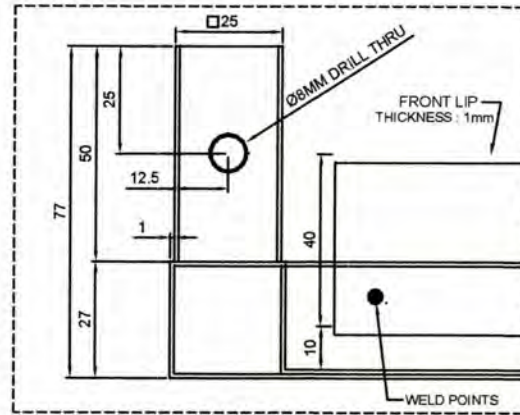
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS
Conceptualized by			
Drawn by	B C Lisondra	Checked by	
Designed by		Recommended by	R H Neri
Approved by	R C La Rosa	Checked by	R C Zaragoza / M S Maquilas

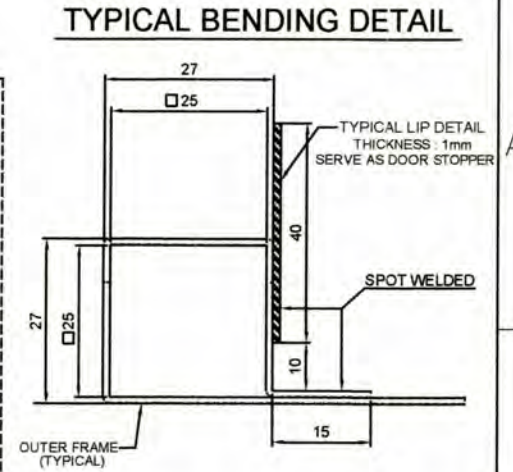
TVL TOOLS AND EQUIPMENT	
Item Name	BACK COVER A & B DETAILS (CABINET # 3)
Material	1mm THICK COLD-ROLLED STEEL SHEET
Sheet	12 / 17
File name	CABINETDESIGN3
 DepED-BLR	



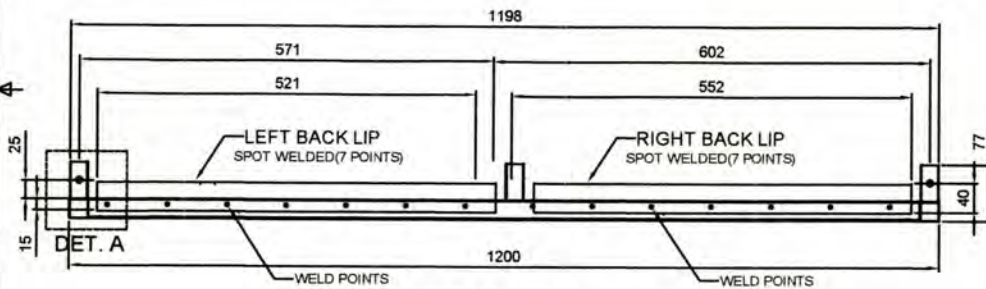
TOP VIEW



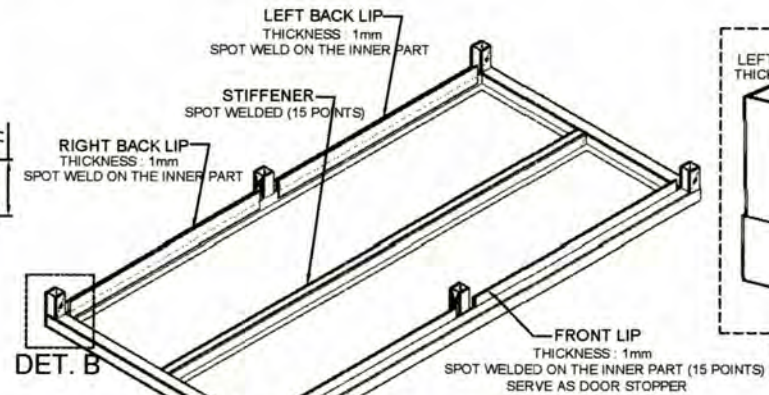
DET. A



SECTION VIEW

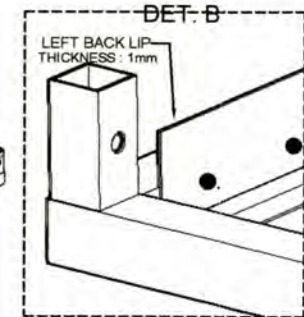


REAR VIEW

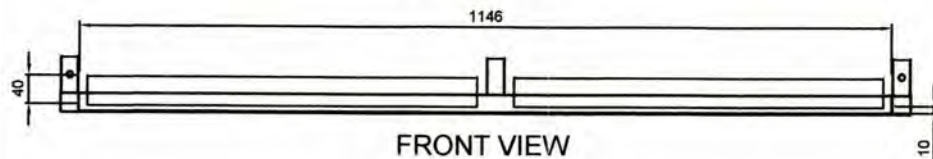


DET. B

BOTTOM ISOMETRIC VIEW




ENLARGED VIEW

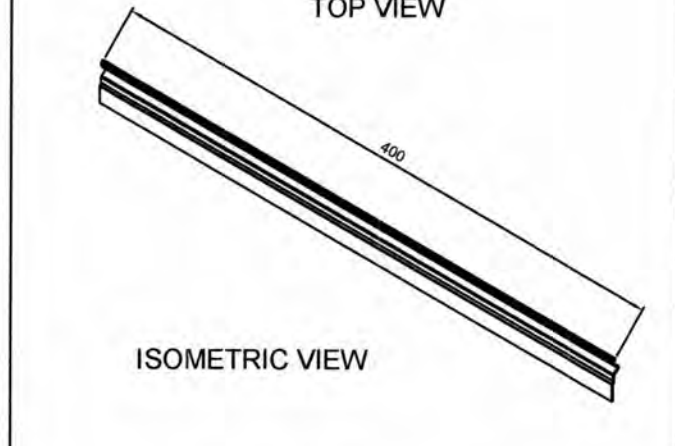
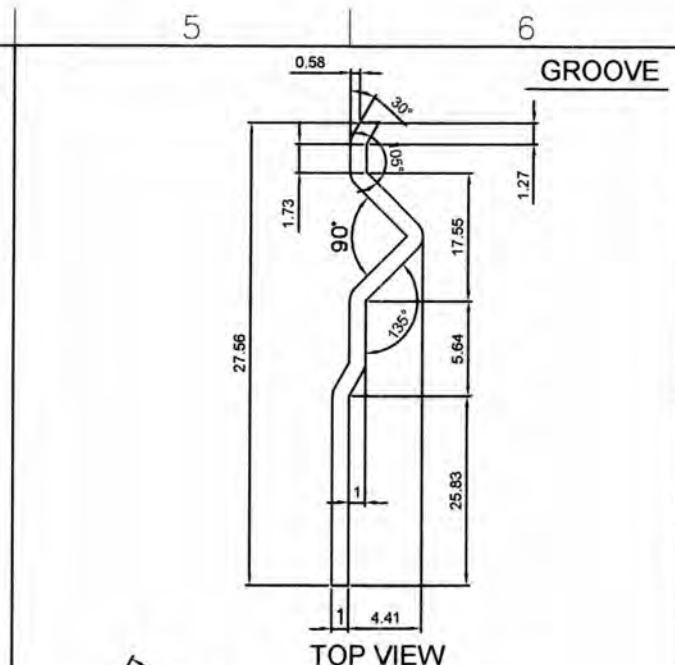
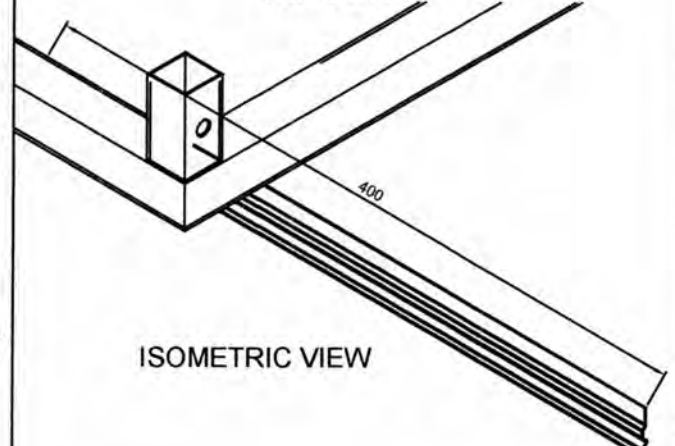
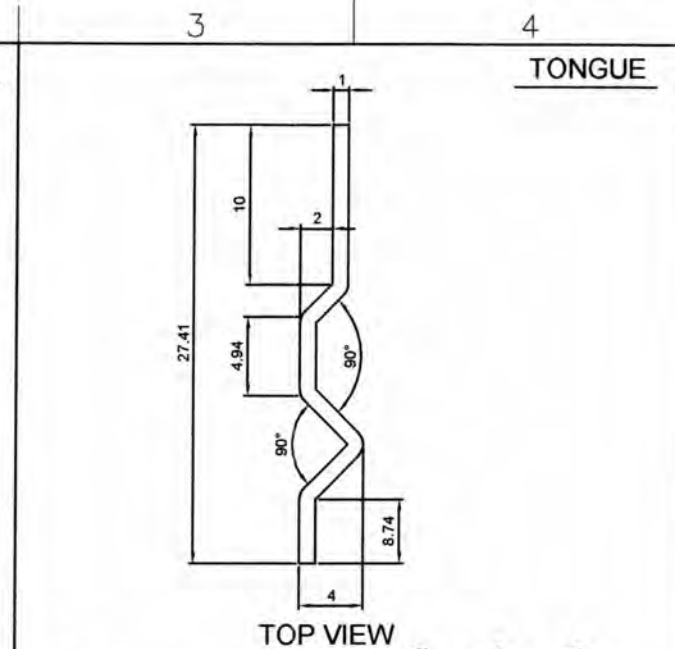
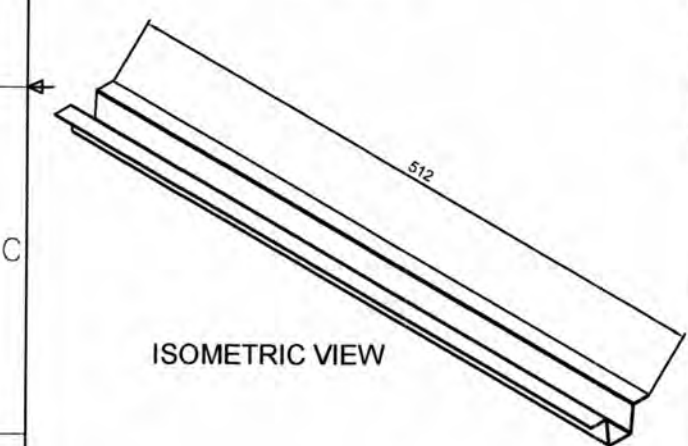
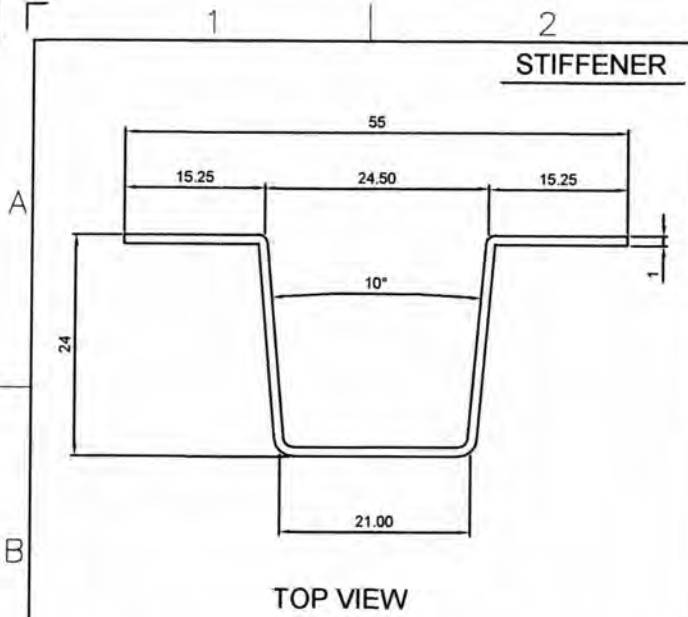


FRONT VIEW

GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra	Checked by	Q.S.	Material	1mm THICK COLD-ROLLED STEEL SHEET
Designed by	B C Lisondra	Recommended by	R H Neri	File name	CABINETDESIGN3
Approved by	R C Saragoza / M S Maquilas	Approved by	R C L Rosa	 DepED-BlR	



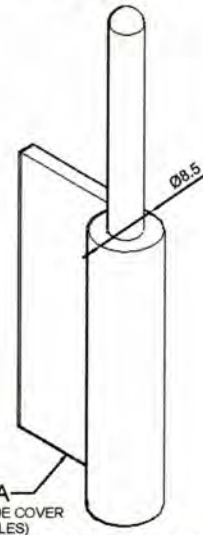
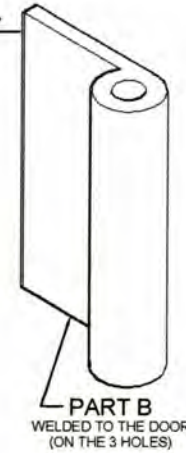
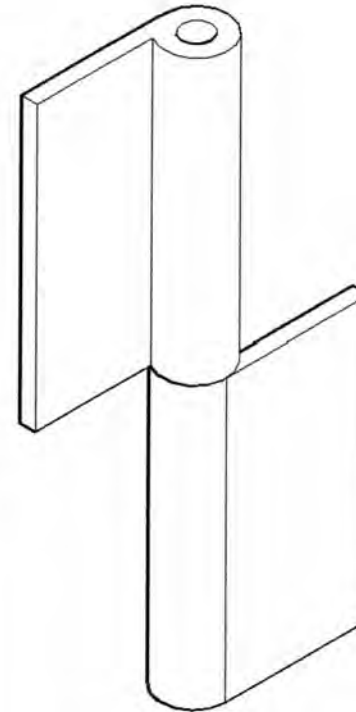
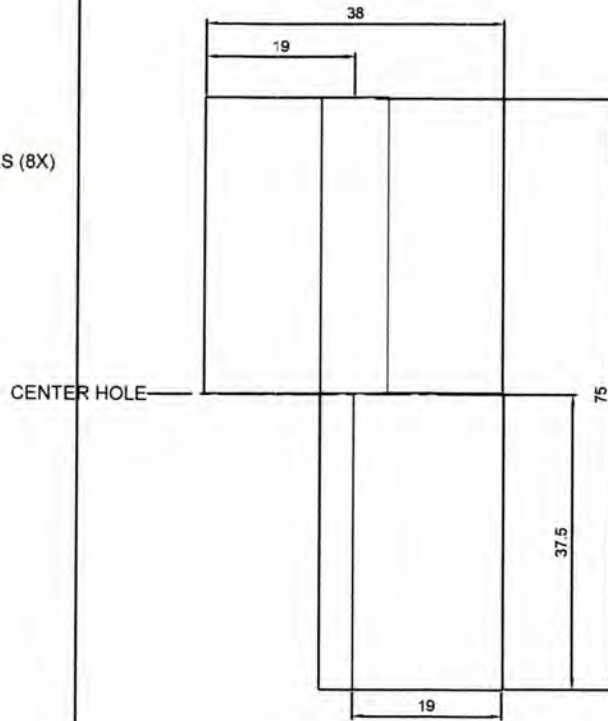
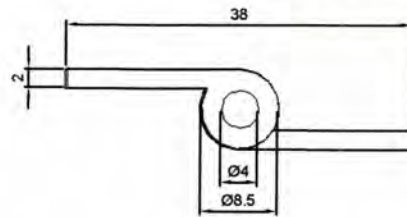
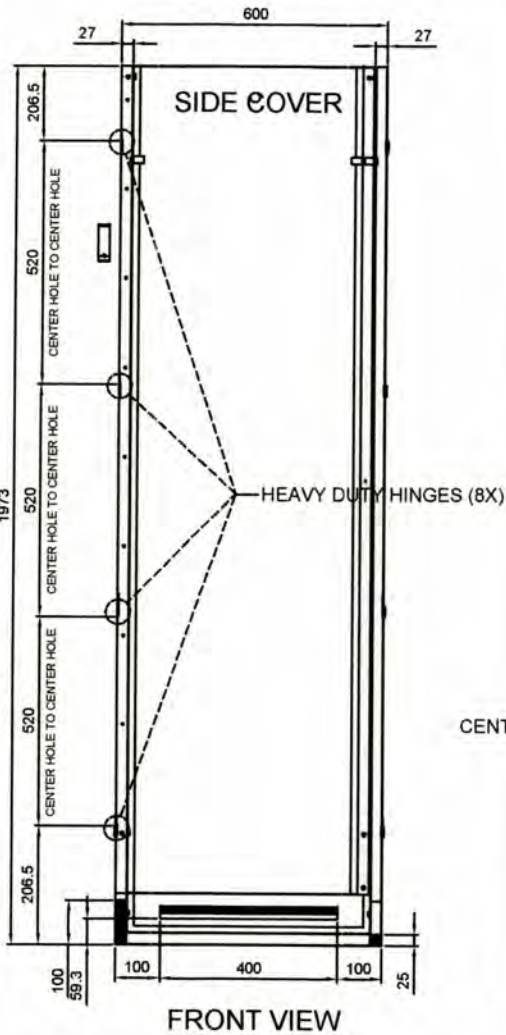
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra	Q.C. Checked by	R H Neri	Material	1mm THICK COLD-ROLLED STEEL SHEET
Designed by	B C Lisondra	Recommended by	F C Zaragoza / M S Maquilas	File name	CABINETDESIGN3
Approved by	B C Lisondra			 DepED-BLR	

HEAVY DUTY DETACHABLE HINGES DETAIL

MATERIAL : STAINLESS STEEL 304
 QUANTITY : 4pcs. RIGHT & 4pcs. LEFT HINGE



EXPLODED VIEW

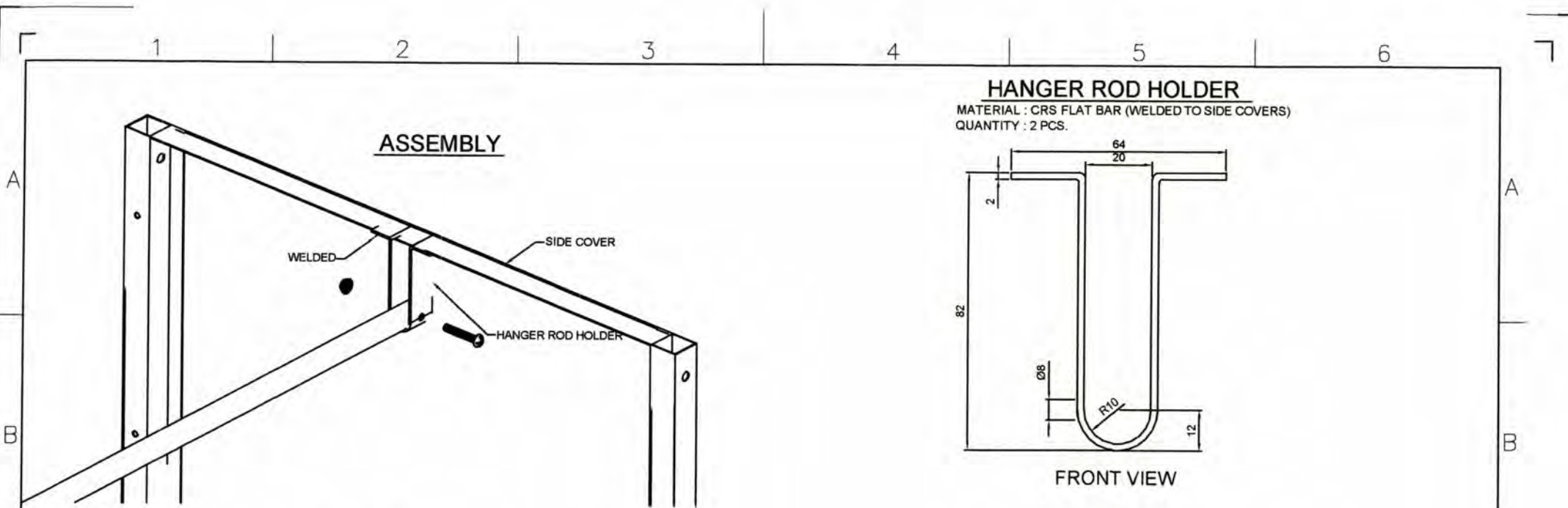
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra	Q.C. Checked by	R H Neri	DETACHABLE HINGE DETAILS (CABINET # 3)	16/17
Designed by	B C Lisondra	Recommended by	R C Zaragoza / M S Maquilas	Material	File name
Approved by	R C La Rosa			1mm THICK COLD-ROLLED STEEL SHEET	CABINETDESIGN3

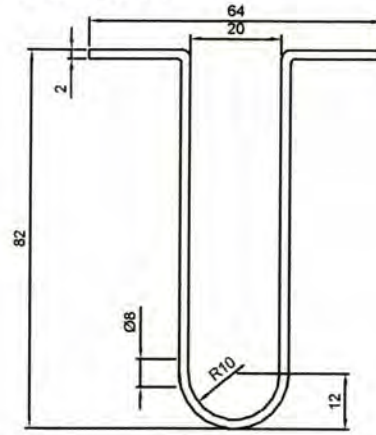


DepED-BLR



HANGER ROD HOLDER

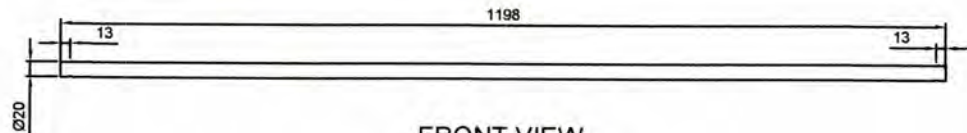
MATERIAL : CRS FLAT BAR (WELDED TO SIDE COVERS)
 QUANTITY : 2 PCS.



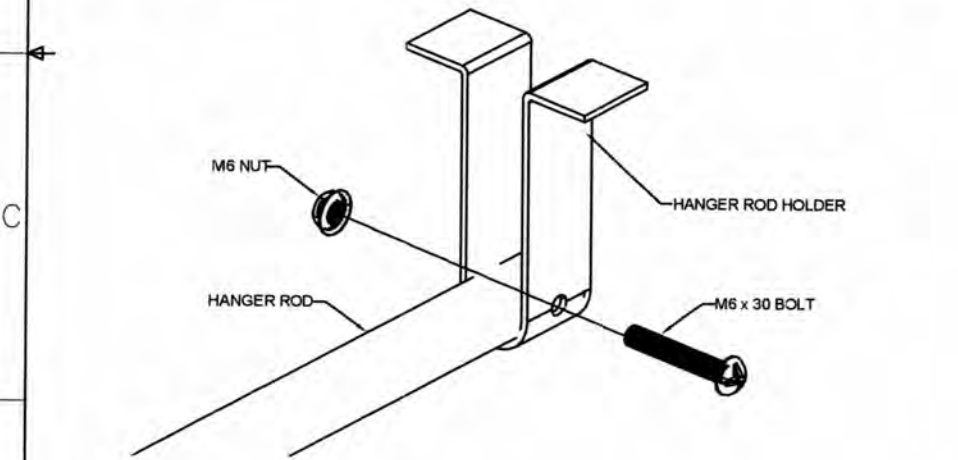
FRONT VIEW

HANGER ROD

MATERIAL : STAINLESS STEEL 304 TUBE
 QUANTITY : 1 PC.




FRONT VIEW



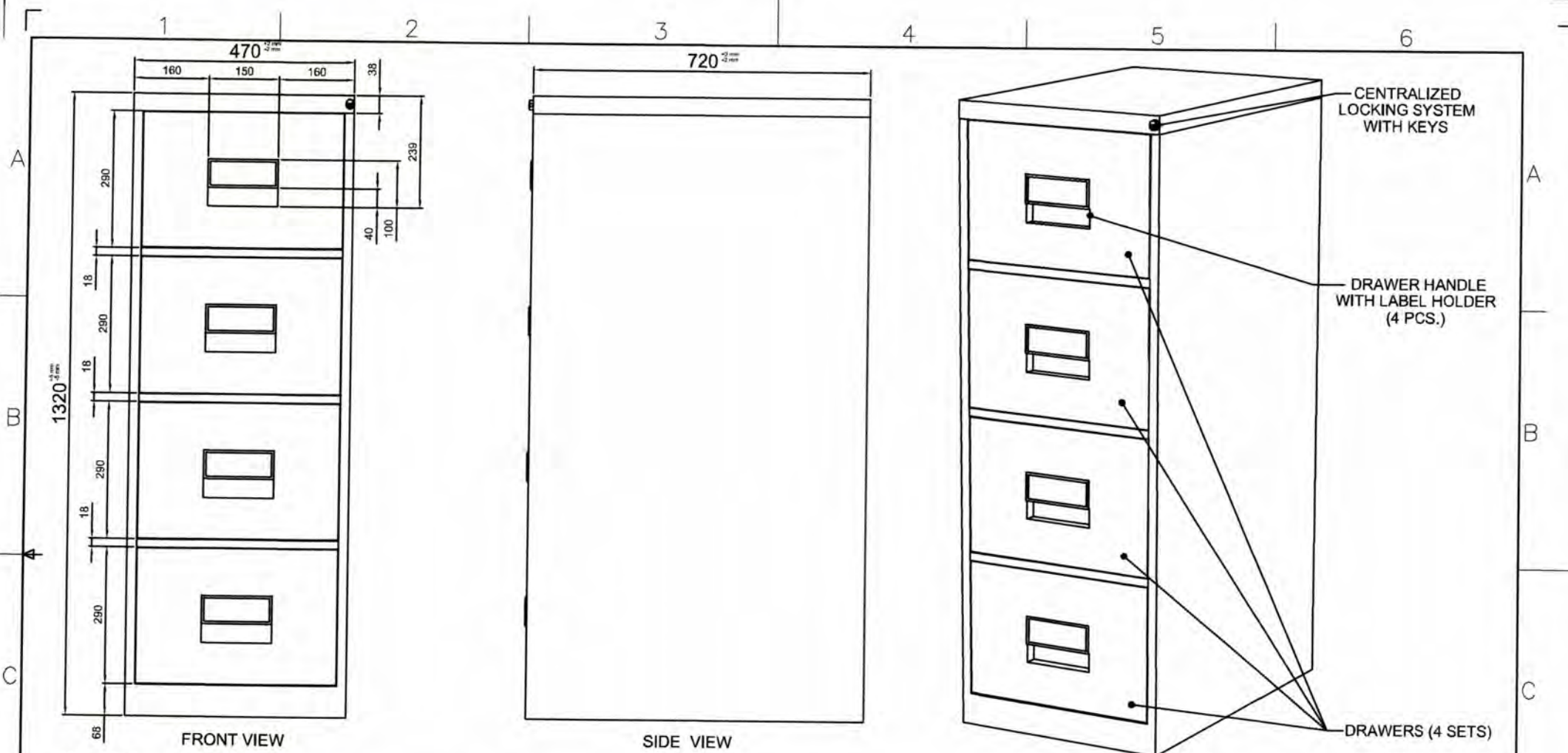
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	JUNE 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by	B C Lisondra	Q.C. Checked by	R H Neri	Material	1mm THICK COLD-ROLLED STEEL SHEET
Recommended by	R C Zaragoza / M S Maquilas	Approved by	R C La Rosa	File name	CABINETDESIGN3
				 DepED-BLR	

Sheet 17/17

**NON-COLLAPSIBLE
FILING CABINET
CABINET DESIGN # 4**



CENTRALIZED LOCKING SYSTEM WITH KEYS

DRAWER HANDLE WITH LABEL HOLDER (4 PCS.)

DRAWERS (4 SETS)

ISOMETRIC VIEW

FRONT VIEW

SIDE VIEW

Description :


- Color : CYAN BLUE: C, M, Y, K (71,53,0,12)
- Material : 1.00mm Thick Cold-rolled Steel Sheet,
- Size : 1320mm x 480mm x 730mm
- Feature : Durable and Rigid

About Cabinet :

1. The cabinet is non-collapsible (Assembled Type).
2. It is made of bended and welded cold-rolled steel .
3. 1.00mm thickness steel sheet, then powder coat.(Welded surface must be hidden).
4. Has 4 layer drawer with label holder on each drawer above the handle.
5. The drawers shall operate smoothly, noise-free and easy for the push and pull operation.
6. Has 1 centralized locking system with keys.
7. The locking system shall lock and unlock smoothly.

GENERAL NOTES:

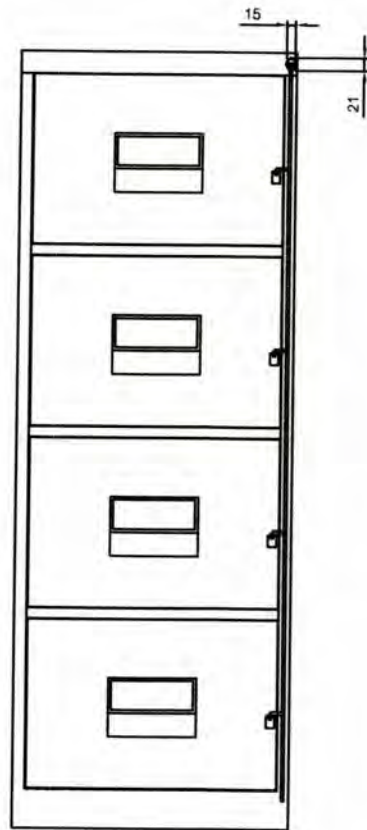
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	NOV 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by	D R Lisondra				
Drawn by	B C Lisondra			Material	COLD-ROLLED STEEL PLATE
Designed by	B C Lisondra	Q.C. Checked by	R H Neri	File name	CABINETDESIGN4
Recommended by	R C Zaragoza / M S Maquillas			 DepED-BLR	
Approved by	R C La Rosa				

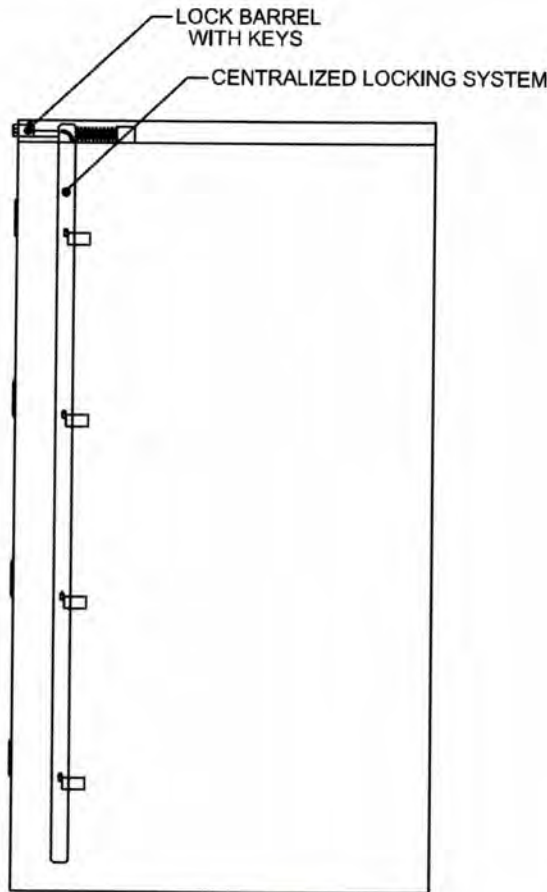
Sheet 01/04



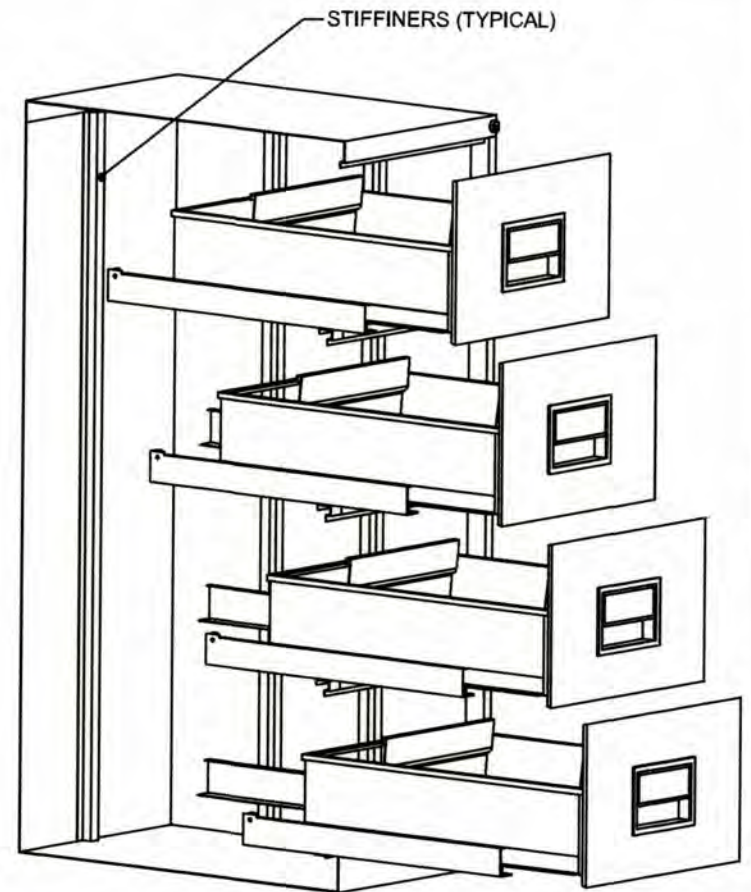
DepED-BLR



FRONT VIEW



SIDE VIEW




ISOMETRIC VIEW

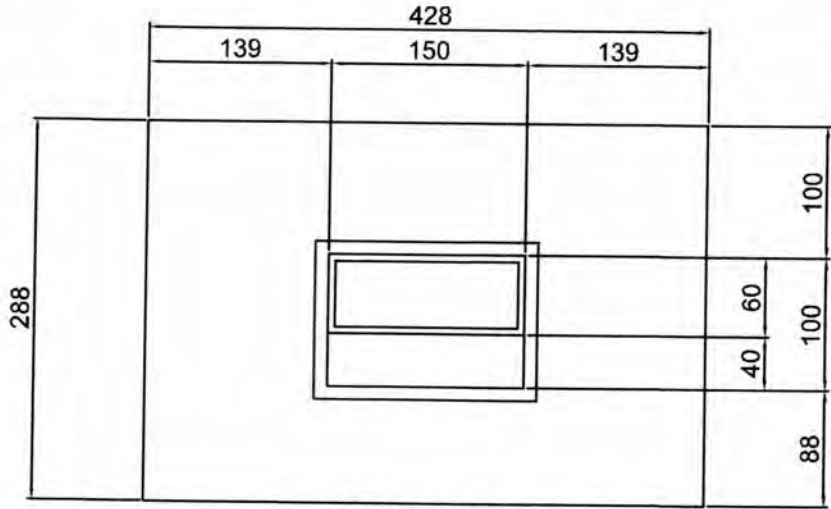
CENTRALIZED LOCKING SYSTEM :

1. Has 1 centralized locking system with keys.
2. The locking system shall lock and unlock smoothly.
3. The locking system shall lock and unlock the 4 drawers simultaneously.
4. Push lock barrel to lock all drawers the use the key to unlock.
5. The locking system should be strong and will not easily break.

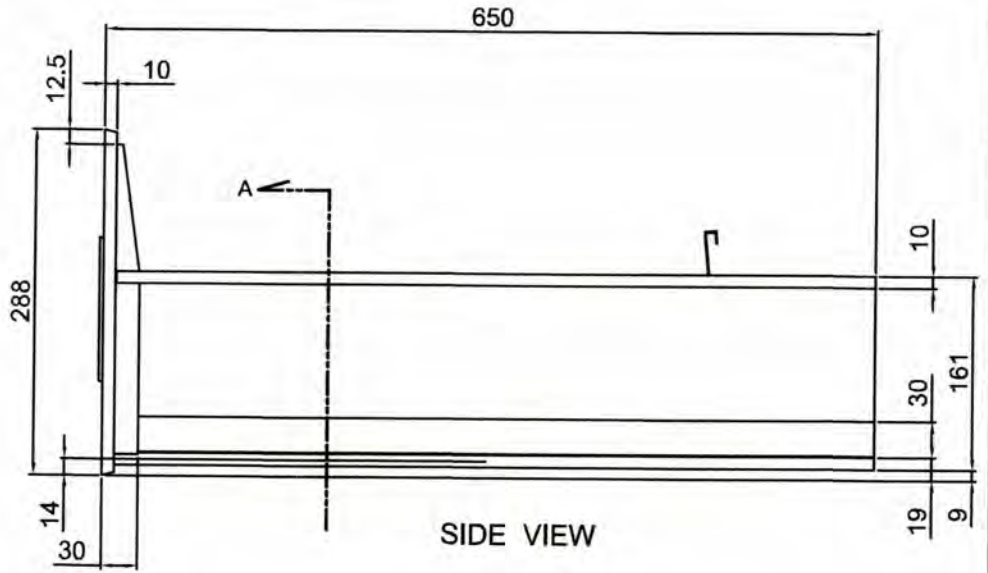
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

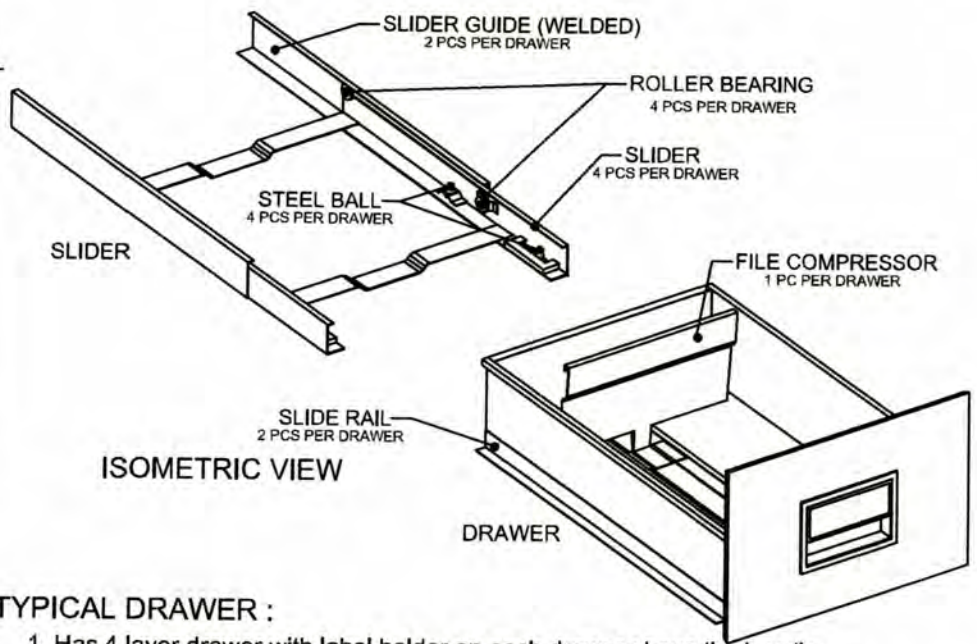
Date NOV 2017	Scale NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by D R Lisondra	Item Name NON-COLLAPSIBLE FILING CABINET (CABINET # 4)	Sheet 02/04	 <p>DepED-BLR</p>
Drawn by B C Lisondra	Material COLD-ROLLED STEEL PLATE	File name CABINETDESIGN4	
Designed by B C Lisondra	Checked by R H Neri	Approved by R C Zaragoza / M S Maquillas	
Approved by R C La Rosa			



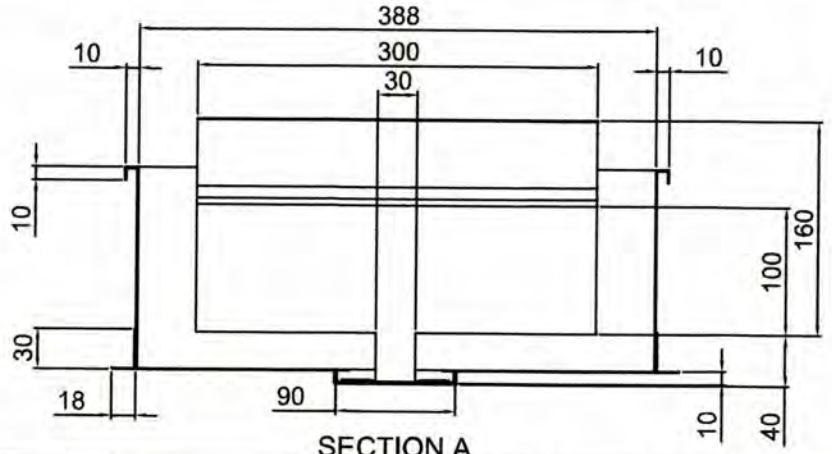
FRONT VIEW



SIDE VIEW



ISOMETRIC VIEW




SECTION A

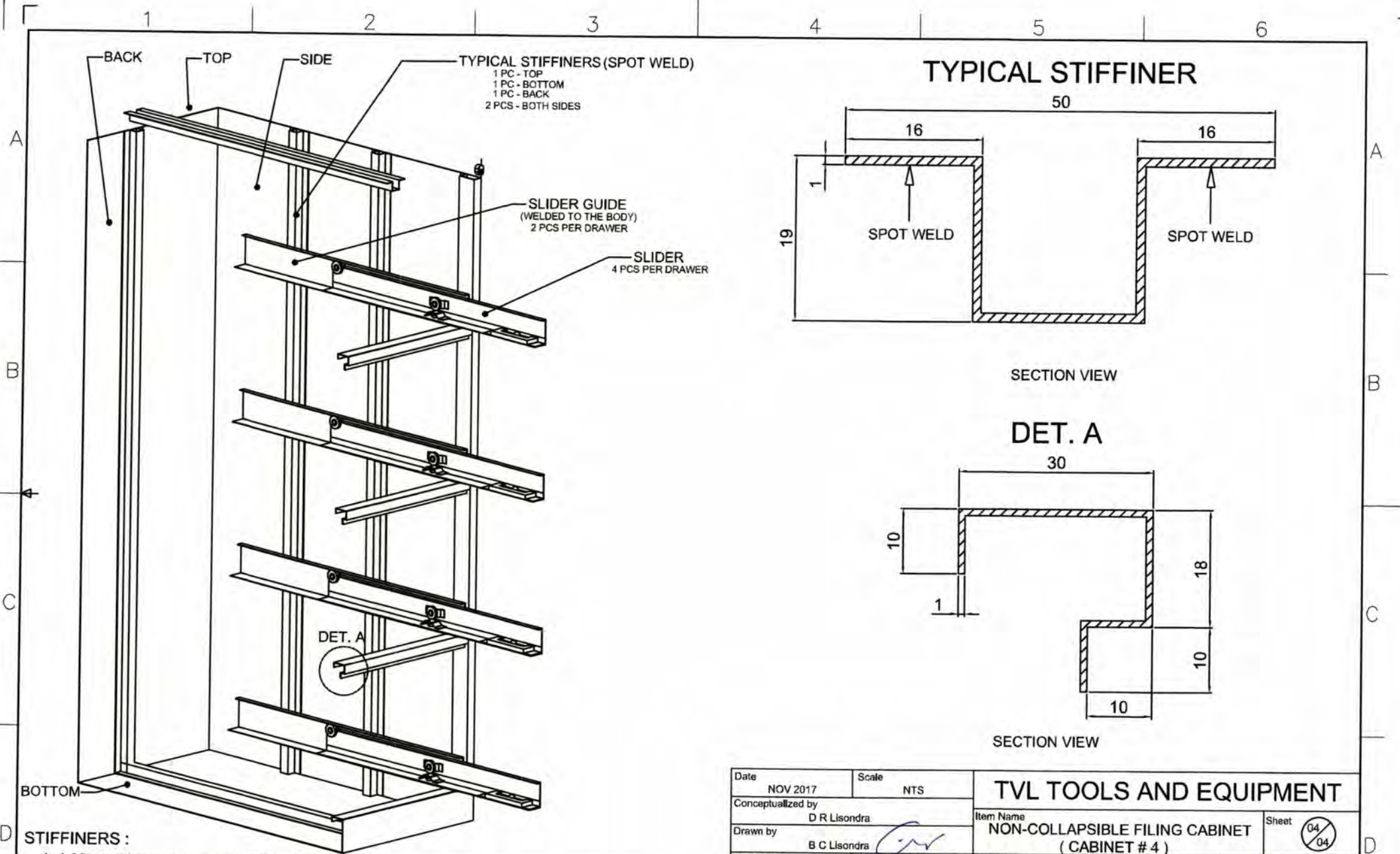
TYPICAL DRAWER :

1. Has 4 layer drawer with label holder on each drawer above the handle.
2. The drawers shall operate smoothly, noise-free and easy for the push and pull operation.

GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	NOV 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by	D R Lisondra				
Drawn by	B C Lisondra			NON-COLLAPSIBLE FILING CABINET (CABINET # 4)	
Designed by	Q.C. Checked by			Material	File name
Recommended by	R C Zaragoza / M S Maquilas			COLD-ROLLED STEEL PLATE	
Approved by	R C V Rosa			CABINETDESIGN4	
				 DepED-BLR	



STIFFENERS :

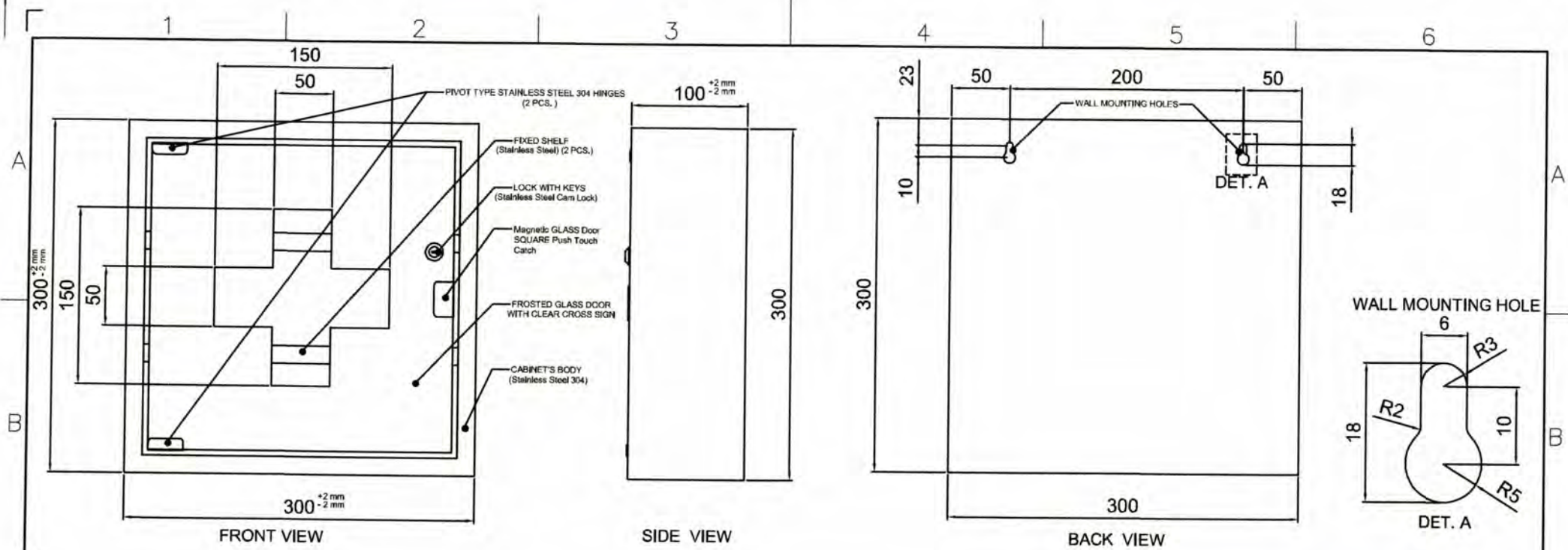
1. 1.00mm thickness stee sheet, then powder coat.
2. Quantity : 1 pc. at the back, bottom and top surface, 2 pcs. on both sides.(see picture above)
3. Spot weld distance is 100mm.

GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	NOV 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by	D R Lisondra		Item Name	NON-COLLAPSIBLE FILING CABINET (CABINET # 4)	Sheet
Drawn by	B C Lisondra		Material	COLD-ROLLED STEEL PLATE	File name CABINETDESIGN4
Designed by	B C Lisondra		Q.C. Checked by	R H Neri	 DepED-BLR
Recommended by	R C Zaragoza / M S Maquillas		Approved by	R C De Rosa	

**NON-COLLAPSIBLE
WALL MOUNTED
FIRST AID CABINET
CABINET DESIGN # 5**

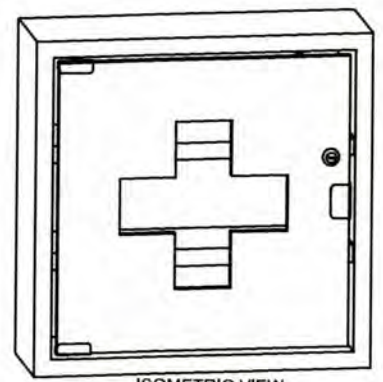


Description :

- Finish : Polished
- Material : 1.00mm Thick Stainless Steel 304 Sheet
- Size : 300mm x 300mm x 100mm
- Feature : Durable and Rigid

About Cabinet :

1. The cabinet body's material is 1.00mm thickness stainless steel 304 sheet then polished.
2. The cabinet is wall mounted. (includes 2pcs. 5mm diameter screws for mounting).
3. There are 2 fixed shelves.(Stainless Steel 304)
4. 1 set lock with keys.(Stainless steel cam lock)
5. With hinge.(Pivot Type Press-Fit Glass Door Hinge 2 pcs.)
6. With magnetic glass door SQUARE Push Touch Catch
7. 6mm thick frosted glass door with clear cross sign at the center.
8. Assembled type cabinet.

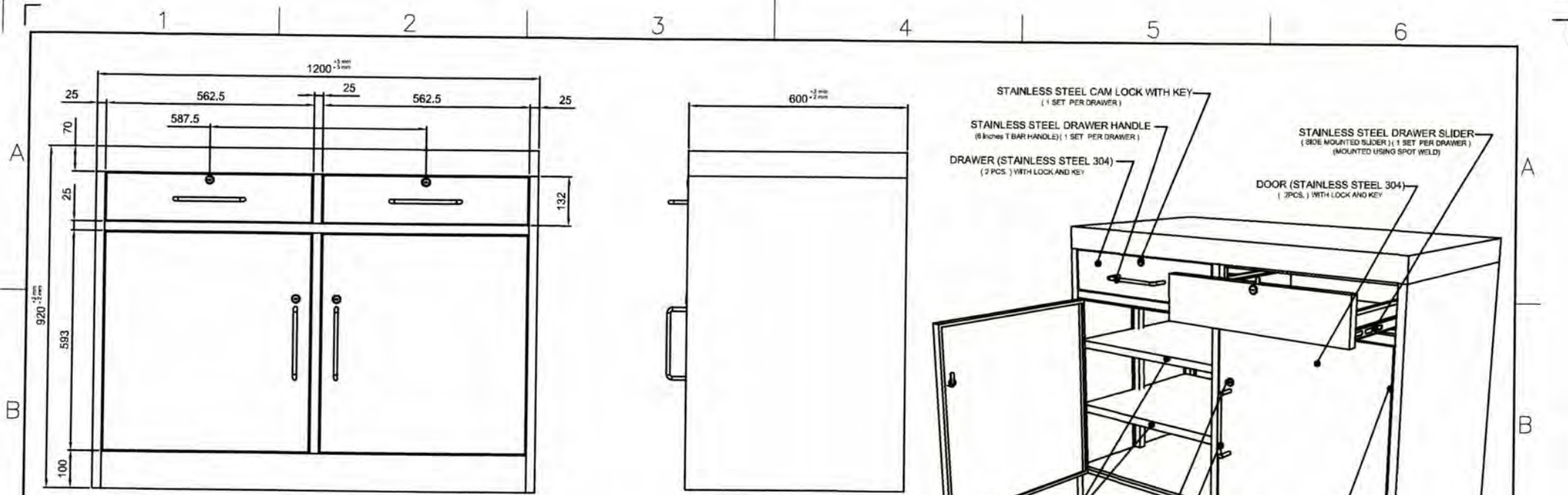


GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date NOV 2017		Scale NTS		TVL TOOLS AND EQUIPMENT	
Conceptualized by					
Drawn by B C Lisondra		Q.C. Checked by R H Nerf		Material STAINLESS STEEL 304 SHEET	
Recommended by R C Zaragoza / M S Maquillas		Approved by R C Lisondra		File name CABINETDESIGNS	
				 DepED-BLR	

**NON-COLLAPSIBLE
WAITER STATION
CABINET
CABINET DESIGN # 6**



FRONT VIEW

SIDE VIEW

ISOMETRIC VIEW

Description :



- Finish : Polished
- Material : 1.00mm Thick Stainless Steel 304 Sheet
- Size : 1,200mm x 920mm x 600mm
- Feature : Durable and Rigid

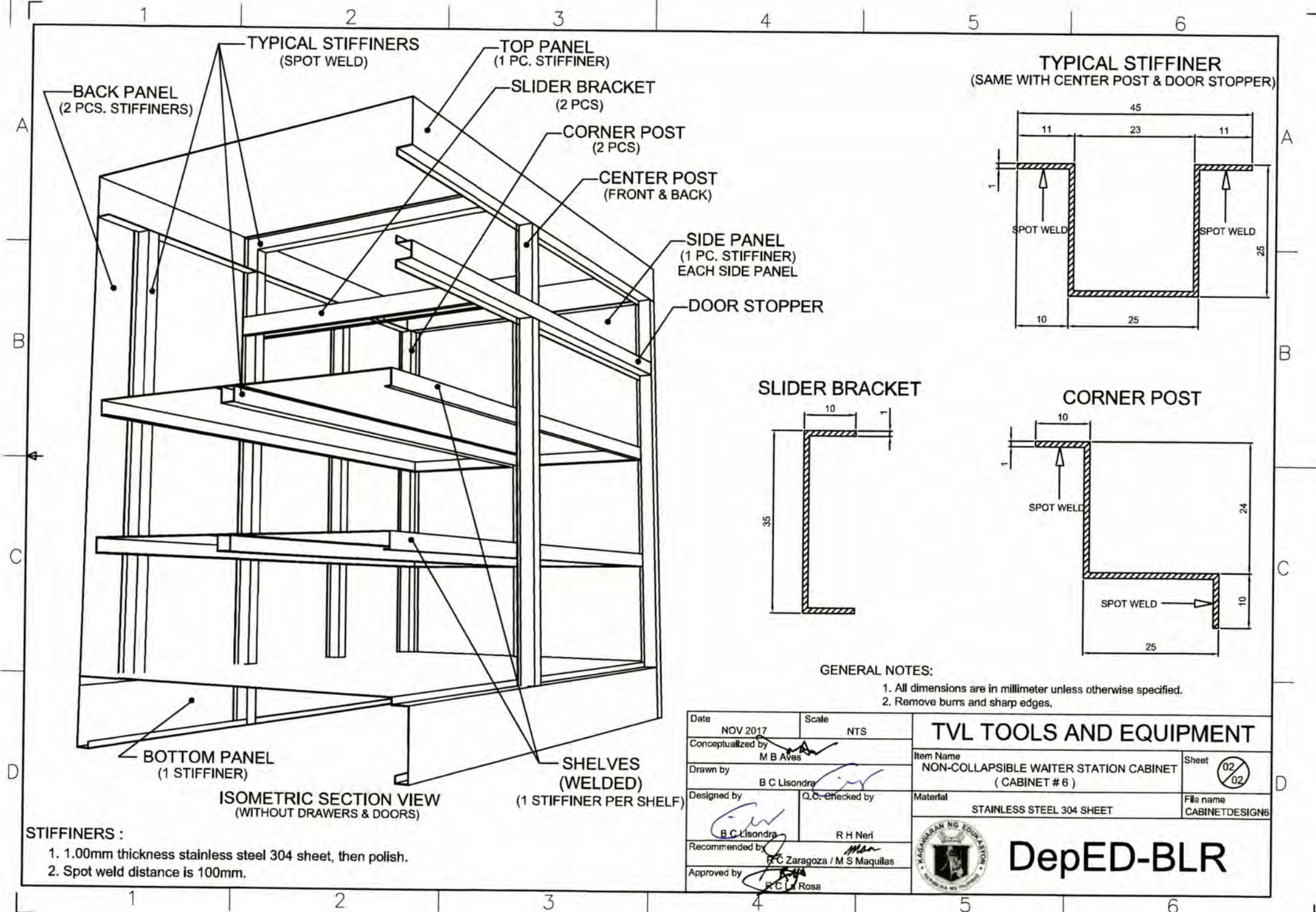
About Cabinet :

1. The cabinet is non-collapsible (Assembled Type).
2. It is made of bended and welded stainless steel 304 sheet.
3. 1.00mm thickness stainless steel 304 sheet, then polished.
4. Has 2 stainless steel drawer with stainless steel handle and lock with key.
5. The drawers shall operate smoothly, noise-free and easy for the push and pull operation.(Mounted using spot sweld)
6. Has 2 stainless steel doors below the 2 drawers.
7. Each door has stainless steel handles and lock with key.
8. Each door has 2 stainless steel heavy duty self closing invisible spring closer hinges.
9. Has 2 layer permanent shelves.

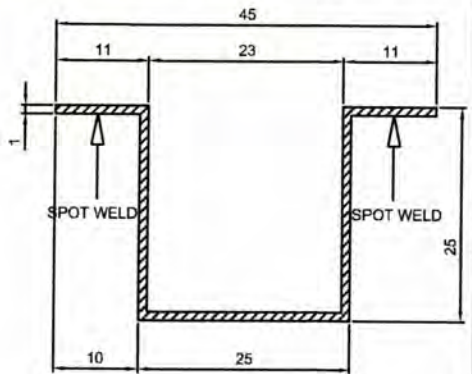
GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

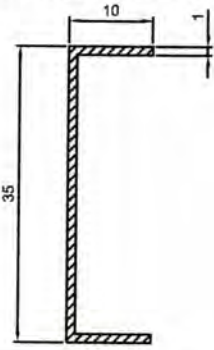
Date	NOV 2017	Scale	NTS	
Conceptualized by	M B Aves	Item Name		TVL TOOLS AND EQUIPMENT
Drawn by	B C Lisondra	Item Name		NON-COLLAPSIBLE WAITER STATION CABINET (CABINET # 6)
Designed by	B C Lisondra	Checked by	Q.S.	Sheet 01/02
Recommended by	R C Zaragoza / M S Maquillas	Material		STAINLESS STEEL 304 SHEET
Approved by	R C La Rosa	File name		CABINETDESIGN6
				



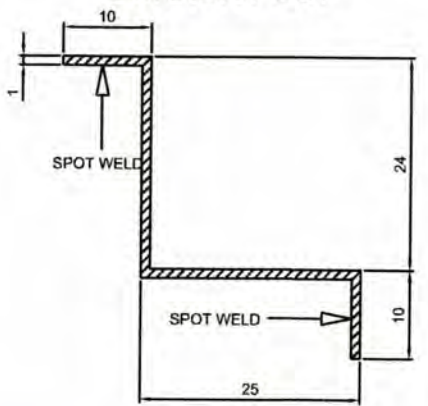
TYPICAL STIFFENER
(SAME WITH CENTER POST & DOOR STOPPER)



SLIDER BRACKET




CORNER POST



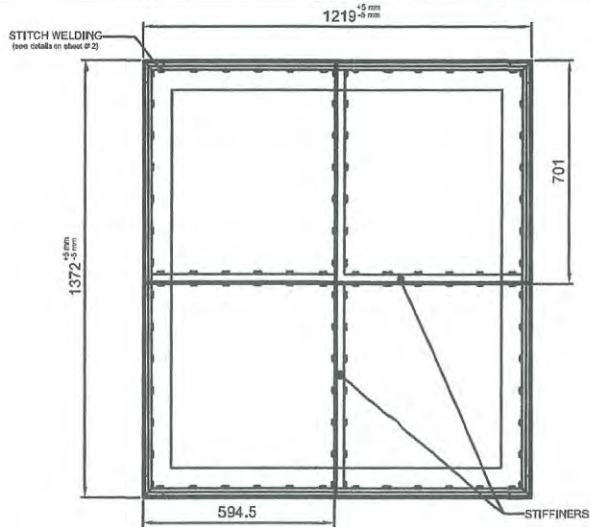
GENERAL NOTES:

- 1. All dimensions are in millimeter unless otherwise specified.
- 2. Remove burrs and sharp edges.

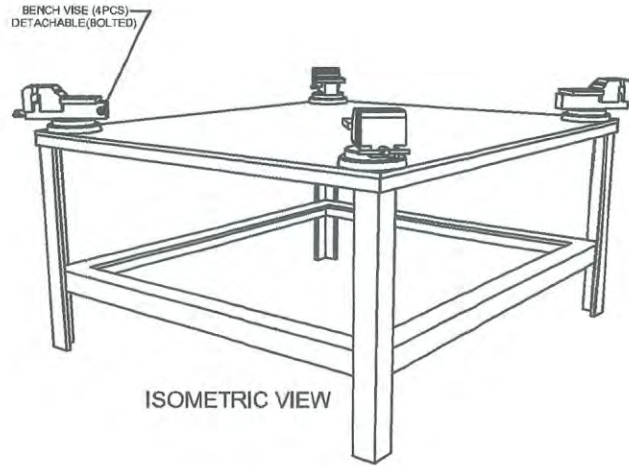
STIFFINERS :
 1. 1.00mm thickness stainless steel 304 sheet, then polish.
 2. Spot weld distance is 100mm.

Date NOV 2017		Scale NTS		TVL TOOLS AND EQUIPMENT	
Conceptualized by M B Aves		Item Name NON-COLLAPSIBLE WATER STATION CABINET (CABINET # 6)			
Drawn by B C Lisondra		Designed by Q.C. Checked by R H Neri		Material STAINLESS STEEL 304 SHEET	
Recommended by R C Zaragoza / M S Maquillas		Approved by R C U Rosa		File name CABINETDESIGN6	
				 DepED-BLR	

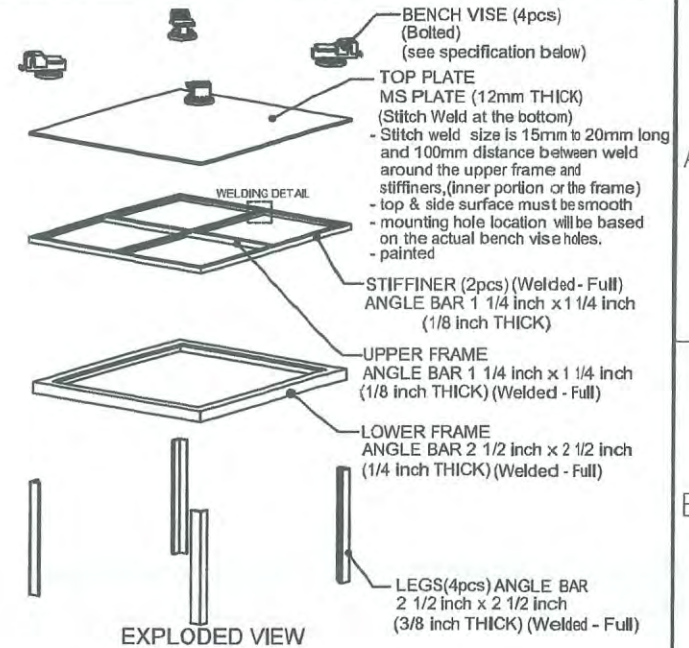
WORK BENCH WITH BENCH VISE



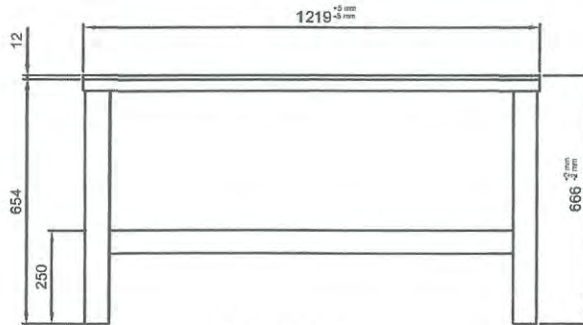
TOP VIEW



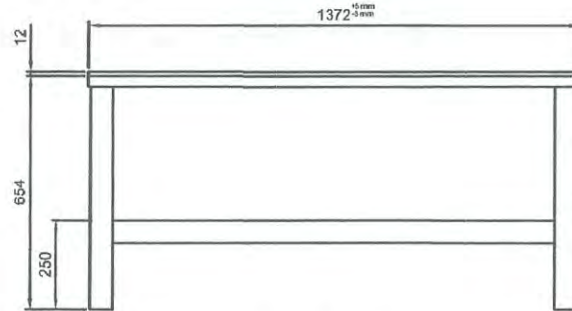
ISOMETRIC VIEW



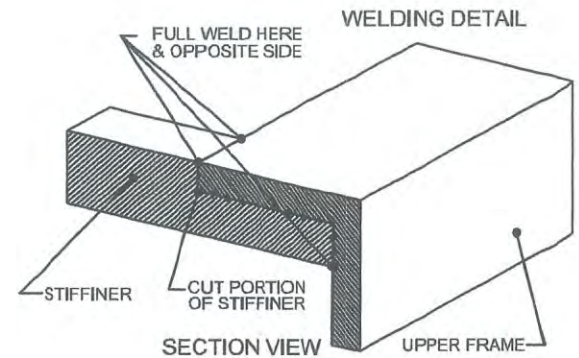
EXPLODED VIEW



FRONT VIEW



SIDE VIEW



SECTION VIEW

Description :

- Color : Gray
- Material : 12mm Thick MS Plate and Angle Bars
- Size : 1,219mm x 1,372mm x 666mm

About Work Bench :

1. All metal parts must be welded and ground to smoothen surface.
2. All components of the frame must welded in full except the top plate.
3. The entire work bench must painted with acrylic primer paint then coated with color gray acrylic paint. (Including the top surface)
4. Bench vise will be mounted using bolts and nuts. (Refer to actual bench vise for mounting hole dimensions)
5. Bench vise mounting hole will vary according to the actual holes of the bench vise.

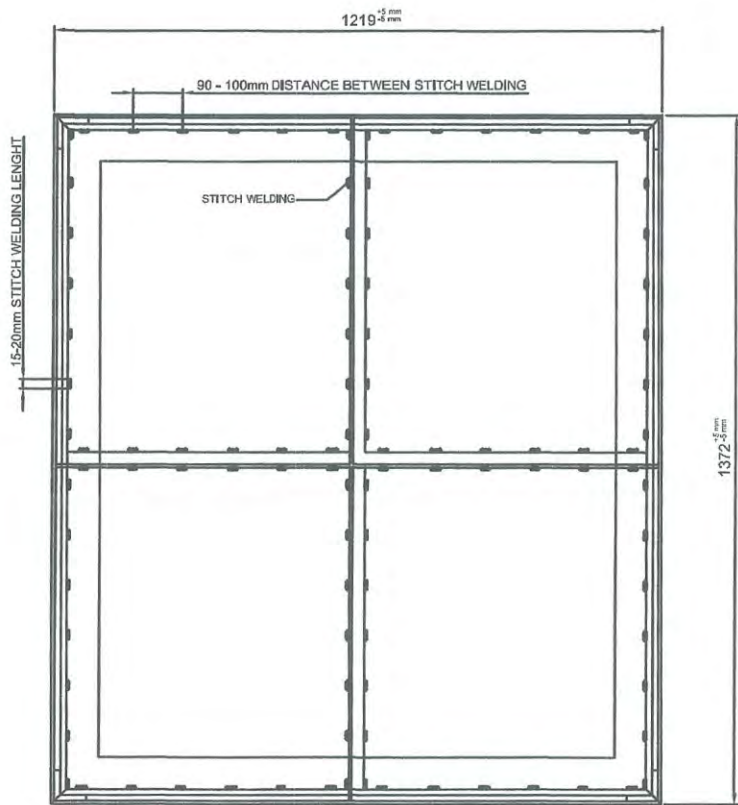
Bench Vise Specs :

- * Material : Steel with cast pipe jaws
- * Max. Jaw Opening : 4 inches (minimum)
- * Jaw Pad Size : 4in. x 1/4in. x 3/4in. (minimum)
- * Anvil Size : 1 5/8in. x 1 5/8in. (minimum) with Swivel Lock Lever
- * With Forming Horn
- * Max. Base Swivel : 270 degrees (minimum)
- * Mounting Holes : at least 3 holes with 3/8 in. mounting bolts & nuts.
- * Bench vise should be bolted to the Work Bench using 3 sets of bolts & nuts.

GENERAL NOTES:

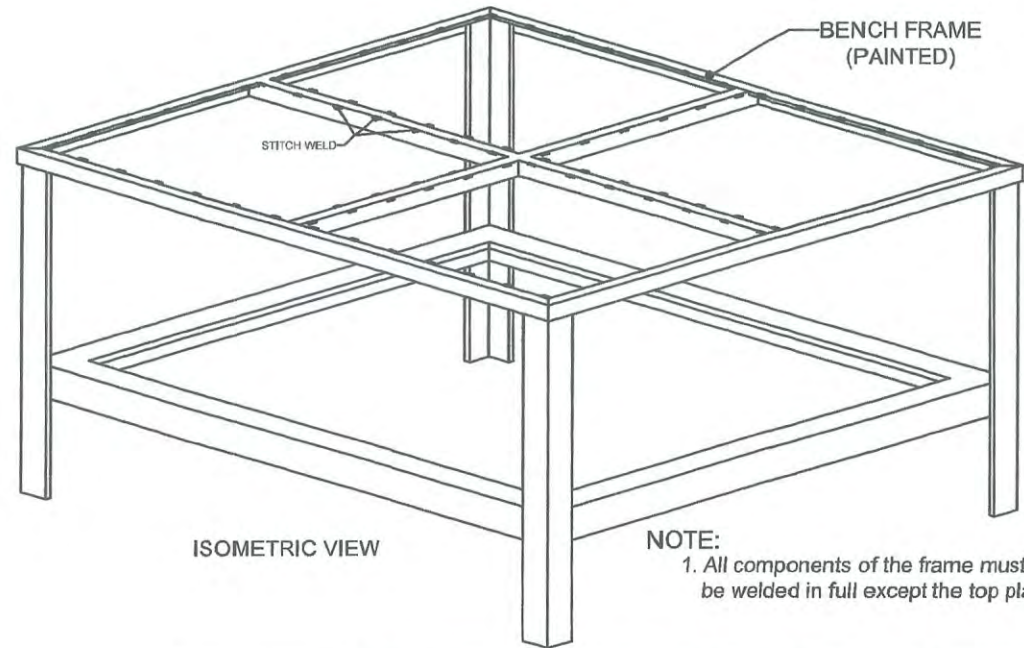
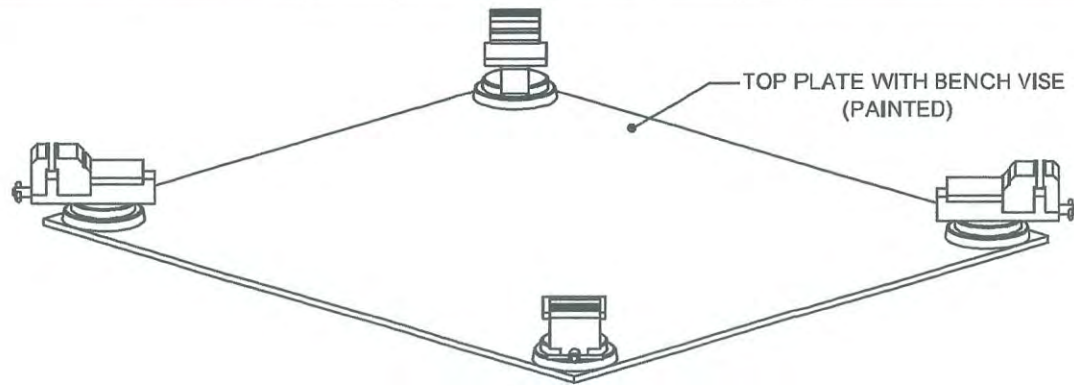
1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	NOV 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by	D R Lisondra				
Drawn by	B C Lisondra			WORK BENCH WITH BENCH VISE ON 4 CORNERS	
Designed by	B C Lisondra			Material	MS PLATE & ANGLE BARS
Recommended by	R H Neri			File name	WORK BENCH
Approved by	R C L Rosa			 DepED-BLR	



NOTE:
1. Do not grind stitch weld.

TOP VIEW




ISOMETRIC VIEW

NOTE:
1. All components of the frame must be welded in full except the top plate.

GENERAL NOTES:

1. All dimensions are in millimeter unless otherwise specified.
2. Remove burrs and sharp edges.

Date	NOV 2017	Scale	NTS	TVL TOOLS AND EQUIPMENT	
Conceptualized by	D R Lisondra	Item Name	WORK BENCH WITH BENCH VISE ON 4 CORNERS		
Drawn by	B C Lisondra	Material	MS PLATE & ANGLE BARS	File name	WORK BENCH
Designed by	B C Lisondra	Q.C. Checked by	R H Neri	 DepED-BLR	
Recommended by	R O Zaragoza / M S Maquillas	Approved by	B C Lisondra		