

Minimum Equipment and Tools Requirement for Mass Production*

A. For the Manufacturing of Steel Cabinet

No.	Particulars	Capacity	Quantity
1	Metal Stamping Machine	60 tons	2 units
2	Metal Sheet Bending Machine (Folding Machine)	Bending Capacity: 3mm thick x 2,250mm long	1 unit
3	Plate Shearing Machine	Shearing Length: 2,500 mm	1 unit
4	Drilling Machines: Bench or Pillar Type		2 units
	Portable		3 units
3	Resistance Welding Machine	Welds up to 3mm thick	3 units
4	Portable Angle or Straight Grinder		3 units
5	Gas Welding (Oxygen and Acetylene) Machine with Accessories		2 units
6	Tungsten Inert Gas (TIG) Welding Machine		1 unit
7	Powder Coating Complete Facilities (Painting) includes preparation, cleaning to finishing facilities		1 lot
8	Assorted Hand Tools such as Hammers, Screw Driver Set, etc		1 lot
9	Measuring Instruments:		
	a. Steel Tape	6 meters	3 pcs
	b. Try-square		2 pcs
	c. Vernier Caliper		3 pcs
	d. Micrometer Caliper		2 pcs

***Minimum Equipment and Tools requirement for Mass Production shall be inspected during post-qualification. Compliance is one of the requirements in awarding the Mass Production contract.**